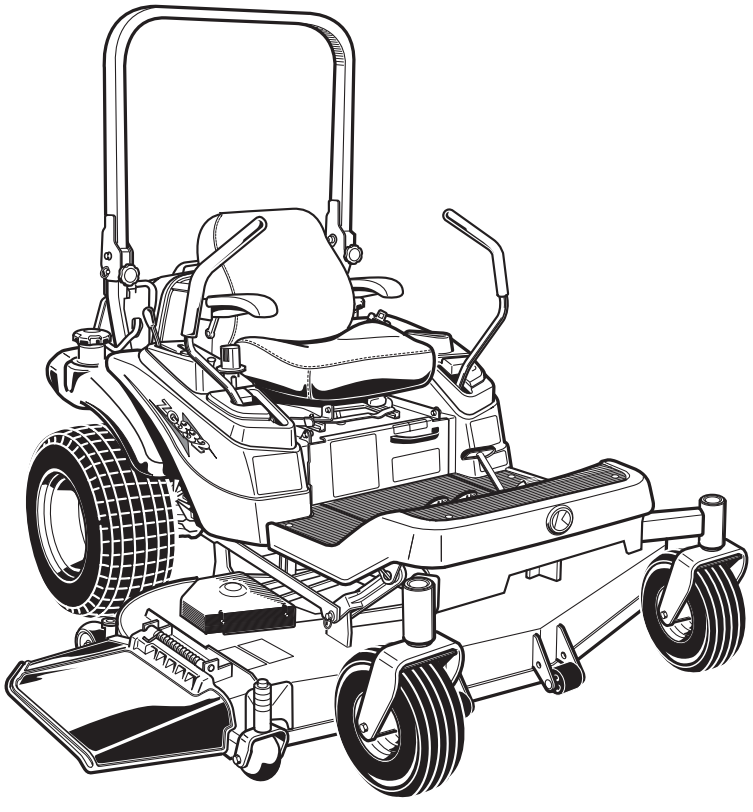
ENGLISH

OPERATOR'S MANUAL

KUBOTA
ZERO TURN MOWER

MODEL ZG332



1BDABDRAP0010

K3241-7128-4

READ AND SAVE THIS MANUAL

Kubota

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ABBREVIATION LIST

Abbreviations	Definitions
API	American Petroleum Institute
PTO	Power Take Off
RH/LH	Right-hand and left-hand sides are determined by facing in the direction of forward travel
ROPS	Roll-Over Protective Structures
rpm	Revolutions Per Minute
SAE	Society of Automotive Engineers

UNIVERSAL SYMBOLS

As a guide to the operation of your machine, various universal symbols have been utilized on the instruments and controls. The symbols are shown below with an indication of their meaning.


Safety Alert Symbol


Gasoline Fuel


Fuel-Level


Fuel-Level Warning


Parking Brake

Engine-Stop


Engine-Run


Starter Control


Power Take-Off Clutch Control-Off Position (Disengaged)


Power Take-Off Clutch Control-On Position (Engaged)


Hours


Cutting Height


Mower-Lowered position


Mower-Raised position


Fast


Slow


Engine Speed Control


Battery


Oil Pressure


Choke

California Proposition 65

⚠ WARNING ⚠

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

IMPORTANT

The engine in this machine is not equipped by the manufacturer with a standard spark arrester.
It is a violation of California Public Resource Code Section 4442 to use or operate this engine on or near any forest-covered, brush-covered land, or grass- covered land unless the exhaust system is equipped with a working spark arrester meeting state laws. Other states or federal areas may have similar laws.

This spark ignition system complies with Canadian ICES-002.

FOREWORD

You are now the proud owner of a KUBOTA ZERO TURN MOWER. This machine is a product of KUBOTA's quality engineering and manufacturing. It is made of excellent materials and under a rigid quality control system. It will give you long, satisfactory service. To obtain the best use of your machine, please read this manual carefully. It will help you become familiar with the operation of the machine and contains many helpful hints about machine maintenance. It is KUBOTA's policy to utilize, as quickly as possible, every advance in our research. The immediate use of new techniques in the manufacturing of products may cause some small parts of this manual to become outdated. KUBOTA distributors and dealers will have the most up-to-date information. Please do not hesitate to consult them.

SAFETY FIRST

This symbol, the industry's "Safety Alert Symbol", is used throughout this manual and on labels on the machine itself to warn of the possibility of personal injury. Read these instructions carefully. It is essential that you read the instructions and safety regulations before you attempt to assemble or use this unit.

DANGER :	Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
WARNING :	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
CAUTION :	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
IMPORTANT :	Indicates that equipment or property damage could result if instructions are not followed.
NOTE :	Gives helpful information.

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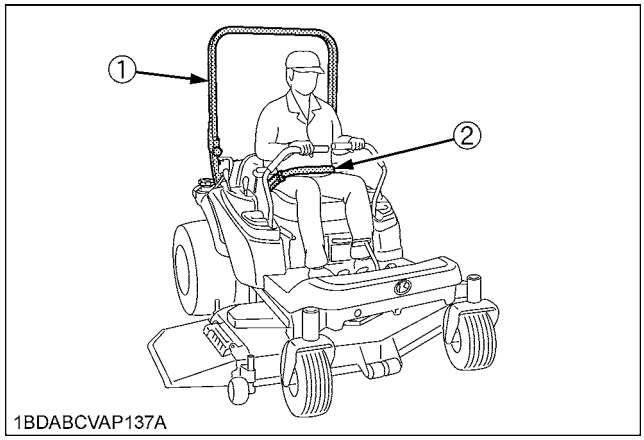
SAFE OPERATION

Careful operation is your best insurance against an accident. Read and understand this manual carefully before operating the machine. All operators, no matter how much experience they may have had, should read this and other related manuals before operating the machine or any implement attached to it. It is the owner's obligation to instruct all operators in safe operation.
This mowing machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

1. BEFORE OPERATING

1. The ZERO TURN MOWING MACHINE has different steering characteristics than other machines with a steering wheel and does not have a service brake pedal (but, has a parking brake lock pedal that can be used to stop the machine in an emergency. Normal slowing down and stopping is done with the motion control levers.). Read and understand the operators manual before operating the machine. Practice operating machine at low engine speed without mower engaged in an unobstructed area.
2. Know your equipment and its limitations. Read all instructions in this manual before attempting to start and operate the machine.
3. Pay special attention to the danger, warning and caution labels on the machine itself.
4. KUBOTA recommends the use of a Roll Over Protective Structures (ROPS) and seat belt in almost all applications. This combination will reduce the risk of serious injury or death, should the machine be upset.
   The machine is equipped with a Foldable ROPS, which may be temporarily folded down only when absolutely necessary for areas with height constraints. (There is no operator protection provided by the ROPS in the folded position. For operator safety the ROPS should be placed in the upright and locked position and the seat belt fastened for all other operations.)
   If the ROPS is loosened or removed for any reason, make sure that all parts are reinstalled correctly before operating the machine.
   Never modify or repair a ROPS because welding, bending, drilling, grinding, or cutting may weaken the structure.
   A damaged ROPS structure must be replaced, not repaired or revised.
   If any structural member of the ROPS is damaged, replace the entire structure at your local KUBOTA Dealer.



(1) ROPS
(2) Seat belt

5. Always use the seat belt when the ROPS is upright. Do not use the seat belt if the ROPS is down or if there is no ROPS. Check the seat belt regularly and replace if frayed or damaged.
6. Do not allow any bystanders around or near machine during operation.
7. Do not allow passengers, children or non-qualified operators on the machine at any time. The operator must remain in the machine seat throughout operation.
8. Do not operate the machine or any attachments while under the influence of alcohol, medication, controlled substances or when fatigued.
9. Do not wear loose, torn, or bulky clothing around machine. The clothing may catch on moving parts or controls, leading to the risk of accident. Wear and use any additional safety items such as hard hat, safety boots or shoes, eye and hearing protection, gloves, etc. as appropriate or required.
10. Do not wear radio or music headphones while operating the machine.
    Safe operation requires your full attention.
11. Carefully check the vicinity before operating machine or any implement attached to it. Clear the work area of objects (wires, rocks, etc.) that might be picked up and thrown. Check for overhead clearance which may interfere with a grass catcher.
12. Check brakes and other mechanical parts for correct adjustment and wear. Replace worn or damaged parts promptly. Check the tightness of all nuts and bolts regularly. (For further details, see "PERIODIC SERVICE" and "ADJUSTMENT" section.)
13. Keep all shields and guards in place. Replace any that are damaged or missing.

14. Before allowing other people to use your machine, explain how to operate and have them read this manual before operation.
15. In addition to the design and configuration of equipment, hazard control and accident prevention are dependent upon the awareness, concern and prudence of personnel involved in the operation, transport and maintenance of the equipment.
16. Keep the machine and attachments in good operating condition and keep safety devices in place and in proper working condition.
17. Do not modify the machine. Unauthorized modification may affect the function of the machine, which may result in personal injury.
18. Use only implements approved by KUBOTA. Use proper ballast to front or rear of machine to reduce the risk of upsets. Follow the "Safe Operation" procedures, specified in the manuals with equipment.
19. Keep your machine clean. Accumulations of dirt, grease, and trash can contribute to fires and lead to personal injury.
20. The exhaust gas from the muffler is very hot. To prevent fire, do not expose dry grass, mowed grass, oil and any other combustible materials to exhaust gas. Use a spark arrester where required. Also keep the engine and muffler clean all the time.

2. OPERATING

◆ Starting

1. Always sit in the operator's seat when starting engine or operating levers or controls.
2. Before starting the engine make sure that the motion control levers are in neutral lock, the parking brake is applied, and Power Take Off (PTO) is disengaged (OFF).
3. Do not start engine by shorting across starter terminals. The machine may start in gear and move if normal starting circuitry is bypassed.
4. Do not operate or idle engine in a non-ventilated area. Carbon monoxide gas is colorless, odorless, and deadly.
5. Do not start engine while tilting deck.
6. Check before each use that operator presence controls are functioning correctly. Test safety systems. (See "Safety Devices" in "EVERY 50 HOURS" in "PERIODIC SERVICE" section.)
   Do not operate unless they are functioning correctly.

◆ Working

1. Do not turn sharply when driving at high speed.
2. To avoid tip over, slow down when turning on uneven terrain or before stopping.
3. Do not operate near ditches, holes, embankments, or other terrain, which may collapse under the machine weight. The risk of machine tip over increases when the ground is loose or wet.
4. Park the machine on a firm and level surface.
5. Watch where you are going at all times. Watch for and avoid obstacles. Be alert at curbs, near trees, and other obstructions and hidden hazards.
6. Know what is behind you before backing up. Look to the rear before and when backing. Do not mow while in reverse unless absolutely necessary and make sure the area immediately behind you is clear of obstructions or holes and small children. Use extra caution when machine is equipped with Grass Catcher. Your view to the rear is restricted.
7. When working in groups, always let others know what you are doing ahead of time.
8. Do not drive machine on streets or highways. Watch for traffic when you cross roads or operate near roads.
9. Be aware of the mower discharge direction and do not point it at anyone.
10. When using any attachments, never direct discharge material toward bystanders. Do not allow anyone near the attachments while in operation.
    Do not mow when bystanders are present in the mowing area.
11. To reduce fire hazards, keep the engine exhaust area free of grass or leaves.
12. Be sure rotating blades and engine are stopped and the key is removed before placing hands or feet near blades and cleaning blockages or unclogging chute.
13. Shut the engine off and wait for all movement to stop before removing grass catcher or unclogging chute.
14. Watch the temperature gauge and maintain all screens to avoid overheating conditions.
15. Always inspect the mower for damage after striking a foreign object. Repair or replace any damaged parts before restarting.
16. Operate during daylight or in bright artificial light.

◆ Children

Tragic accidents can occur if the operator is not alert to the presence of children. Children are attracted to the machine and mowing activity.

Never assume that children will remain where you last saw them.

1. Keep children out of the mowing area and under the watchful care of another responsible adult.
2. Be alert and turn machine off if children enter the area.
3. Before and when backing, look behind and down for small children.
4. Never carry children. There is no safe place for them to ride. They may fall off and be seriously injured or interfere with safe machine operation.
5. Never allow children to operate the machine, even under adult supervision.
6. Use extra care when approaching blind corners, shrubs, trees, or other obstructions that might hide children from sight.
7. Do not mow in reverse unless it is absolutely necessary and make sure area to the rear is clear of children before doing so.

◆ **Operators, age 60 years and above**

Data indicates that operators, age 60 years and above, are involved in a large percentage of machine-related injuries. These operators should evaluate their ability to operate the machine safely enough to protect themselves and others from serious injury.

◆ **Operation on slopes**

Slopes are major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. All slopes require extra caution.

If you cannot back up the slope or if you feel uneasy on it, do not mow it.

If the engine stops when operating on a slope apply the parking brake immediately to prevent machine run away.

DO

1. To avoid tip over, operate across the slopes not up and down. Stay off hills and slopes too steep for safe operation.
2. Remove obstacles such as rocks, tree limbs, etc.
3. Stay alert for holes in the terrain and other hidden hazards. Keep away from drop-offs. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
4. Follow the manufacturer's recommendations for wheel weight or counterweights to improve stability.
5. Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
6. Avoid starting or stopping on a slope. If tires lose traction, disengage PTO and proceed slowly straight down the slope.
7. Reduce speed and exercise extreme caution on slopes and in sharp turns to prevent tip-over or loss of control.
8. Use special caution when changing direction on slopes. Slow down, and use extra caution when changing direction on a slope.

DO NOT

1. Do not turn on slopes unless necessary. If necessary, turn uphill slowly and gradually.
2. Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of cliff or ditch, or if an edge caves in.
3. Do not mow on wet grass. Reduced traction could cause sliding and loss of control.
4. Do not try to stabilize the machine by putting your foot on the ground.
5. Do not use grass catcher on steep slopes.
6. Do not start or stop suddenly when going uphill or downhill. Avoid sudden start and stops on slopes.
7. Never "freewheel". Do not let the machine travel downhill with motion control levers at neutral lock position or in neutral.
8. Do not operate machine without the mower deck installed.

◆ **Stopping**

1. Park the machine on level ground.
2. Make sure that the machine and all attachments have come to a complete stop before dismounting.
3. Before dismounting, apply parking brake, place the motion control levers in their neutral lock positions, disengage the PTO, lower all attachments to the ground, turn off the engine, and remove the key.
4. Do not park the machine on dry grass or leaves.

3. USING THE PTO

1. Before installing or using PTO-driven equipment, read the manufacturer's manual and review the safety labels attached to the equipment.
2. Wait until all moving components have completely stopped before connecting, disconnecting, adjusting, cleaning, or servicing any PTO-driven equipment.
3. Use the PTO with KUBOTA approved attachments.

The speed of PTO:
ZG332 2400 rpm at 3200 engine rpm

4. USING THE LIFT LINK

1. Use lift link only with authorized attachments designed for lift link usage.

5. TRANSPORTING

1. Disengage power to attachment(s) when transporting or not in use.
2. Do not tow this machine. Use a suitable truck or trailer when transporting on public roads.
3. Use extra care when loading or unloading the machine into a trailer or truck.
4. This machine is not allowed to be used on public roads.

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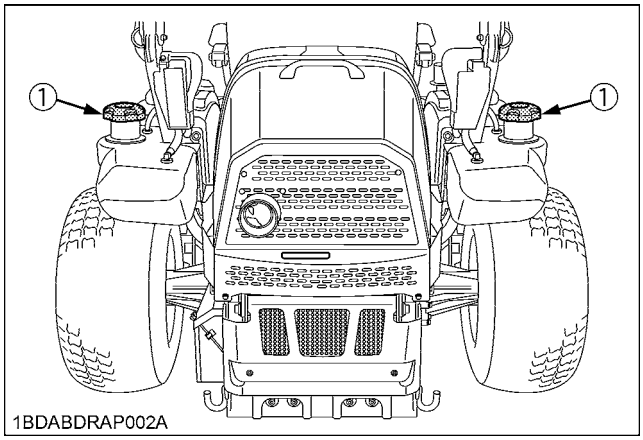
6. SERVICING AND STORAGE

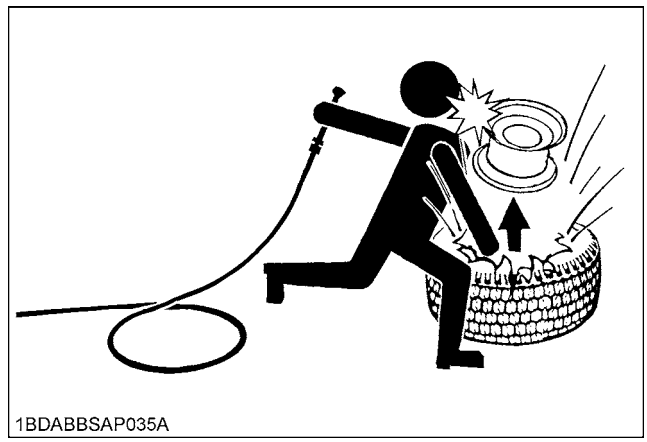
◆ **Servicing**

1. Before servicing, park the machine on a firm, level surface and apply the parking brake. Remove the key to prevent accidental start-up.
2. Allow the machine time to cool before touching the engine, muffler, radiator, etc.
3. Always stop the engine before refueling. Avoid spills and overfilling. Wipe up spilled fuel immediately.

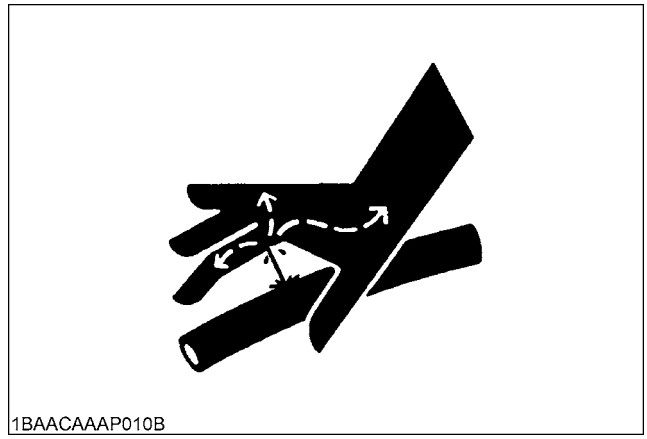


(*1) Fuel tank cap*

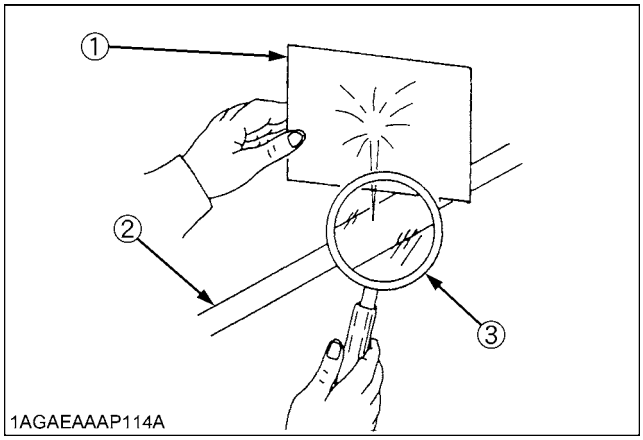
4. Use extra care in handling gasoline fuels. They are flammable.
   (1) Use only an approved container.
   (2) Do not remove fuel cap or refuel with the engine running. Allow engine to cool before refueling. Do not smoke while refueling or when standing near fuel.
   (3) Do not refuel the machine indoors and always clean up spilled fuel or oil.
   (4) Do not store the machine or fuel container inside where there is an open flame, such as in a water heater.
5. Do not smoke when working around battery or when refueling. Keep all sparks and flames away from battery and fuel tank.
   A battery, especially when charging, will give off hydrogen and oxygen gases, which can explode and cause serious personal injury.
6. Before "jump starting" a dead battery, read and follow all the instructions.
7. Disconnect the battery's ground cable before working on or near electric components.
8. Do not use or charge the refillable type battery if the fluid level is below the LOWER (lower limit level) mark. Otherwise, the battery component parts may prematurely deteriorate, which may shorten the battery's service life or cause an explosion. Check the fluid level regularly and add distilled water as required so that the fluid level is between the UPPER and LOWER levels.
9. Keep first aid kit and fire extinguisher handy at all times.
10. Do not remove the radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely. If the machine has a coolant recovery tank, add coolant there instead of the radiator.
11. Do not attempt to mount a tire on a rim unless qualified to do so and all proper safety precautions are followed.
12. Always maintain the correct tire inflation pressure. Do not inflate tires above the recommended pressure shown in the Operator's Manual.



13. Provide adequate support when changing wheels.
14. Make sure that wheel nuts and bolts have been tightened to the specified torque.
15. Escaping hydraulic fluid under pressure has sufficient force to penetrate the skin causing serious personal injury. Before disconnecting lines, be sure to relieve all pressure. Before applying pressure to the system, make sure all connections are tight and that lines, pipes, and hoses are not damaged.



16. Fluid escaping from pinholes may be invisible. Use a piece of cardboard or wood to search for suspected leaks: do not use hands. Use safety goggles or other eye protection.
    If injured by escaping fluid, see a medical doctor at once. Serious infection or reaction will result if proper medical treatment is not administered immediately. This fluid can produce gangrene or severe allergic reaction.

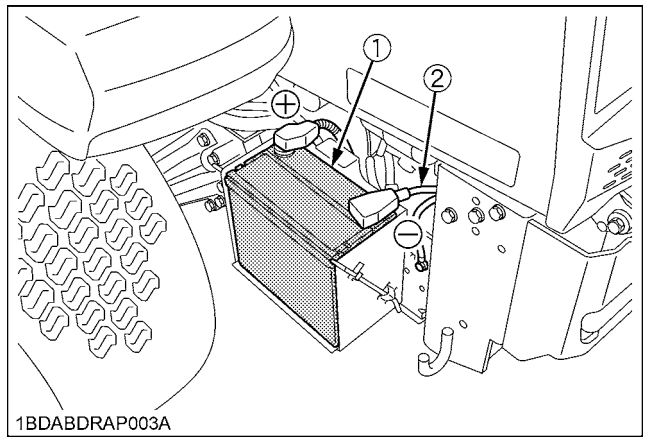


(1) Cardboard
(2) Hydraulic line
(3) Magnifying glass

17. Do not make adjustments or repairs with the engine running.
18. Keep machine free of grass, leaves, or other debris build-up.
19. Do not change the engine governor setting or overspeed the engine.
20. Do not run a machine inside a closed area.
21. Mower blades are sharp and can cut your hands. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
22. Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
23. Never tamper with safety devices. Check their operation for proper function regularly.
24. Waste products such as used oil, fuel, coolant, brake fluid, and batteries, can harm the environment, people, pets and wildlife. Please dispose of properly.
25. Do not use beverage containers for waste fluids or other products. Someone, particularly children, may drink them by mistake.
26. Securely support machine or any machine elements with stands or suitable blocking before working underneath. For your safety do not rely on hydraulically supported devices, they may leak down, suddenly drop or be accidently lowered.
27. See your local Recycling Center or KUBOTA Dealer to learn how to recycle or get rid of waste products.
    - A Material Safety Data Sheet (MSDS) provides specific details on chemical products; physical and health hazards, safety procedures, and emergency response techniques. The seller of the chemical products used with your machine is responsible for providing the MSDS for that product upon request.

◆ **Storage**

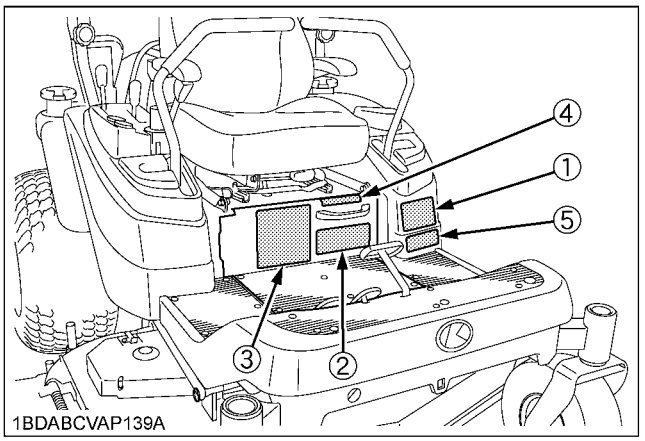
1. Keep the machine and supply of fuel in locked storage and remove the ignition key to prevent children or others from playing or tampering with them.
2. To avoid sparks from an accidental short circuit, always disconnect the battery's ground cable (-) first and reconnect it last.



(1) Battery *(+): Positive terminal*
(2) Ground cable *(-): Negative terminal*

3. To avoid the danger of exhaust fume poisoning, do not operate the engine in a closed building without adequate ventilation.
4. To reduce fire hazards, clean the machine thoroughly before storage. Dry grass and leaves around the engine and muffler may ignite.

7. DANGER, WARNING AND CAUTION LABELS



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(1) Part No. K3181-6585-1

⚠WARNING

TO AVOID SERIOUS INJURY OR DEATH

1. Park the machine on level ground.
2. If necessary to park on an incline.
   ① Stop the machine.
   ② Apply the parking brake.
   ③ Stop the engine.
   If you stop the engine on an incline without applying the parking brake, the machine could move and runaway.
3. If the engine stops suddenly during operation, apply the parking brake immediately to prevent machine runaway.

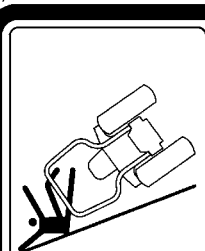
⚠ADVERTENCIA

PARA EVITAR LESIONES PERSONALES GRAVES O LA MUERTE

1. Estacione la máquina en la tierra del nivel.
2. Si es necesario estacionar en una cuesta,
   ① Apagar la máquina.
   ② Aplique el freno de estacionamiento.
   ③ Luego apague el motor.
   Si apaga el motor en una cuesta sin aplicar el freno de estacionamiento, la máquina puede moverse sin control.
3. Si la máquina se detiene repentinamente durante la operación, enganche el freno de estacionamiento inmediatamente para evitar la pérdida de control.

1BDABCQAP093A

(2) Part No. K3181-6584-1



⚠WARNING

TO AVOID SERIOUS INJURY OR DEATH

1. Mow across slopes-Not up and down.
2. Use extreme caution when operating on slopes.
3. Loss of traction may occur when operating on slopes.
4. Drive slowly on slopes.
5. Do not operate on wet slopes.
6. Avoid sudden starts.
7. Execute turns slowly.

⚠ADVERTENCIA

PARA EVITAR LESIONES PERSONALES GRAVES O LA MUERTE

1. Corte el césped de manera transversal en las colinas - No de arriba hacia abajo.
2. Tenga mucho cuidado durante la operación en colinas.
3. Se puede perder tracción durante la operación en colinas.
4. Conduzca lentamente en las colinas.
5. No use la máquina en colinas húmedas.
6. Evite arranques súbitos.
7. Realice las vueltas lentamente.

1BDABCQAP094A

(3) Part No. K3282-6582-1

⚠CAUTION **TO AVOID PERSONAL INJURY**

1. Read and understand the operator's manual before operation.
2. Do not operate this machine unless you are trained.
3. Before allowing other people to use the machine, have them read the operator's manual.
4. Check the tightness of all nuts and bolts regularly.
5. Before starting the engine, make certain that everyone is at a safe distance from the machine. PTO is disengaged and motion control levers are in neutral lock.
6. Remove objects that could be thrown by the blade.
7. Do not operate the machine when children and/or others are around.
8. Do not carry children or others on the machine at any time.
9. Before dismounting, disengage PTO cluch, lower the implement, place motion control levers in neutral lock position, set the parking brake, stop the engine and remove the key.
10. Keep safety devices (guards, shields and switches) in place, and working.
11. To reduce the fire hazard, keep the exhaust clear of dry grass, dry leaves or other combustible materials.
12. This machine is not for street or highway use.
13. Securely support the machine and implement before working underneath.

⚠ATENCIÓN **PARA EVITAR LESIONES PERSONALES**

1. Lea y entienda el manual del operador antes de efectuar la operación.
2. No ponga en funcionamiento la máquina a menos que esté capacitado para hacerlo.
3. Antes de permitir que otras personas usen la máquina, indíqueles que lean el manual del operador.
4. Verifique con regularidad el apriete de todas las tuercas y pernos.
5. Antes de arrancar el motor, asegúrese de que todos estén a una distancia segura de la máquina. La toma de fuerza debe estar desactivada y las palancas de control de movimiento bloqueadas en neutro.
6. Retire los objetos que pueden ser lanzados por la cuchilla.
7. No opere la máquina cuando hayan niños u otras personas alrededor.
8. No lleve a niños ni a otras personas en la máquina en ningún momento.
9. Antes de desmontar, desenganche el embrague de la toma de fuerza, baje el implemento, cambie a neutro, aplique el freno de estacionamiento, apague el motor y retire la llave.
10. Mantenga los dispositivos de protección(guardas, barreras de protección e interruptores) en su lugar y en buen estado de funcionamiento.
11. Para reducir los riesgos de incendio, mantenga el escape exento de hierba seca, hojas secas u otros materiales combustibles.
12. Esta máquina no está diseñada para uso en calles ni carreteras.
13. Use un soporte seguro para la máquina y el implemento antes de trabajar debajo de los mismos.

1BDABCVAP117A
1BDABCVAP192A

(4) Part No. K3282-6569-1

⚠CAUTION

When Engine is running, do not open this cover.

⚠ATENCIÓN

Nunca abra el capó mientras el motor está en funcionamiento.

1BDABCVAP116A

(5) Part No. K3181-6571-1

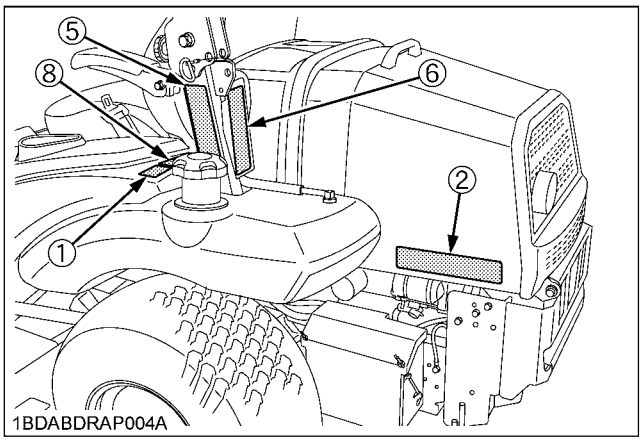
⚠WARNING

Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

⚠ADVERTENCIA

La operación de este equipo puede generar chispas que pueden iniciar incendios en cercanías de vegetación seca. Podría requerirse un parachispas. El operador debería contactar a las agencias de bomberos locales para informarse sobre leyes o normas relacionadas con los requisitos de prevención de incendios.

1BDABCQAP1560



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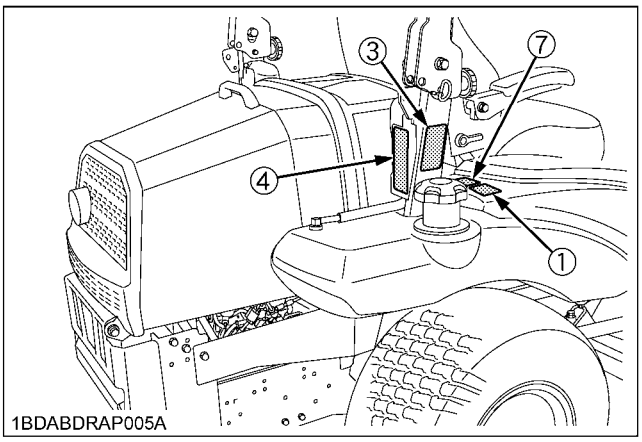


1BDABDRAP005A

(1) Part No. K3282-6587-1

Gasoline fuel only — No fire

1BDABCVAP114A

(2) Part No. K3181-6583-2

1BDABCQAP103A

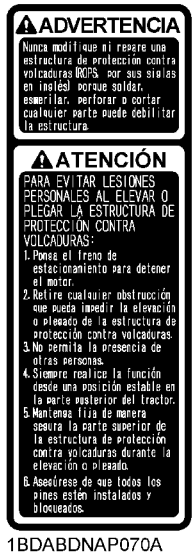
(3) Part No. K3181-6564-1

1BDABCQAP100A

(4) Part No. K3181-6563-1

1BDABCQAP101A

(5) Part No. K3282-6566-1



1BDABDNAP070A

(6) Part No. K3181-6565-1

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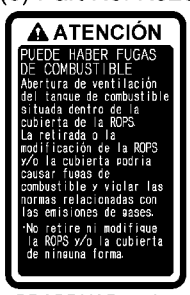
(7) Part No. K3282-6573-1

1BDABDNAP071A

(8) Part No. K3282-6574-1



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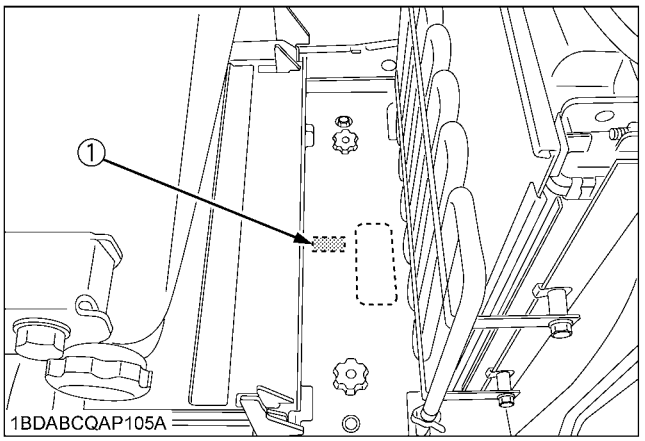
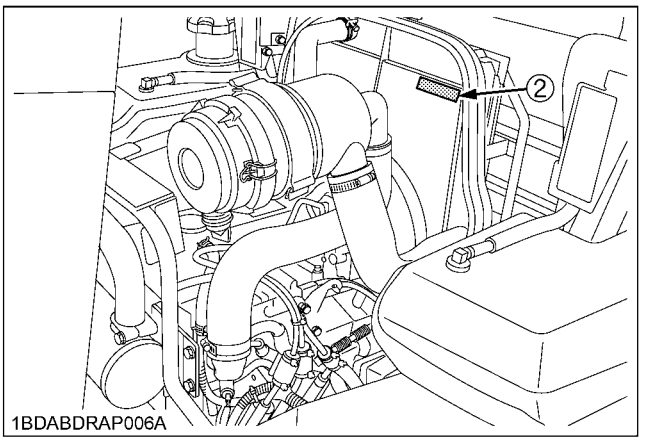
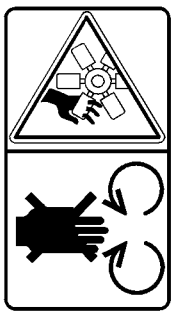
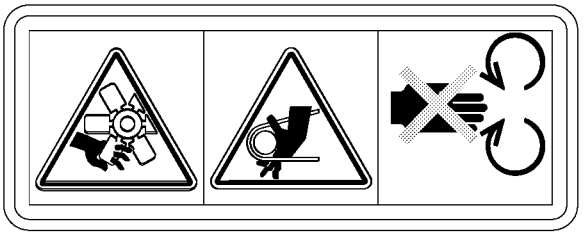




(1) Part No. K3111-6591-1
Do not get your hands close to fan


1BDABCQAP107A

(2) Part No. K2581-6543-1
Do not get your hands close to engine fan and fan belt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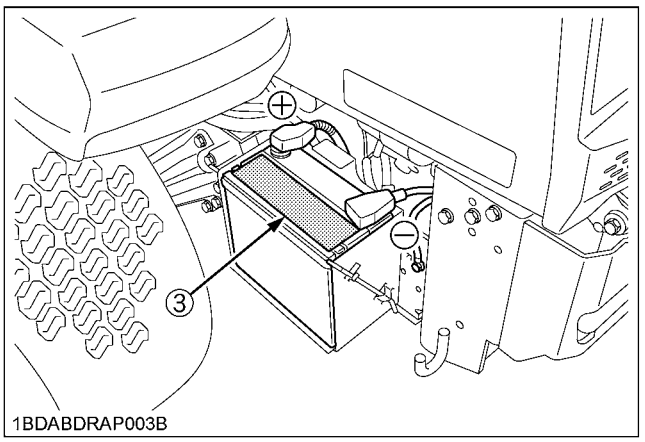

(3) Part No. K3181-6115-3

DANGER / POISON
- SHIELD EYES
  EXPLOSIVE GASES can cause blindness or injury.
- NO SPARKS / FLAMES / SMOKING
- SULFURIC ACID can cause blindness or severe burns.
- Flush eyes immediately with water.
- Get medical help fast.

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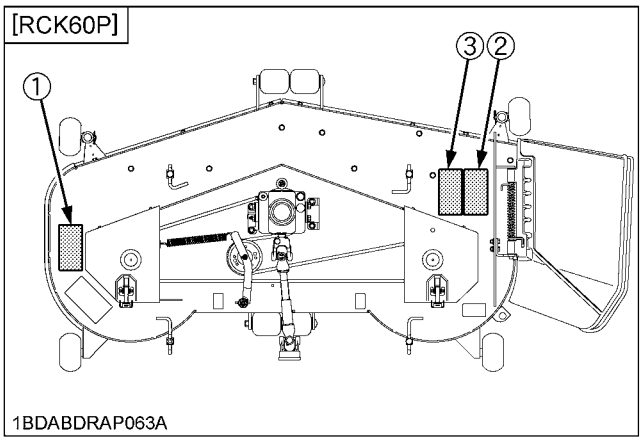
[RCK60P]



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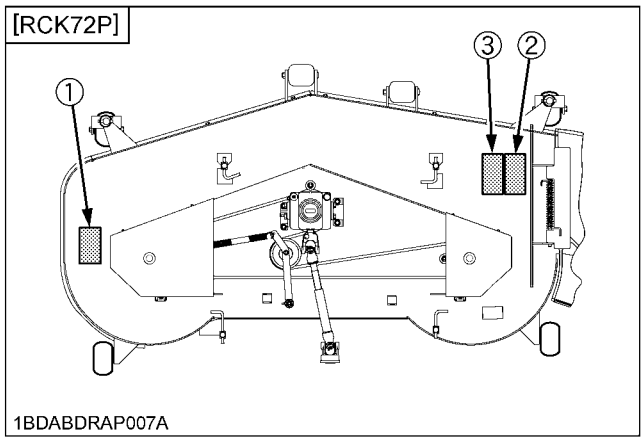

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(1) Part No. K5681-7312-2

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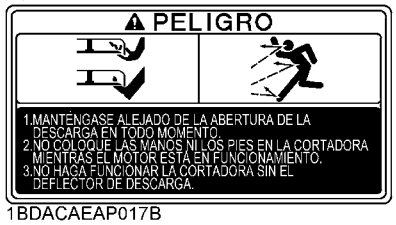
(2) Part No. K5681-7311-2

1BDACAEAP016B

(3) Part No. K5681-7310-1



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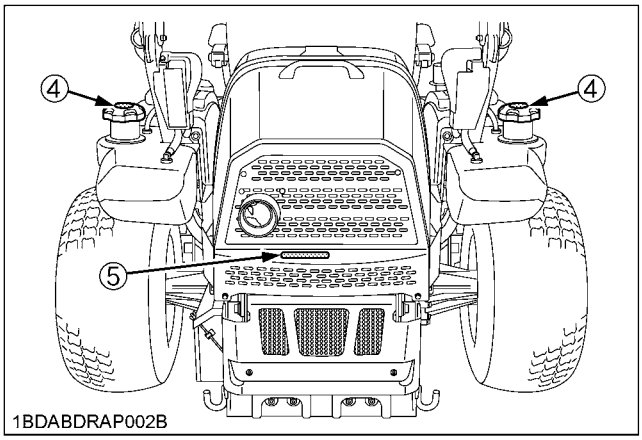

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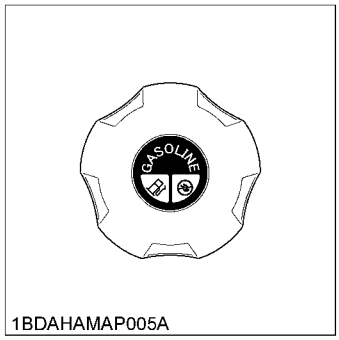
(4) Part No. K3272-2481-1



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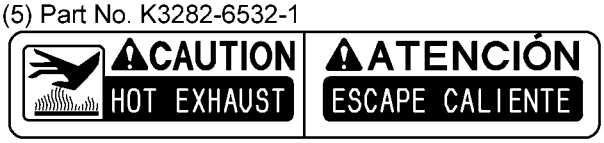

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8. CARE OF DANGER, WARNING, AND CAUTION LABELS

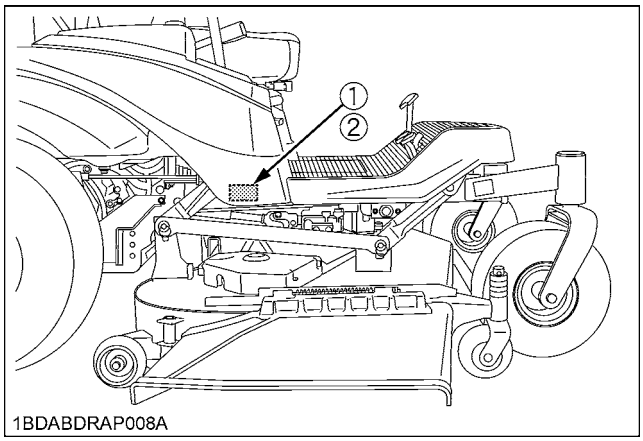
1. Keep danger, warning and caution labels clean and free from obstructing material.
2. Clean danger, warning and caution labels with soap and water, and dry with a soft cloth.
3. Replace damaged or missing danger, warning and caution labels with new labels from your local KUBOTA Dealer.
4. If a component with danger, warning and caution label(s) affixed is replaced with new part, make sure new label(s) is (are) attached in the same location(s) as the replaced component.
5. Mount new danger, warning and caution labels by applying on a clean dry surface and pressing any bubbles to outside edge.

SERVICING OF MACHINE

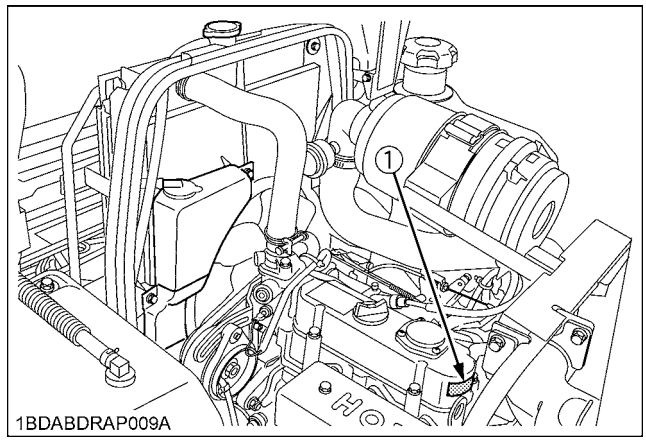
After reading this manual thoroughly, you will find that you can do some of the regular maintenance yourself. Your dealer is interested in helping you get the best performance from your new machine and wants to help you get the most value from it. When in need of parts or major service, be sure to see your KUBOTA Dealer. When in need of parts, be prepared to give your dealer the machine, engine and mower serial numbers.

Locate the serial numbers now and record them in the space provided.

	Type	Serial No.
Machine		
Engine		
Mower		
Date of Purchase		
Name of Dealer		
(To be filled in by purchaser)		

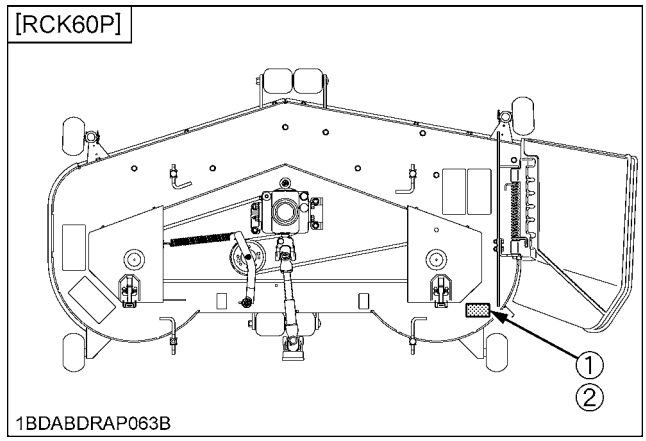


(1) Machine identification plate
(2) Machine serial No.



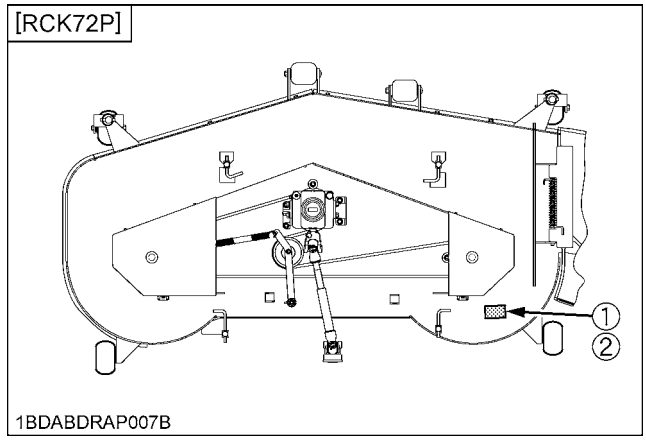
(1) Engine serial No.

[RCK60P]

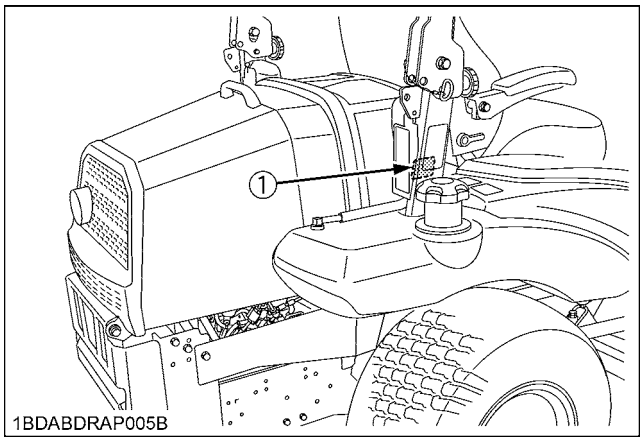


(1) Mower identification plate
(2) Mower serial No.

[RCK72P]



(1) Mower identification plate
(2) Mower serial No.



(1) ROPS serial No.

SPECIFICATIONS

Model				ZG332P	ZG332LP
Engine	Model			WG972-G-E3-ZG-1	
	Max. engine power (Gross)		kW (HP)	24.2 (32.5) (*1)	
	Type			Liquid-cooled gasoline engine	
	Number of cylinders			3	
	Bore and stroke		mm (in.)	74.5 x 73.6 (2.93 x 2.90)	
	Total displacement		cm^3 (cu. in.)	962 (58.7)	
	Fuel			Automobile unleaded or regular gasoline	
	Starter			Electric starter with battery	
	Lubrication			Forced lubrication by gear pump	
	Cooling			Liquid with pressurized radiator	
	Battery			51R (12 V, RC: 70 min, CCA: 475A)	
Capacities	Fuel tank		L (U.S.gals.)	49 (12.9)	
	Engine crankcase (with filter)		L (U.S.qts.)	3.5 (3.7)	
	Engine coolant		L (U.S.qts.)	2.7 (2.85)	
	Recovery tank		L (U.S.qts.)	0.25 (0.26)	
	Transmission case including Rear axle gear case		L (U.S.qts.)	12.1 (12.8) (*3)	
Dimensions	Overall length		mm (in.)	2329 (91.7)	2414 (95.0)
	Overall width w/o mower deck		mm (in.)	1460 (57.5)	
	Overall height	With ROPS upright	mm (in.)	1915 (75.4)	
		With ROPS folded	mm (in.)	1645 (64.8)	
	Wheelbase		mm (in.)	1410 (55.5)	1495 (58.8)
	Min. ground clearance		mm (in.)	130 (5.12) W/60", W/72"	
	Tread	Front	mm (in.)	975 (38.4)	1070 (42.1)
		Rear	mm (in.)	1150 (45.3)	
Weight (W/MOWER DECK)			kg (lbs.)	749 (1651) with 60"	800 (1763) with 72"
Traveling system	Tires	Front		15 x 6.0 - 6 (Semi-pneumatic Non Flat Tire) Rib	
		Rear		26 x 12.0 - 12 (4PR) Turf	
	Traveling speeds *2	Forward	mph (km/h)	0 to 10.6 (0 to 17.0) (*2)	
		Reverse	mph (km/h)	0 to 5.3 (0 to 8.5) (*2)	
	Steering			2 - Hand levers	
	Transmission			2 - HST w / Gear	
	Parking brake			Wet multi disk / Foot applied, released	
	Min. turning radius		mm (in.)	0 (0)	

4 SPECIFICATIONS

Model		ZG332P	ZG332LP
PTO	Revolution	1 speed (2400 rpm at 3200 engine rpm)	
	Drive system	Shaft drive, KUBOTA 10 tooth involute spline	
	Clutch type	Wet multi disks	
	PTO brake	Wet single disk	

(Specifications and design subject to change without notice)

NOTE:

*1: Manufacturer's estimate

*2: At 3200 engine rpm

*3: Oil amount when the oil level is at the upper level.

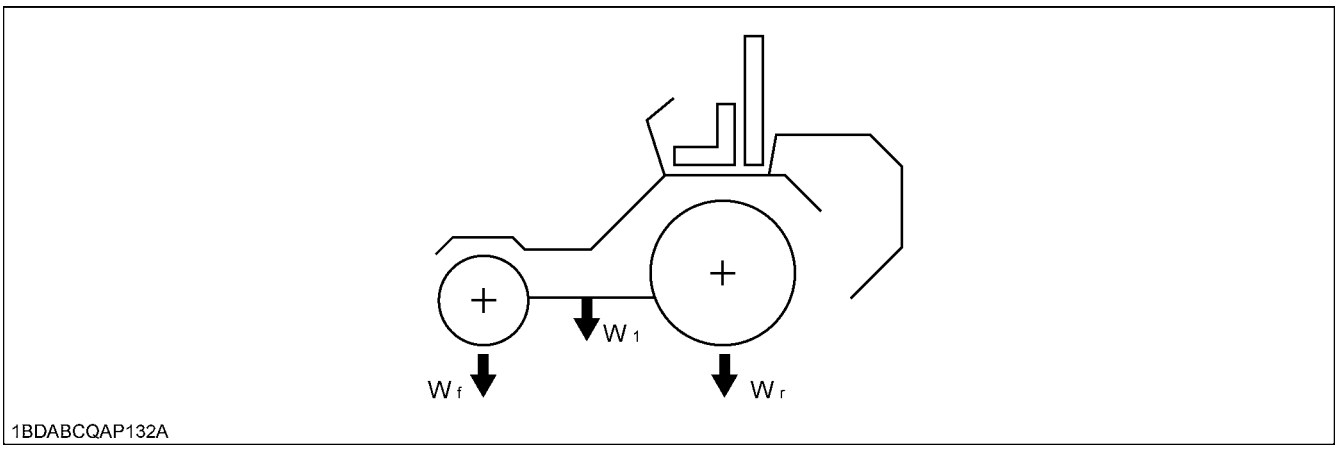
Model				RCK60P-327Z	RCK72P-332Z
PRO Commercial Deck (Fabricated deck)	Suitable machine			ZG332P	ZG332LP
	Mounting method			Quick joint, Parallel linkage	
	Adjustment of cutting height			Dial gauge	
	Cutting width		mm (in.)	1524 (60.0)	1829 (72.0)
	Cutting height		mm (in.)	25 to 127 (1.0 to 5.0)	
	Weight (Approx.)		kg (lbs.)	143 (315)	165 (364)
	Blade spindle speed		r/s (rpm)	56.0 (3360) *1	47.2 (2830) *1
	Blade tip velocity		m/s (fpm)	92.0 (18100) *1	92.6 (18200) *1
	Blade length		mm (in.)	523 (20.6)	625 (24.6)
	Number of blades			3	
	Dimensions	Total length	mm (in.)	1002 (39.4)	1170 (46.1)
		Total width	mm (in.)	1911 (75.2)	2224 (87.6)
		Total height	mm (in.)	358 (14.1)	

*1: Engine Max rpm

IMPLEMENT LIMITATIONS

The KUBOTA Machine has been thoroughly tested for proper performance with implements sold or approved by KUBOTA. Use with implements which are not sold or approved by KUBOTA and which exceed the maximum specifications listed below, or which are otherwise unfit for use with the KUBOTA Machine may result in malfunctions or failures of the machine, damage to other property and injury to the operator or others. [Any malfunctions or failures of the machine resulting from use with improper implements are not covered by the warranty.]

	Maximum loading weight		Implement weight W_1	Maximum total weight
	Front axle Wf	Rear axle Wr		
ZG332P, ZG332LP	250 kg (551 lbs.)	870 kg (1918 lbs.)	315 kg (694 lbs.)	1120 kg (2469 lbs.)



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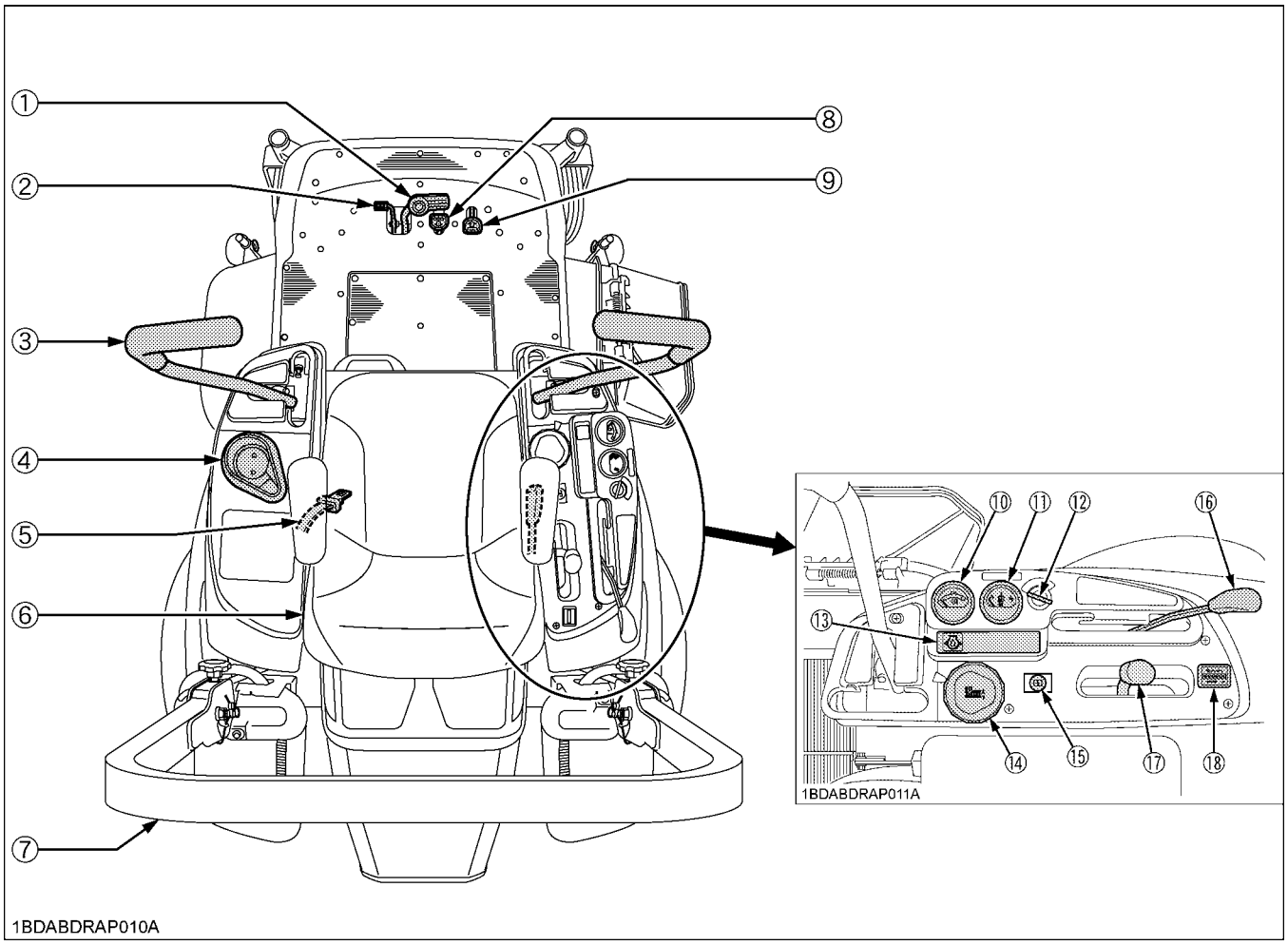
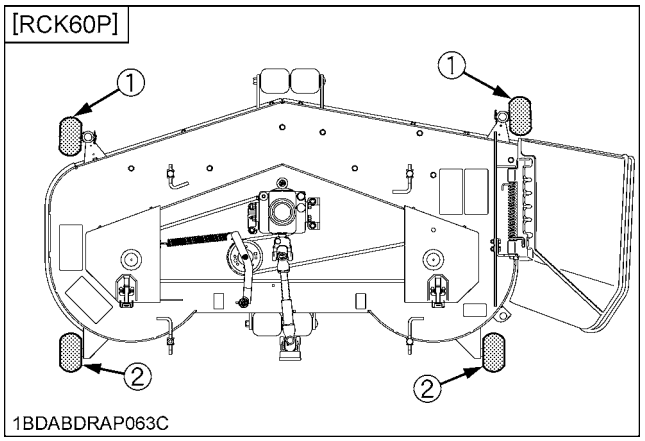
INSTRUMENT PANEL AND CONTROLS



ILLUSTRATED CONTENTS

ILLUSTRATED CONTENTS

[RCK60P]



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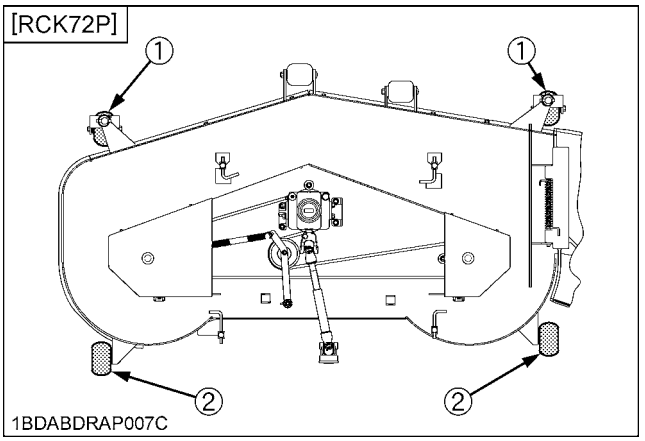
ILLUSTRATED CONTENTS

[RCK72P]



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ILLUSTRATED CONTENTS

BALLAST

REAR WEIGHT

DANGER

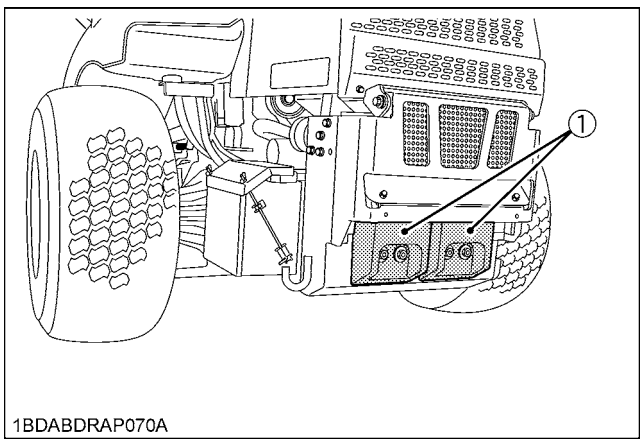
To avoid serious injury or death:

- **Ballast is required for operating this machine. Wrong weight combination will cause machine instability. Add required weight to maintain stability and avoid tipover. See requirements listed on the weight combination chart.**
- **If weight is disassembled for servicing or installing options, make sure that the required weight must be assembled again before using the machine.**

Requirement weight combination chart

Machine Model	Weight quantity
ZG332P	0
ZG332LP	2

Rear frame weight must be installed as shown in the figure below when utilizing each combination. (See requirement weight combination chart.)



(1) Weight

WEIGHT INSTALLATION

CAUTION

To avoid personal injury:

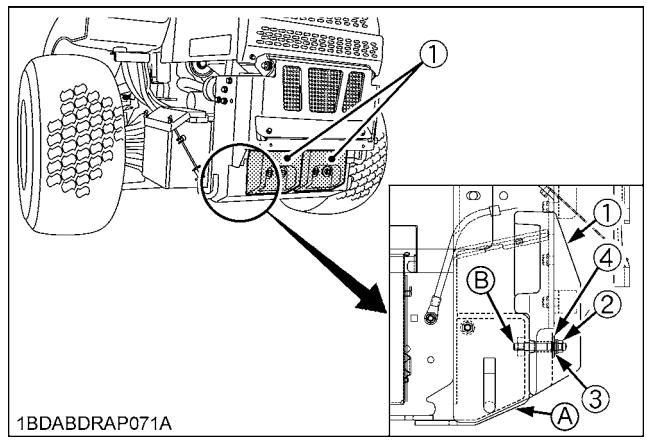
- **Park the machine on a firm and level surface.**
- **Apply the parking brake.**
- **Stop the engine and remove the key.**

1. Before operating the machine, raise the lift links to the full raised position.
2. Adjust the cutting height control dial to lowest position. Set the mower deck to the lowest position.

NOTE :

- Make sure that the number of weights is matched to the model name.

3. Install the required weight (1) to the bracket (A) of frame with M10 nuts (2), spring washers (3) and plain washers (4). (See "TIGHTENING TORQUE CHART" in "ADJUSTMENT" section.)



(1) Weight
(2) M10 nut
(3) Spring washer
(4) Plain washer
(A) Bracket of frame
(B) Stud bolt

MOWER MOUNTING

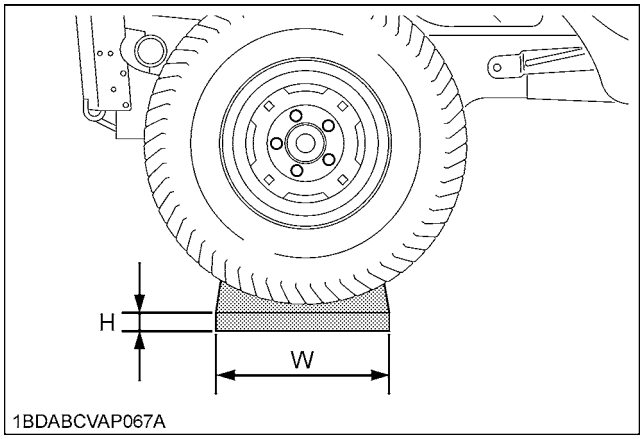
MOUNTING THE MOWER DECK

CAUTION

To avoid personal injury:

- **Park the machine on a firm and level surface.**
- **Apply the parking brake.**
- **Stop the engine and remove the key.**

1. Before mounting the mower deck, raise the lift links to the full up position.
2. Adjust the cutting height control dial to 1 in. position.
3. Go backward so that right and left rear tires would be on the board 40 mm (1.57 in.) high.

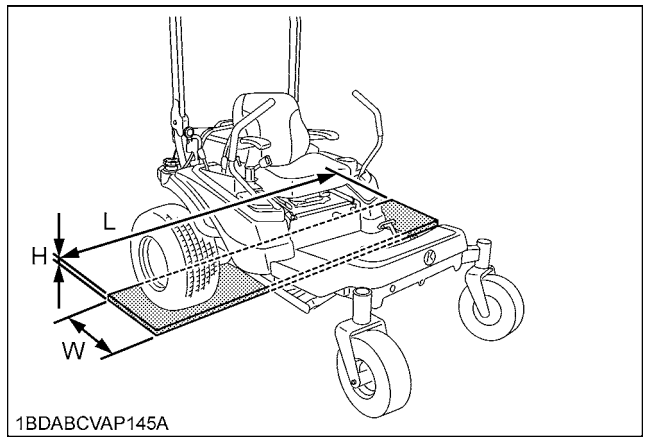


H: 40 mm (1.57 in.) *W: 300 mm (11.8 in.)*

IMPORTANT :

- Use a board more than 300 mm (11.8 in.) wide and 1400 mm (55.1 in.) long.
- Make sure that right and left rear tires are firm on the board.

4. Change the direction of the front tires as shown in the figure.



H: 40 mm (1.57 in.) *W: 300 mm (11.8 in.)*
L: 1400 mm (55.1 in.)

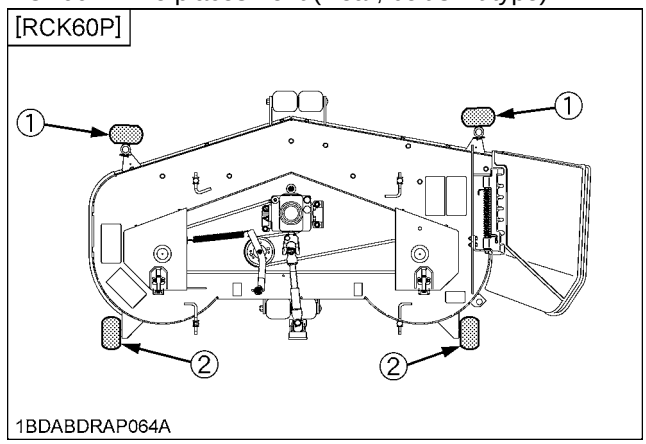
5. Place the mower deck at the right side of the machine.
6. Slide the mower deck under the machine, and make sure that the mower gear case is placed properly in the center of the machine.

NOTE :

- For easy installation set the anti scalp roller as shown below.

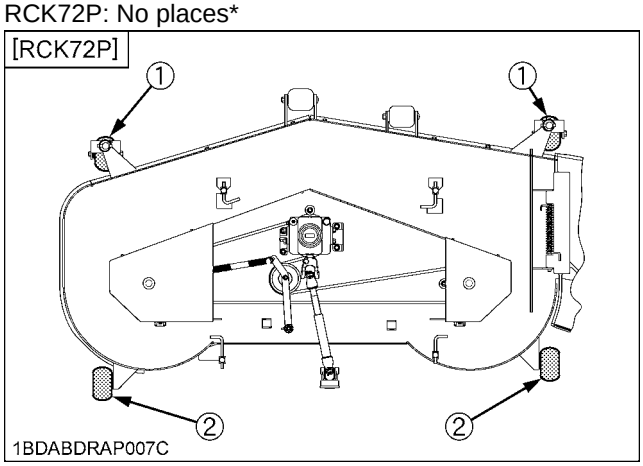
RCK60P: Two places front (Rear, bolt shift type)

[RCK60P]



(1) Anti scalp roller (pin shift type)
(2) Anti scalp roller (bolt shift type)

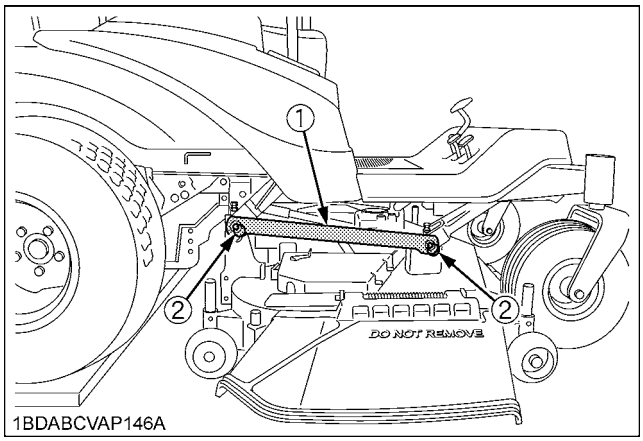
RCK72P: No places*



(1) Anti scalp roller (Front, swivel type)
(2) Anti scalp roller (Rear, bolt shift type)

*No roller that should turn in the direction

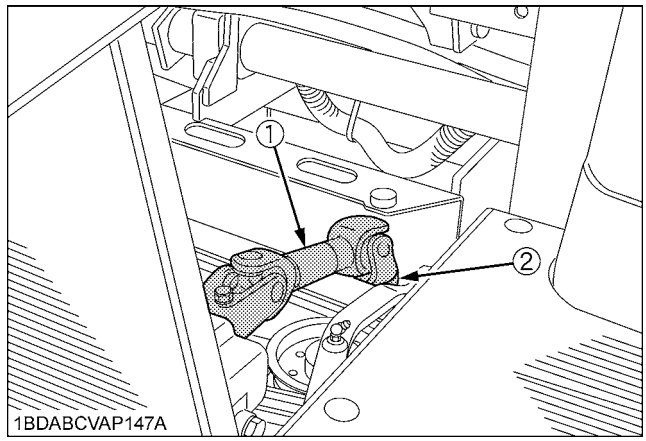
7. Depress the hydraulic lift control pedal (DOWN) and pull down the lift links.
8. Attach the lift links to the mower deck with attaching hardwares.

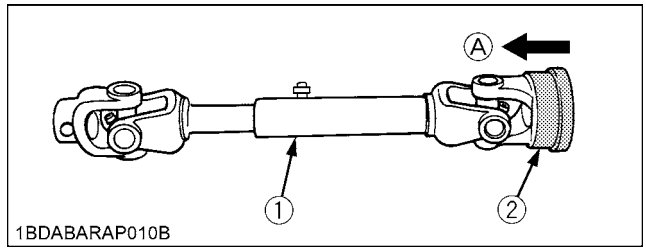


(1) Lift link
(2) Clevis pin, Plain washer, Snap ring

9. Install universal joint.
   Pull back the coupler of the universal joint.
   Push the universal joint onto the PTO shaft until the coupler locks.

IMPORTANT :
- Tug the universal joint backward and forward to make sure it is locked securely.





(1) Universal joint
(2) Coupler
(A) "PULL"

10. After mounting the mower, check the mower level. If necessary, adjust the mower level and anti-scalp rollers.

ADJUSTING THE MOWER

See "OPERATING THE MOWER" section.

DISMOUNTING THE MOWER DECK

For dismounting the mower deck, reverse the above procedures.

OPERATING THE ENGINE

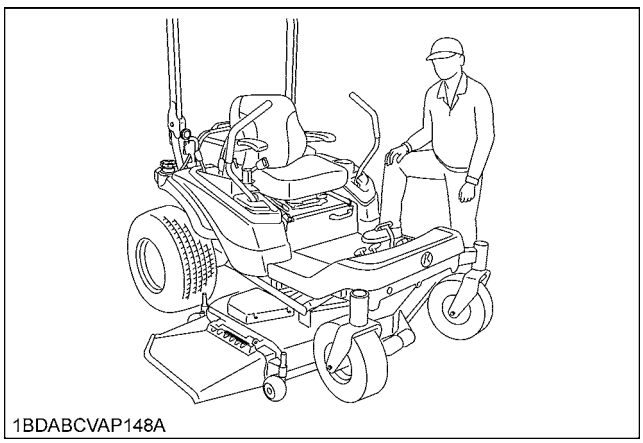
CAUTION

To avoid personal injury:

- **Read "SAFE OPERATION" in the front of this manual.**
- **Read the danger, warning and caution labels located on the machine.**
- **To avoid danger of exhaust fume poisoning, do not operate the engine in a closed building without proper ventilation.**
- **Never start the engine while standing on the ground. Start the engine only from operator's seat.**

MOUNT AND DISMOUNT MACHINE SAFELY

DO NOT step on either side of the mower deck when mounting and dismounting the machine. When mounting the machine from either side, step over the mower deck.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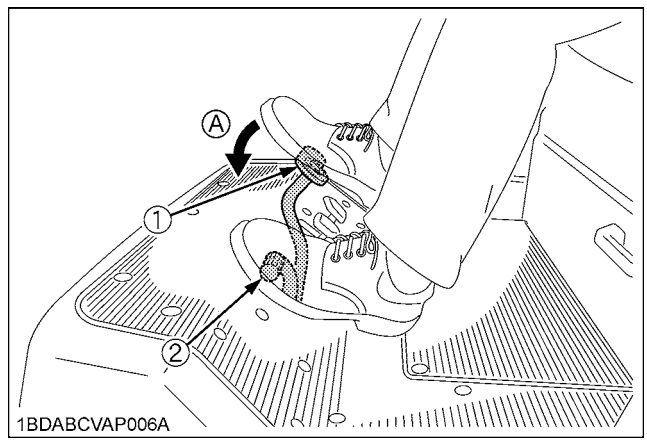
STARTING THE ENGINE

1. **Sit on the operator's seat.**
2. **Apply the parking brake.**

To apply the parking brake:
Depress the parking brake pedal firmly with your right foot and the parking brake lock pedal simultaneously with your left foot. Then release the parking brake pedal while holding the parking brake lock pedal down.



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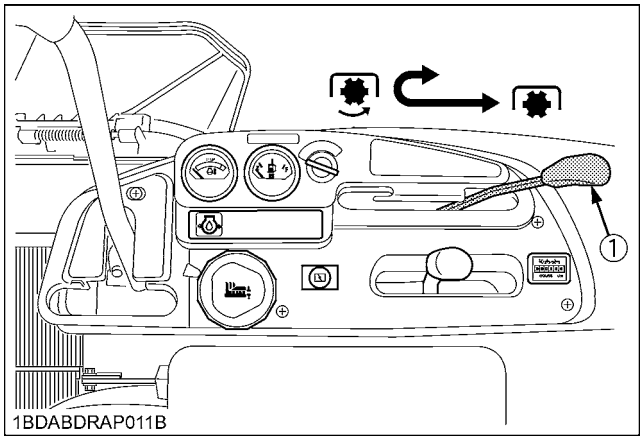
(1) Parking brake pedal *(A) "DEPRESS"*
(2) Parking brake lock pedal

To release the parking brake:
Depress the brake pedal and release slowly with your right foot without pressing the parking brake lock pedal.

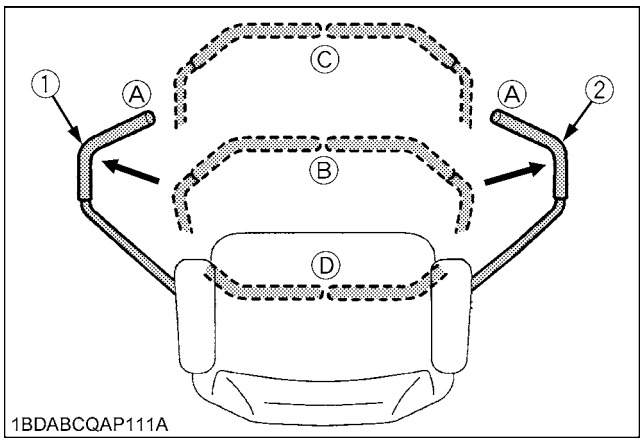
3. Make sure that the PTO lever is in the "DISENGAGED" (OFF) position.



(1) PTO lever

"ENGAGED" (ON)
"DISENGAGED" (OFF)

4. Place the motion control levers in the "NEUTRAL LOCK" position.

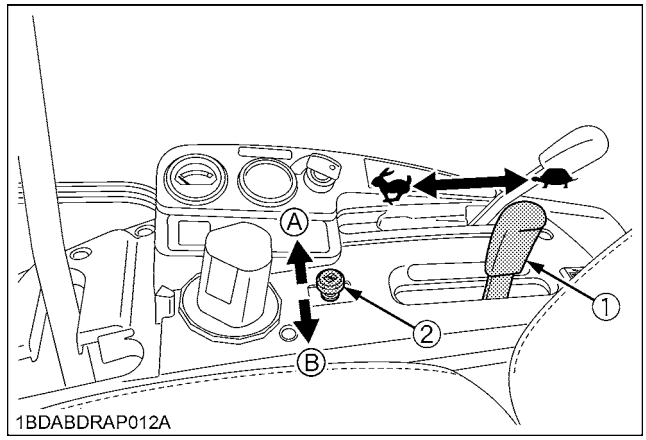


(1) Motion control lever (LH)
(2) Motion control lever (RH)

(A) "NEUTRAL LOCK" Position
(B) "NEUTRAL" Position
(C) "FORWARD"
(D) "REVERSE"

5. Set the throttle lever as follows.

- If the engine is cold:
  Pull the choke knob out.
- If the engine is warm:
  Place the throttle control lever **midway** between the **"SLOW"** and the **"FAST"** positions.



(1) Throttle lever
(2) Choke knob
(A) Pull out: "ON" position
(B) Push in: "OFF" position

"FAST"
"SLOW"

6. Insert the key into the key switch and turn clockwise one notch. Make sure the Easy Checker (TM) lights are ON.

IMPORTANT :

- Do not depress the hydraulic lift control pedal.
  When the engine is off, depressing the hydraulic lift control pedal (UP or DOWN) will lower the implement.

7. Turn the key switch to the "START" position and release the key to the "ON" position when the engine starts.

IMPORTANT :

- Because of the start interlocks, the engine can not be started except when the PTO clutch is disengaged (OFF), the parking brake lock pedal is applied, motion control levers are in "NEUTRAL LOCK" position and the operator is sitting on the seat.

■Throttle Lever and Choke Knob

Pulling the throttle lever backward decreases the engine speed and pushing it forward increases the engine speed.

[For a Cold Engine]
Always pull the choke knob out to the "ON" position to start the engine in cold conditions.

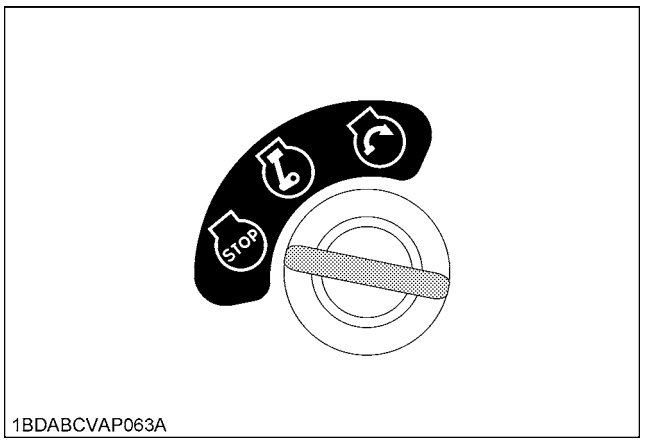
Gradually return the choke control to the "OFF" position after the engine starts and warms up.

The engine/equipment may be operated during the warm-up period, but it may be necessary to leave the choke partially on until the engine warms up.

[For a Warm Engine]
Always push the choke knob in to the "OFF" position after the engine starts.

■Key Switch

	OFF.....	The position where the key can be inserted into or removed from the key switch. [When the key is turned to this position, the engine shuts off.]
	ON.....	The engine keeps running.
	START.....	Apply the parking brake and turn the key switch to this position to start the engine.



: "OFF" *: "START"*
: "ON"

IMPORTANT :
- Do not use starting fluid or ether.
- To protect the battery and the starter, make sure that the starter is not continuously turned for more than 10 seconds at a time.
  If the engine does not start, allow 60 seconds cool down period between starting attempts.
- If the starter does not turn the engine over, shut off the starter immediately. Do not make further attempts to start the engine until the condition is corrected. Do not jump start using another battery.
  Consult your local KUBOTA dealer.
- Do not turn the key switch to the "START" position while the engine is running.
- When the temperature is below 0℃(32℉), run the engine at medium speed to warm up the lubricant of the engine and the transmission for at least 10 minutes. If the machine is operated before the lubricant is warm enough, the machine life will be shortened.
- Do not operate the machine under full load until it is sufficiently warmed up 2 or 3 minutes for temperature above 0℃(32℉).
- When the ambient temperature is less than -15℃(5℉), remove the battery from the machine and store it somewhere warm until the next operation.

8. Make sure that the Easy Checker (TM) lights have gone off. If the light is still on, immediately stop the engine and check the remedy following the instruction. (See "CHECK DURING OPERATING" in "OPERATING THE ENGINE" section)

9. Warm the engine by running at medium speed.

CHECK DURING OPERATING

While operating, make the following checks to see that all the parts are functioning normally.

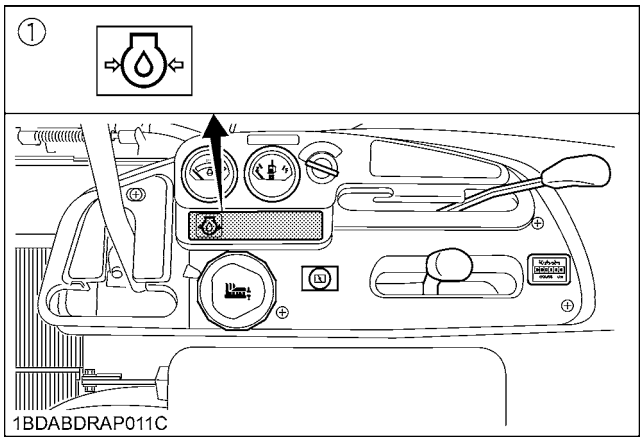
■Immediately Stop the Engine if:

- The engine suddenly slows down or accelerates.
- Unusual noises are suddenly heard.
- Exhaust fumes suddenly become discolored.

■Easy Checker (TM)

If the warning lamps in the Easy Checker (TM) come on during operation, stop the engine immediately, and find the cause as shown below.

Never operate the machine while Easy Checker (TM) lamp is "ON".



(1) Easy checker (TM)

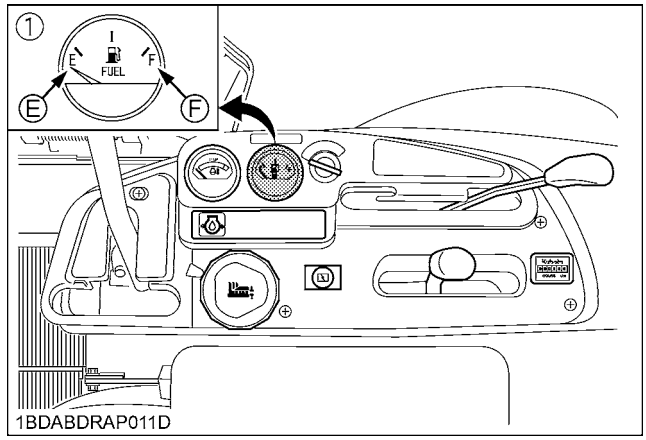
Engine oil pressure

If the oil pressure in the engine goes below the prescribed level, the warning lamp in the Easy Checker (TM) will come on.

If this should happen during operation, stop the engine immediately and check level of engine oil.

■Fuel Gauge

1. The fuel gauge shows the amount of fuel left in the LH tank.



(1) Fuel gauge for LH tank
(E) "EMPTY"
(F) "FULL"

2. Refuel both the fuel tanks evenly.
3. If there is an amount gap between the LH and RH tanks, the fuel in the bigger-amount tank will be consumed first.
   Fuel in both the tanks will be consumed at the same time after the fuel levels of both the tanks become the same.

IMPORTANT :

- Fill the fuel tank only to bottom of the filler neck.
- Fill the fuel on a level ground.
- Be careful not to empty the fuel tank. Otherwise air may enter the fuel system.
  Should this happen, the system should be bled. (See "Bleeding Fuel System" in "SERVICE AS REQUIRED" in "PERIODIC SERVICE" section.)
- Only fill with gasoline containing less than 10% ethanol content.

■Coolant Temperature Gauge

CAUTION

To avoid personal injury:

- **Do not remove radiator cap until coolant temperature is well below its boiling point. Then loosen cap slightly to the stop to relieve any excess pressure before removing cap completely.**

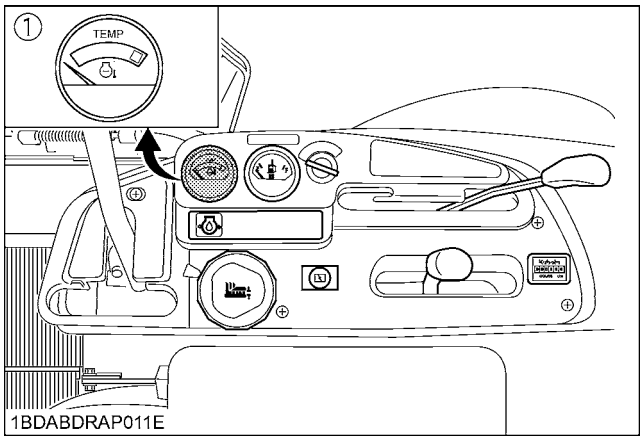
If the indicator reaches red zone, or horn sounds.

1. Place the PTO lever in the "DISENGAGE" (OFF) position.
2. Move the machine to a level surface, and apply the parking brake.
3. Place the throttle lever in the engine idle position, and let the engine run for a few minutes.
4. Check the Cooling System, after it has sufficient time to cool down.

Check the following items:

1. Shortage or leakage of the coolant.
2. Foreign matter on the radiator net or dust and dirt between the radiator fins.
3. Looseness of fan belt.
4. Blockage in the radiator tube.

(See "PERIODIC SERVICE" section.)



(1) Coolant temperature gauge

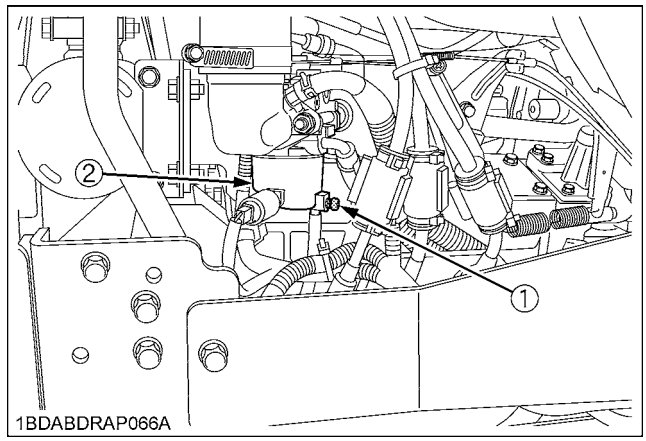
■Fuel Drain

CAUTION

To avoid personal injury:

- **Be sure to stop the engine and remove the key when attempting to drain the fuel from the carburetor.**
- **Never fail to tighten the screw clockwise after draining. Fuel may leak out onto the running engine, causing a fire.**

Turn the screw counterclockwise to drain the fuel from the carburetor.



(1) Screw
(2) Carburetor

■Fuel Pump

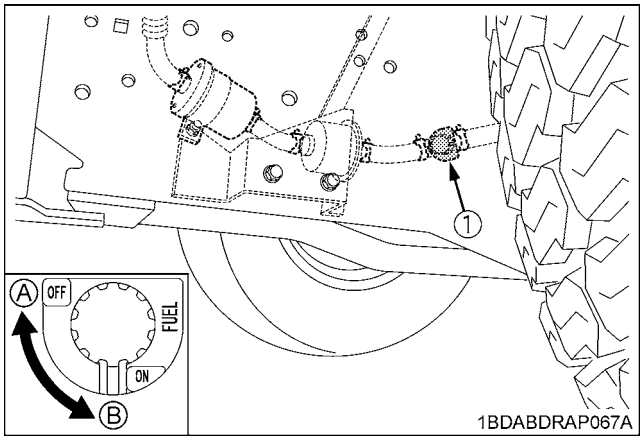
This fuel pump has a limit drive function.

NOTE :

- When the key is in the "OFF" position: It does not work.
- When you turn the key clockwise one notch, before the engine starts: It works for about 15 seconds.
- Keep the key in this position, before the engine starts. It will stop working after 15 seconds.
  And to reset the timer, keep the key in the "OFF" position for about 60 seconds.
- When the engine is running: It works normally.

■Fuel Valve

There are two positions in the fuel valve.



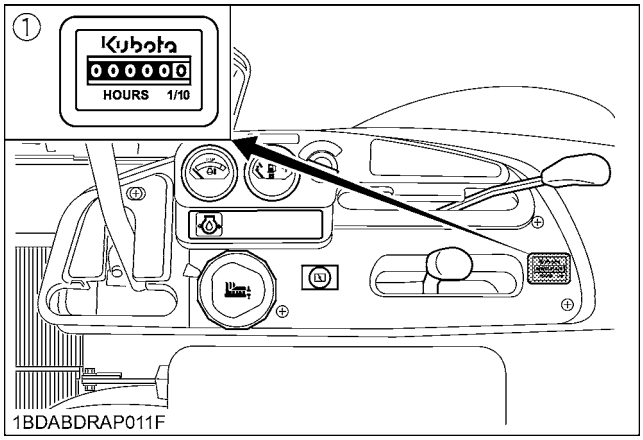
(1) Fuel valve *(A) "OFF" (STOP, CLOSE)*
(B) "ON" (RUN, OPEN)

■Hour Meter

This meter gives readings for the hours the machine has been operated.

NOTE :

- As the hour meter works electrically, it starts to work when the key switch is turned to "ON", regardless of the engine running or not.



(1) Hour meter

COLD WEATHER STARTING

If the ambient temperature is below 0℃(32℉) and the engine is very cold, start it in the following manner:

1. Pull the choke knob out.
2. Turn the key switch to the START ("") position.
   - Operate the starter 5 seconds.
   - If the engine does not start, wait 10 seconds.
   - Repeat this procedure until the engine starts.
3. When the engine starts, release the key to the "ON" ("") position.
4. Place the throttle lever midway between the "SLOW" and the "FAST" positions.

WARMING UP

CAUTION

To avoid personal injury:

- **Be sure to apply the parking brake during warm-up.**

For 5 minutes after engine start-up, allow the engine to warm up without applying any load. This is to allow oil to reach every engine part. If load should be applied to the engine without this warm-up period, the troubles such as seizure, breakage or premature wear may develop.

■Warm-up and Transmission Oil in the Low Temperature Range

Hydraulic oil serves as transmission oil. In cold weather, the oil may be cold with increased viscosity. This can cause delayed oil circulation or abnormally low hydraulic pressure for some time after engine start-up. This in turn can result in a trouble in the hydraulic system or a damage to the hydraulic clutch.
To prevent the above, observe the following instructions:
Warm up the engine at about 50% of rated rpm according to the table below:

Ambient temperature	Warm-up time requirement
Higher than 0℃ (32℉)	Approx. 5 minutes
-10 to 0℃(14 to 32℉)	5 to 10 minutes
-20 to -10℃ (-4 to 14℉)	10 to 15 minutes
Below -20℃(-4℉)	More than 15 minutes

IMPORTANT :

- Do not operate unless the engine is well warmed up. If operation is attempted while the engine is still cold, the hydraulic mechanism will not function properly and its service life will be shortened.
- If noises are heard after the hydraulic control lever has been activated and the implement is lifting, the hydraulic mechanism is not adjusted properly. Unless corrected, the unit will be damaged. Contact your local KUBOTA Dealer for adjustment.

JUMP STARTING

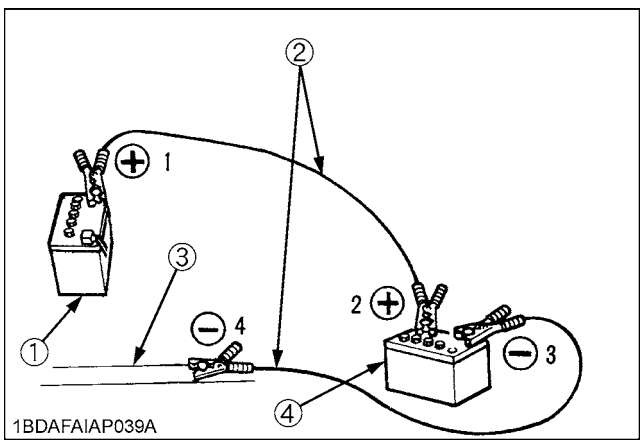
WARNING

To avoid serious injury:

- **Battery gases can explode. Keep cigarettes, sparks, and flames away from battery.**
- **If the machine battery is frozen, do not jump start the engine.**
- **Do not connect the other end of negative jumper cable to the negative terminal of the machine battery.**

When jump starting engine, follow the instructions below to start the engine safely.

1. Bring a helper vehicle with a battery of the same voltage as a disabled machine within easy cable reach. "THE VEHICLES MUST NOT TOUCH".
2. Apply the parking brakes of both vehicles and put the shift levers in neutral. Shut the engine off.
3. Put on safety goggles and rubber gloves.
4. Ensure vent caps are securely in place (if equipped).
5. Attach the red clamp to the positive (red, (+) or pos.) terminal of the dead battery and clamp the other end of the same cable to the positive (red, (+) or pos.) terminal of the helper battery.
6. Clamp the other cable to the negative (black, (-) or neg.) terminal of the helper battery.
7. Clamp the other end to the engine block or the frame of the disabled machine as far from the dead battery as possible.
8. Start the helper vehicle and let its engine run for a few moments. Start the disabled machine.
9. Disconnect the jumper cables in the exact reverse order of attachment. (Steps 8, 7 and 6)



(1) Dead battery
(2) Jumper cables
(3) Engine block or frame
(4) Helper battery

Connect cables in numerical order. Disconnect in reverse order after use.

IMPORTANT :

- This machine has a 12 volt negative (-) ground starting system.
- Use only same voltage for jump starting.
- Use of a higher voltage source on a machine could result in severe damage to the machine electrical system.
  Use only matching voltage source when "jump-starting" a low or dead battery condition.

STOPPING THE ENGINE

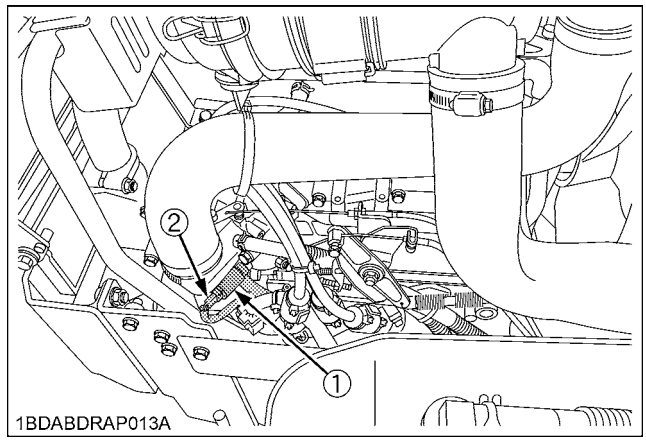
1. **After slowing the engine to half speed, turn the key switch to the "OFF" position.**
2. **Remove the key.**
3. **Do not leave the key switch "ON" (key in the "ON" position) as the battery will discharge when the engine is not running.**
4. **Apply the parking brake.**

IMPORTANT :

- Do not stop the engine when the machine is on an incline for a long time. The engine oil may go into the carburetor and the muffler through the valve system.
- Place the throttle control lever in the half speed position to help prevent the engine from backfiring before stopping the engine.

■Engine Stop (By manual)

The engine stops when the key switch is turned off. If the engine does not stop, make sure the motion control levers are in "NEUTRAL LOCK" position, the PTO lever is "OFF", the mower lowered to the ground, apply the parking brake, and confirm it is set, then carefully get off the machine. Then open the hood and disconnect the wire harness from solenoid. Then contact your local KUBOTA Dealer immediately.



(1) Solenoid
(2) Wire harness

CAUTION

To avoid personal injury:

- **Do not operate the machine until the engine stop system is repaired.**

OPERATING THE MACHINE

OPERATING NEW MACHINE

How a new machine is operated and maintained determines the life of the machine.

A new machine just off the factory production line has been tested, but the various parts are not accustomed to each other, so care should be taken to operate the machine for the first 50 hours at a slower speed and avoid excessive work or operation until the various parts become "broken-in." The manner in which the machine is handled during the "breaking-in" period greatly affects the life of your machine. Therefore, to obtain the maximum performance and the longest life of the machine, it is very important to properly break-in your machine. In handling a new machine, the following precautions should be observed.

■Changing Lubricating Oil for New Machines

The lubricating oil is especially important in the case of a new machine. The various parts are not "broken-in" and are not accustomed to each other; small metal grit may develop during the operation of the machine; and this may wear out or damage the parts. Therefore, care should be taken to change the lubricating oil a little earlier than would ordinarily be required.

For further details of change interval hours.

(See "SERVICE INTERVALS" in "MAINTENANCE" section.)

■Engine Break-in

After the first 50 hours of operation, change the engine oil and filter. (See "EVERY 100 HOURS" "EVERY 200 HOURS" in "PERIODIC SERVICE" section.)

■Machine Break-in

After the first 50 hours of operation, change the HST transmission oil filter. (See "EVERY 200 HOURS" in "PERIODIC SERVICE" section.)

After the first 400 hours of operation, change the hydraulic oil filter and the transmission fluid. (See "EVERY 400 HOURS" in "PERIODIC SERVICE" section.)

DANGER

To avoid serious injury or death:

- **Do not operate the mower without the deflector shield in the down position.**

WARNING

To avoid serious injury or death:

- **The machine relies upon the engine driven transmission for speed, direction and motion control. If the engine is not running, the machine cannot be driven or controlled.**
  If the engine stops when operating on a slope, apply the parking brake immediately to prevent machine runaway.
- **Do not allow any person other than the driver to ride on the machine.**
- **Do not drive the machine close to the edges of ditches or banks which may collapse under the weight of the machine, especially when the ground is loose or wet.**
- **When turning the machine, be sure to reduce the travel speed and operate motion control levers carefully.**
- **To avoid tip over, operate across slopes, not up and down. Avoid sudden starts and stops on slopes. Slow down, and use extra caution when changing direction on a slope.**
  Park the machine on a firm and level surface.
- **Watch where you are going at all times. Watch for and avoid obstacles. Be alert at curbs, near trees, and other obstructions and hidden hazards.**
- **Do not mow near drop-offs, ditches or embankments. The mower could turn over if a wheel is over the edge of cliff or ditch, or if an edge caves in.**
- **Do not drive machine on streets or highways. Watch for traffic when you cross roads or operate near roads.**
- **Look to the rear before and when backing. Make sure the area immediately behind you is clear of obstructions or holes and small children. Use extra caution when machine is equipped with Grass Catcher.**
- **Keep bystanders especially children and animals away from the mowing area.**

CAUTION

To avoid personal injury:

- **Clear the work area of objects which might be picked up and thrown by blades.**
- **Do not direct the opening of the chute at bystanders or animals. Ejected objects may cause injury. Plan your mowing carefully before starting operation.**
- **Be sure to disengage the PTO and sit on the operator's seat before starting the engine.**

OPERATING FOLDABLE ROPS

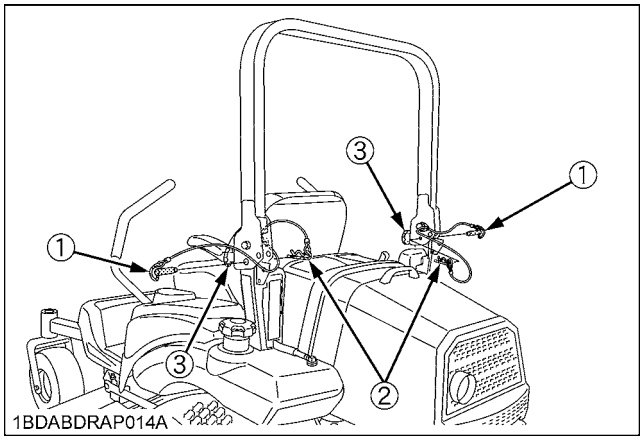
CAUTION

To avoid personal injury:

- **When raising or folding the ROPS, apply parking brake, stop the engine and remove the key.**
  Always perform function from a stable position to the rear of the machine.
- **Fold the ROPS down only when absolutely necessary and fold it up and lock it again as soon as possible.**
- **Before proceeding to fold the ROPS, check for any possible interference with installed implements and attachments.**
  If interference occurs, contact your KUBOTA Dealer.

■To Fold the ROPS

1. Unscrew the knob bolts 1 to 2 turns.
2. Remove both lock pins.



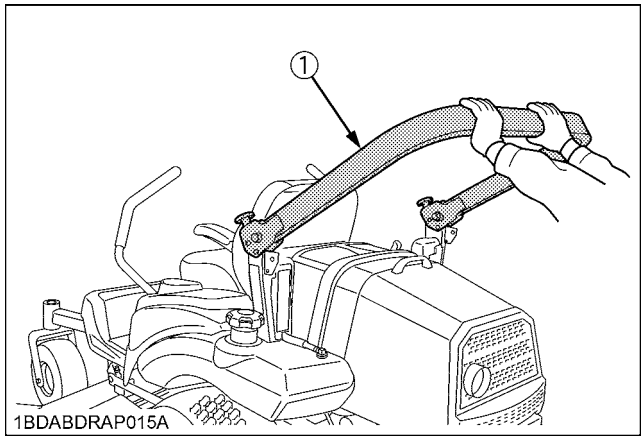
(1) Lock pin
(2) Hair pin
(3) Knob bolt

3. Fold the ROPS.

CAUTION

To avoid personal injury:

- **Hold the ROPS tightly with both hands and fold the ROPS slowly and carefully.**



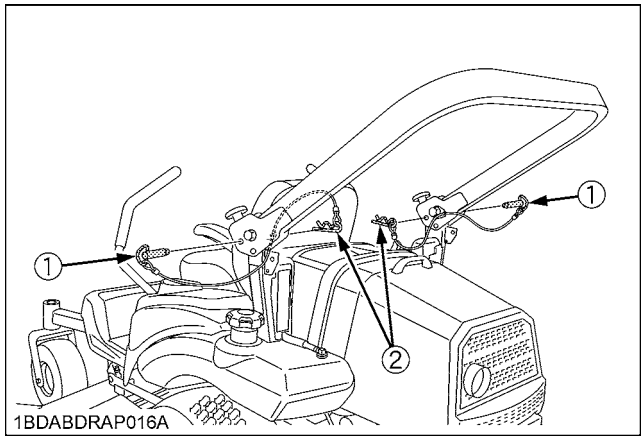
(1) ROPS

4. Align lock pin holes and insert both lock pins and secure them with the hair pins.

CAUTION

To avoid personal injury:

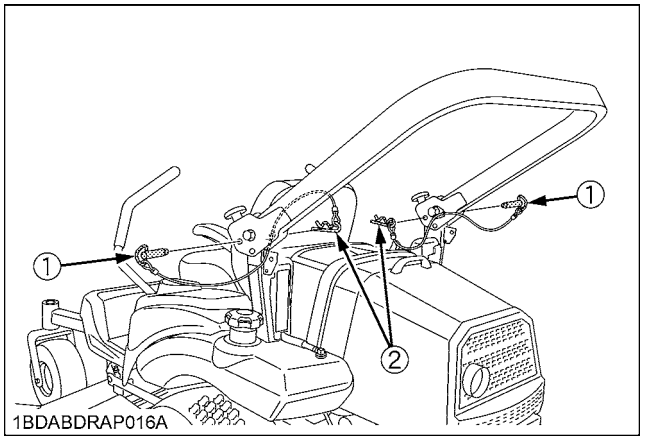
- **Make sure that both lock pins are properly installed and secured with the hair pins.**



(1) Lock pin
(2) Hair pin

■To Raise the ROPS to Upright Position

1. Remove both hair pins and lock pins.



(1) Lock pin
(2) Hair pin

2. Raise ROPS to the upright position.

CAUTION

To avoid personal injury:

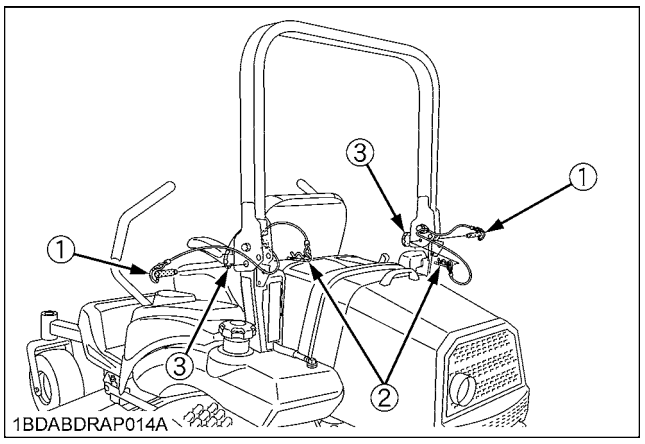
- **Hold the ROPS tightly with both hands and raise the ROPS slowly and carefully.**

3. Align lock pin holes, insert both lock pins and secure them with the hair pins.
4. Tighten the knob bolts slightly.

CAUTION

To avoid personal injury:

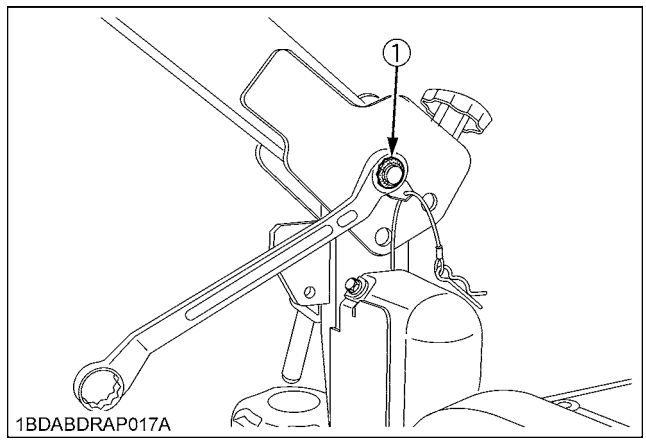
- **Make sure that both lock pins are properly installed as soon as the ROPS is in the upright position and secured with the hair pins.**



(1) Lock pin
(2) Hair pin
(3) Knob bolt

■Adjustment of Foldable ROPS

- Adjust free fall of the ROPS upper frame regularly.
- If you feel less friction when folding the ROPS, tighten the nut (1) until you feel the right friction in the movement and then replace the hair pin.



(1) Nut

STARTING

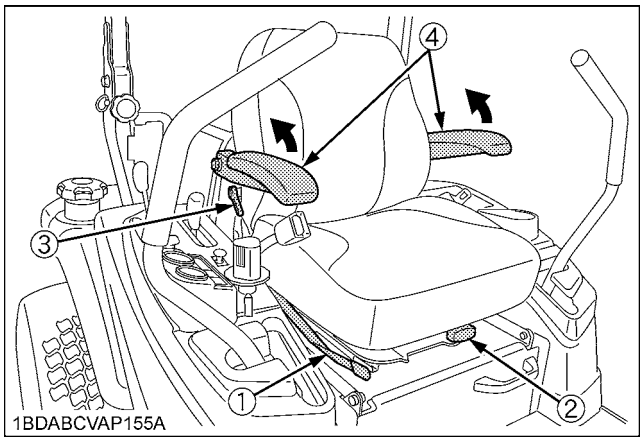
1. Adjust the operator's position and engage the seat belt.

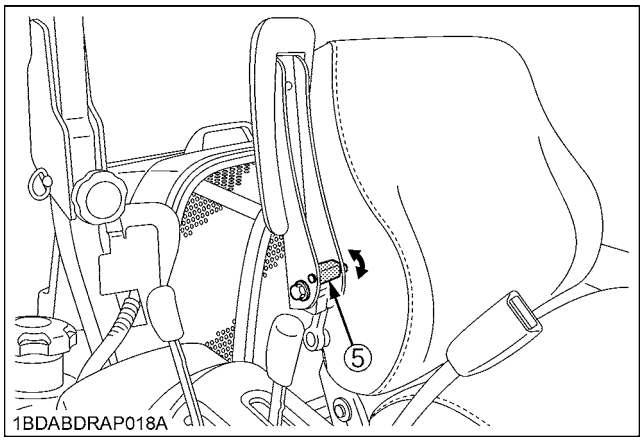
■Operator's Seat

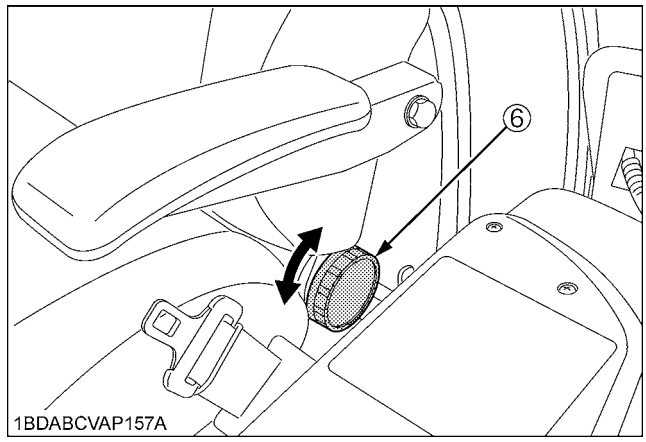
CAUTION

To avoid personal injury:

- **Make adjustments to the seat only while the machine is stopped.**
- **Make sure that the seat is completely secured after each adjustment.**
- **Do not allow any person other than the driver to ride on the machine.**







(1) Travel adjust lever
(2) Suspension adjust knob
(3) Lumbar support adjust lever
(4) Arm rest
(5) Arm rest angle adjuster
(6) Backrest tilt adjust knob

◆ Travel adjustment

Unlock the travel adjust lever and slide the seat backward or forward, as required. The seat will lock in position when the lever is released.

CAUTION

To avoid personal injury:

- **Use extra caution when unlocking the travel adjust lever because the seat might slide forward by itself.**

◆ Suspension adjustment

Pull the suspension adjust knob and turn it to achieve the optimum suspension setting. After setting, push back the knob.

◆ Lumbar support adjustment

Turn the lumbar support adjust lever to the desired position.

◆ Arm rest

Arm rest may be set at upright position if desired.

◆ Arm rest angle adjustment

Turn the arm rest angle adjuster to the desired angle.

◆ Backrest tilt adjustment

Turn the backrest tilt adjust knob to the desired angle.

IMPORTANT :

- After adjusting the operator's seat, be sure to check to see that the seat is properly locked.

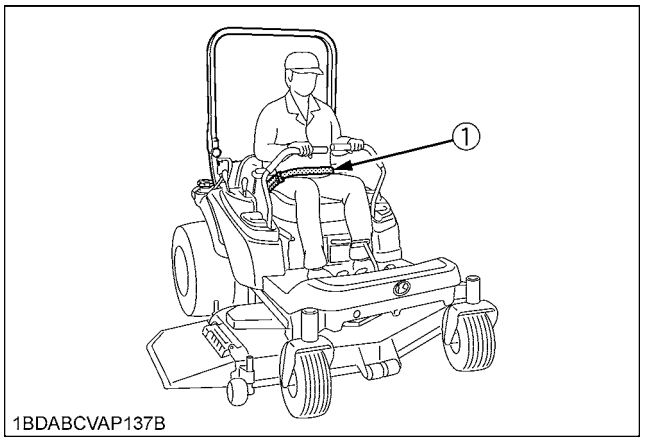
■Seat Belt

CAUTION

To avoid personal injury:

- **Always use the seat belt when the ROPS is installed.**
- **Do not use the seat belt if a foldable ROPS is down or there is no ROPS.**

Adjust the seat belt for proper fit and connect to the buckle. The seat belt is auto-locking retractable type.

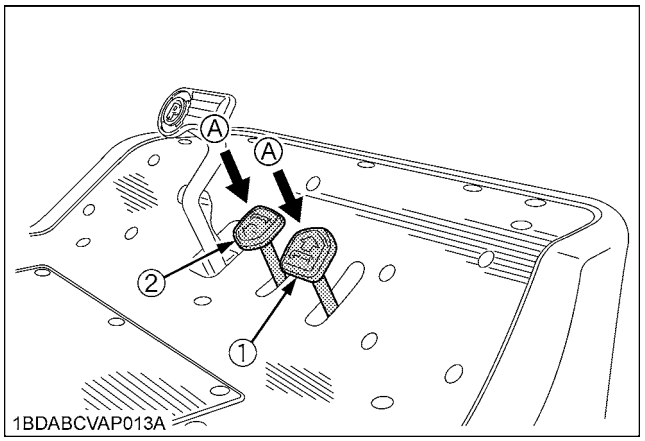


(1) Seat belt

2. Raise the implement.

■Hydraulic Lift Control Pedal

The hydraulic lift control pedal is used to raise and lower the implement used with the machine (ex. Mower).
To lower the implement, depress the hydraulic lift control pedal (DOWN).
To raise it, depress the hydraulic lift control pedal (UP).



(1) Hydraulic lift control pedal (UP)
(2) Hydraulic lift control pedal (DOWN)
(A) "DEPRESS"
"UP"
"DOWN"

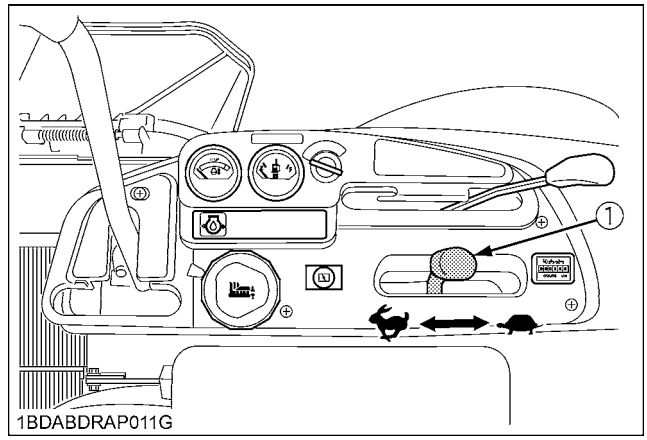
IMPORTANT :

- Do not operate until the engine is warmed up. If operation is attempted when the engine is still cold, the hydraulic system may be damaged.
- Do not operate at slow Engine rpm. Move the throttle lever above 1/2.
- If noises are heard when implement is lifting after the hydraulic lift control pedal has been activated, the hydraulic mechanism is not adjusted properly. Contact your local KUBOTA Dealer for adjustment.
- Do not depress the hydraulic lift control pedal. When the engine is off, depressing the hydraulic lift control pedal (UP or DOWN) will lower the implement.

3. Accelerate the engine.

■Throttle Lever

Moving the throttle lever backward decreases the engine speed and moving it forward increases the engine speed.



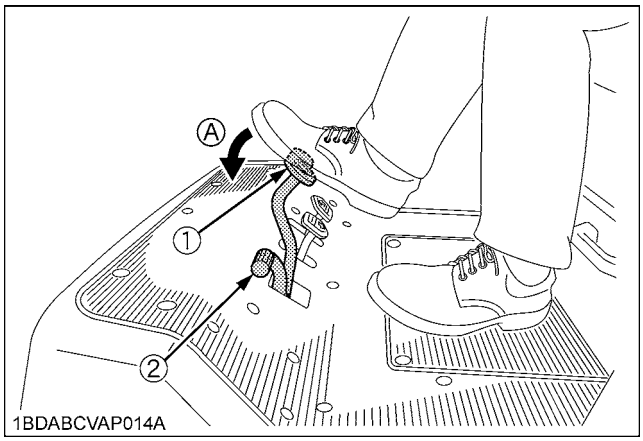
(1) Throttle lever
"INCREASE"
"DECREASE"

4. Unlock the parking brake.

■Parking Brake Pedal

To release the parking brake:

Depress the brake pedal and release slowly with your right foot, without pressing the parking brake lock pedal.



(1) Parking brake pedal
(2) Parking brake lock pedal
(A) "DEPRESS"

5. Operate the machine.

■Motion Control Lever

CAUTION

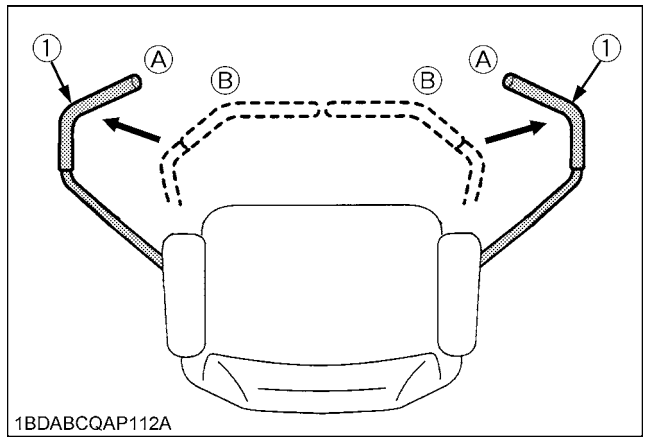
To avoid personal injury:

- **Understand how to use the motion control levers and practice in an unrestricted area at a little more than an idle speed without the mower engaged until becoming proficient in the operation of the machine.**
- **Do not move motion control levers from forward to reverse or reverse to forward position rapidly.**
  Sudden direction changes could cause loss of control or damage to the machine or property.
- **Do not make sharp turns at high speeds.**
  Fast and sharp turns could cause loss of control.
- **Motion control levers must be in "NEUTRAL LOCK" position to safely enter and exit the operator's seat or to carry out maintenance and safety checks.**
- **This machine can make sharp turns. Always make sure your intended path is clear of obstructions or persons.**

Stop position

◆ **Neutral lock position**

- Forward and reverse movement of the motion control levers are prevented when levers are in "NEUTRAL LOCK" position. (Engine can only be started with levers in this position.)



(1) Motion control levers
(A) "NEUTRAL LOCK" position
(B) "NEUTRAL" position

Operating position

Machine speed and steering is controlled by the motion control levers, when the engine is running and the parking brake is released.

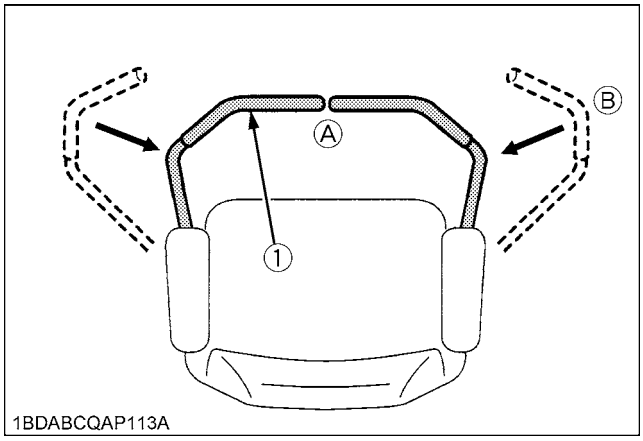
CAUTION

To avoid personal injury:

- **No control is provided by the motion control levers when the engine is off.**

◆ **Neutral position**

- Grasp the motion control levers and move them inward from the "NEUTRAL LOCK" position so that the machine is in "NEUTRAL". (Engine cannot be restarted.)



(1) Motion control levers *(A) "NEUTRAL" position* *(B) "NEUTRAL LOCK" position*

◆ **Forward and Reverse Motion:**

1. Move throttle lever to the "FAST" position.
2. Release the parking brake.
3. Move both motion control levers from the "NEUTRAL LOCK" position inward to the "NEUTRAL" position.
4. Push the control levers slowly forward to begin forward motion.
   To move reverse:
   Pull both control levers slowly rearward at the same time to begin reverse motion.
   To stop:
   Move by hand and hold both motion control levers to the "NEUTRAL" position until the machine comes to a stop.

CAUTION

To avoid personal injury:

- **The motion control lever adjustment is important to ensure the machine operates properly.**

NOTE :

- The motion control linkages are adjustable.
  If adjustment is required, see "ADJUSTMENT" section. We recommend you to contact your local KUBOTA Dealer.

◆ **Re-start on slopes**

CAUTION

To avoid personal injury:

- **Do not stop or change directions on slopes. These operations could cause loss of the machine traction or control.**
  Starting procedure on slopes is different from the usual start mode on a flat surface, understand how to re-start on slopes and use extra caution.

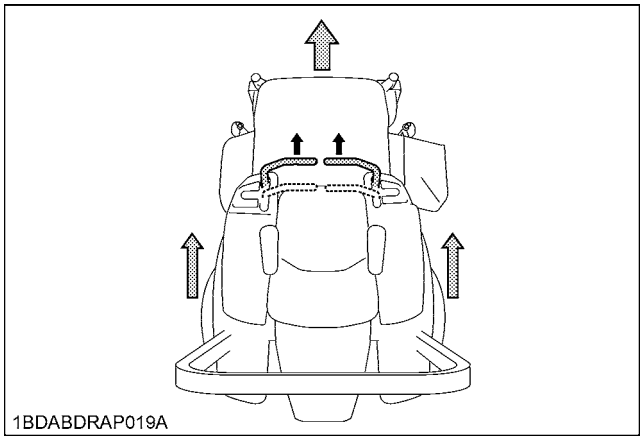
If a situation occurs where it is necessary to stop and re-start on a slope, refer to the following operational steps.

How to re-start on slopes:

1. Firmly apply parking brake (enough to prevent movement).
2. Start the engine.
3. Set the throttle lever to the middle position.
4. Place the control levers inward to the "NEUTRAL" position gradually.
5. Release the parking brake within about 3 seconds.
   If you take more time, the engine will suddenly stop because of a safety device. (This is to prevent the machine from being operated with the parking brake applied.)
   When the engine stops, start over by firmly reapplying the parking brake, and repeat steps 2 through 5 and then 6.
6. Move the machine slowly and carefully.

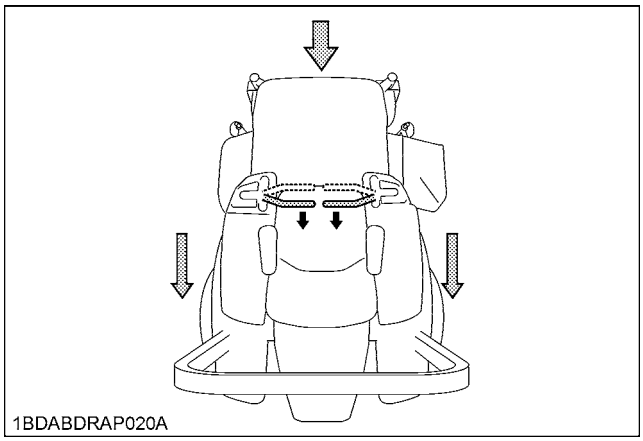
FORWARD:

- Push both motion control levers forward equally at the same time. For travel forward in a straight line.



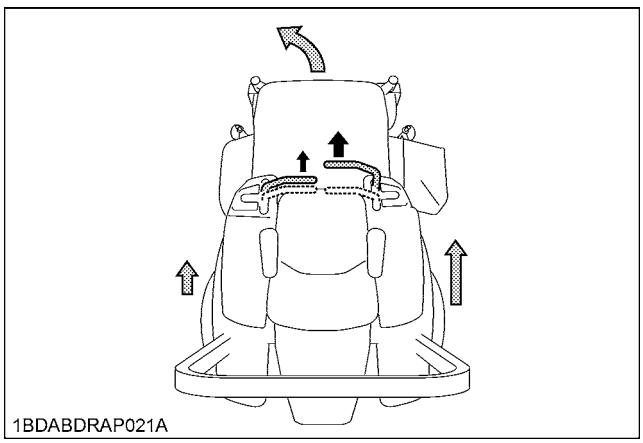
REVERSE:

- Pull both motion control levers past center rearward equally at the same time. For rearward travel in a straight line.



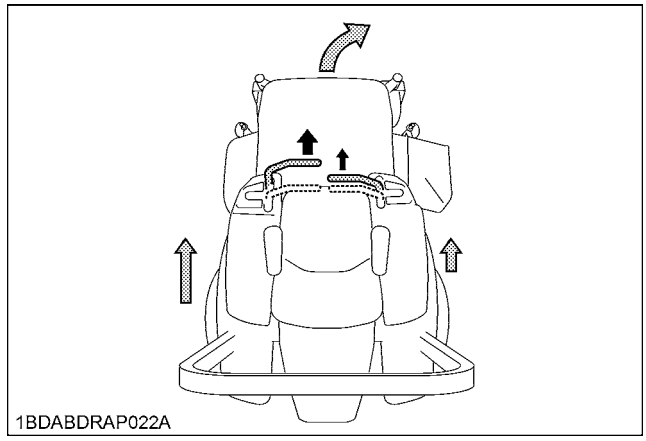
GENERAL LEFT TURN:

- Push right motion control lever further forward than the left motion control lever. For forward travel to the left.



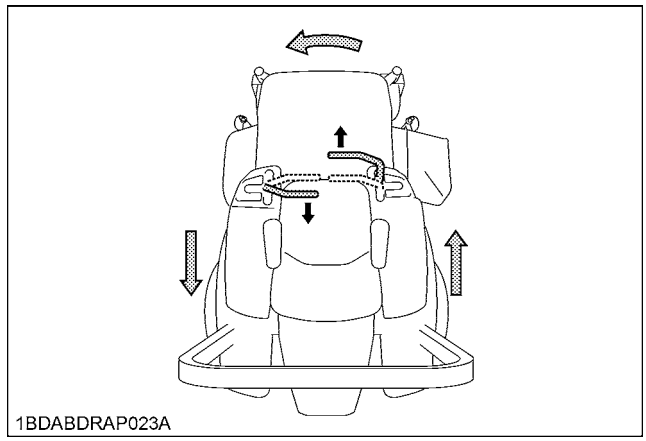
GENERAL RIGHT TURN:

- Push left motion control lever further forward than the right motion control lever. For forward travel to the right.



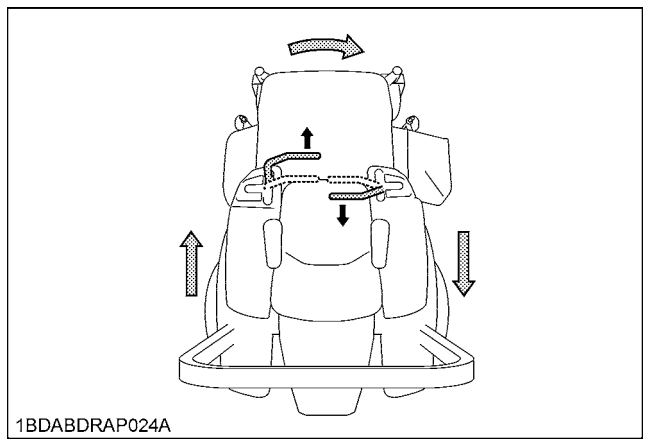
SHARP (ZERO) LEFT TURN:

- Push right motion control lever forward and pull left motion control lever rearward at the same time.

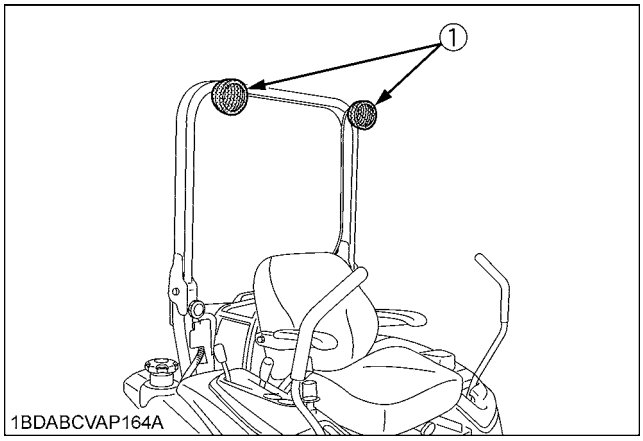


SHARP (ZERO) RIGHT TURN:

- Push left motion control lever forward and pull right motion control lever rearward at the same time.



WORK LIGHT (OPTIONAL KIT)



(1) Work light

STOPPING

CAUTION

To avoid personal injury:

- **Park the machine on level ground.**
  If necessary to park on an incline,
  (1) Stop the machine,
  (2) Apply the parking brake, then
  (3) Stop the engine.
- **If you stop the engine on an incline without applying the parking brake, the machine could move and run away.**

IMPORTANT :

- The parking brake pedal is for parking and emergency use only. If the parking brake is applied when the motion control levers are not in "NEUTRAL LOCK" position, the engine will stop within approximately 3 seconds. This feature is to prevent brake and transmission damage during operation.

1. Move both motion control levers to the "NEUTRAL" position to stop the machine.
2. Apply parking brake.
3. Move both motion control levers to "NEUTRAL LOCK" position.
4. Move the throttle lever to the half speed position and shift PTO lever to the "DISENGAGE" (OFF) position.
5. Lower all implements to the ground.
6. Turn off the engine and remove the key.

IMPORTANT :

- Do not stop the engine when the machine is on an incline for a long time. The engine oil may go into the carburetor and the muffler through the valve system.
- Place the throttle control lever in the half speed position to help prevent the engine from backfiring before stopping the engine.

PARKING

TO LOCK:

Depress the parking brake pedal firmly with your right foot, and the parking brake lock pedal simultaneously with your left foot. Then release the parking brake pedal while holding the parking brake lock pedal down.

TO UNLOCK:

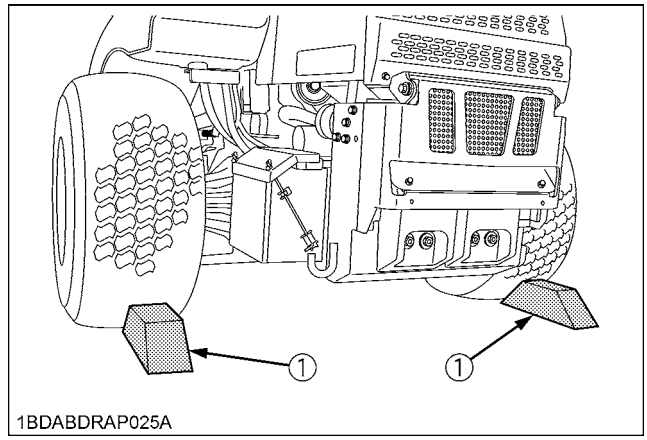
Depress the parking brake pedal and release slowly with your right foot, without pressing the parking brake lock pedal.

CAUTION

To avoid personal injury:
Before leaving the operator's position,

- **Apply parking brake.**
- **Lower all implements to the ground.**
- **Shut off the engine.**
- **Remove the key.**
- **Place the motion control levers in the "NEUTRAL LOCK" position.**

If necessary to park on an incline, be sure to chock the wheels on the downhill side to prevent accidental rolling of the machine.



(1) Chocks

TRANSPORTING

IMPORTANT :

1. Transport the machine on a trailer.
   - Turn the fuel valve to the "OFF" position.
   - Fasten the machine to the trailer properly and comply with the federal and local regulations.
   - To prevent the hood from opening by wind while in transit, it is necessary to either load the machine backward or use a suitable tie down for the hood.
2. Do not attempt to tow this machine, or damage to the transmission may result.
3. When transporting the machine over a long distance:
   - Turn the cutting height control dial to 5 in. position.
   - Lower the mower deck by depressing the hydraulic lift control pedal (DOWN).

ENGLISH

OPERATING THE MOWER

MAKING THE MOST OF YOUR MOWER

1. When using your mower for the first time, choose a smooth level area and cut in straight and slightly overlapping strips.
2. The size and type of the area to be mowed will determine the proper mowing pattern. Take into account obstructions, such as trees, fences and buildings. To keep grass clippings off fences, sidewalks, etc., it is advisable to go over the outside of the area to be mowed several times in a clockwise direction. To mow the area remaining, work in a counterclockwise direction so that the clippings are dispersed onto the previously cut area.
3. Always keep the left side of the mower toward trees, posts or other obstacles on the first trip around the obstacle.
4. Most lawns should be mowed to keep the grass approximately 50 to 80 mm (2 to 3 in.) high. Best results are obtained by cutting often and not too short. To keep a green lawn, never mow more than one third of the height of the grass or a maximum of 25 mm (1 in.) in one mowing.
   For extremely tall grass, set the cutting height at maximum cutting height for the first mowing, then reset to the desired height and mow again. Allow the grass to grow to 80 mm (3 in.), then cut off only the top inch.
5. For best appearance, grass should be cut in the afternoon or evening when it is free of moisture.

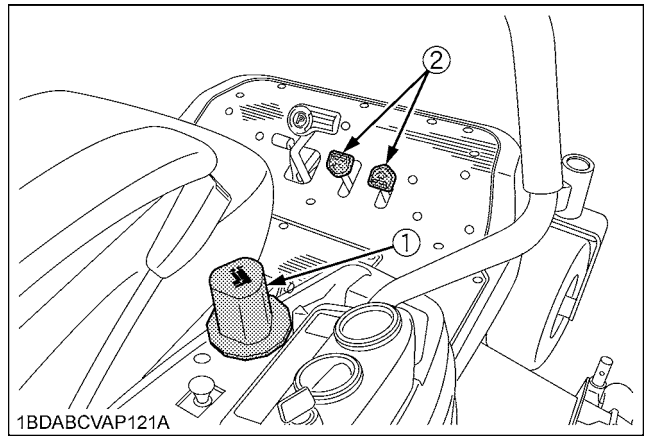
ADJUSTING CUTTING HEIGHT

DANGER

To avoid serious injury or death:

- **Do not engage the mower in the transport position.**

1. Before adjusting cutting height, check that all tire pressures are correct. If necessary adjust to the correct tire pressure.
2. To set the cutting height, depress the hydraulic lift control pedal (UP) to raise mower deck to the top position. Adjust the cutting height control dial to desired height.
   Lower the mower deck by depressing the hydraulic lift control pedal (DOWN).
   Then the mower deck will be set to the cutting height.
3. Use the higher settings for mowing in a rough area or when mowing tall grass. Lower settings should be used only for smooth lawns where short grass is desired.



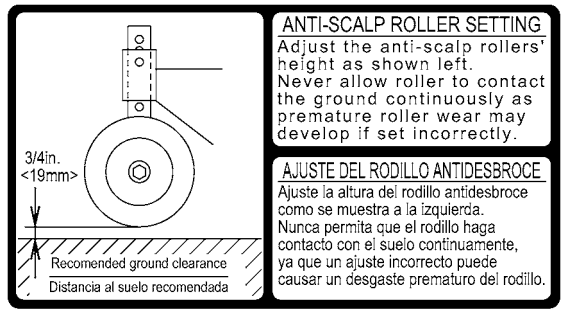
(1) Cutting height control dial
(2) Hydraulic lift control pedal

4. Lower the mower deck by depressing the hydraulic lift control pedal (DOWN). This lowers the mower deck from the "TRANSPORT" position to the "OPERATING" position.
5. Adjust the anti-scalp rollers' height as recommended below for normal operating condition. To minimize gouging and roller damage or wear, the anti-scalp rollers will maintain the ground clearance of 19 mm (3/4 in.).

IMPORTANT :

- Never allow roller to contact the ground continuously as premature roller wear may develop if set incorrectly.
- Anti-scalp rollers must maintain a minimum clearance of 6 mm (1/4 in.) to the ground.

[PIN]



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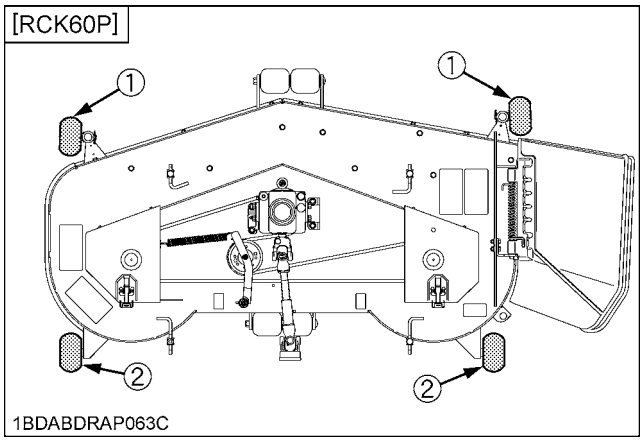
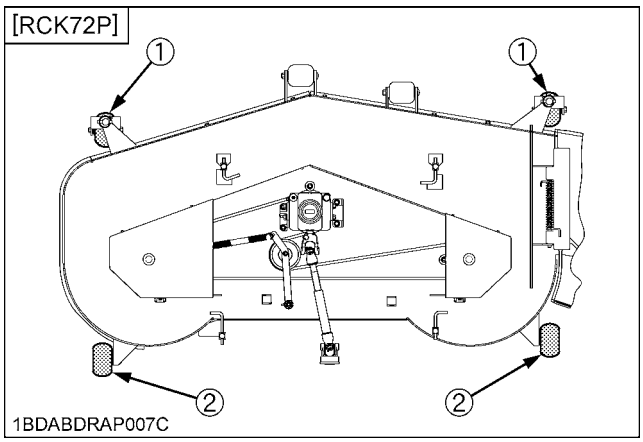


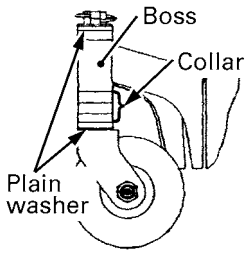
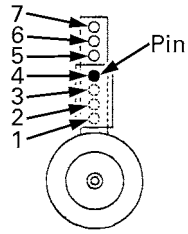
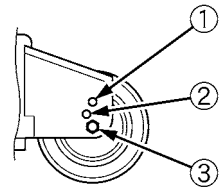
(1) Anti-scalp roller (Front, pin shift type)
(2) Anti-scalp roller (Rear, bolt shift type)



(1) Anti-scalp roller (Front, swivel type)
(2) Anti-scalp roller (Rear, bolt shift type)

Reference

- Set position for recommended ground clearance 19 mm (3/4 in.).

Cutting height inch (mm)	The number of collars under the boss	Position of pins	Position of bolts	Ground clearance mm (Ref.)	
	 1BDABARAP130A	 1BDABARAP131A	 1BDABCQAP162A	Rear anti-scalp roller	
				Pin shift type	Bolt shift type
1.00" (25)	0	1	1	6	6
1.25" (32)	0	2		13	12
1.50" (38)	0	1		19	19
1.75" (44)	1	3		13	25
2.00" (50)	1	2	2	19	19
2.25" (58)	2	4		13	25
2.50" (64)	2	3	3	19	19
2.75" (70)	3	5		13	25
3.00" (76)	3	4		19	(31) *2
3.25" (83)	4	6		13	(38) *3
3.50" (89)	4	5		19 *1	(44) *3
3.75" (95)	4	7		13 *3	(51) *3
4.00" (102)	4	6		19 *3	(57) *3
4.25" (108)	4	7		13 *3	(63) *3
4.50" (114)	4	7		19 *3	(70) *3
4.75" (121)	4	7		25 *3	(76) *3
5.00" (127)	4	7		31 *3	(83) *3

*1. For cutting heights above 3.5". The anti-scalp rollers will still be effective against scalping.
*2. For cutting heights above 3.0". The anti-scalp rollers will still be effective against scalping.
*3. Use it if necessary.

OPERATING MOWER

DANGER

To avoid serious injury or death:

- **Do not operate the mower without the discharge deflector being properly place.**

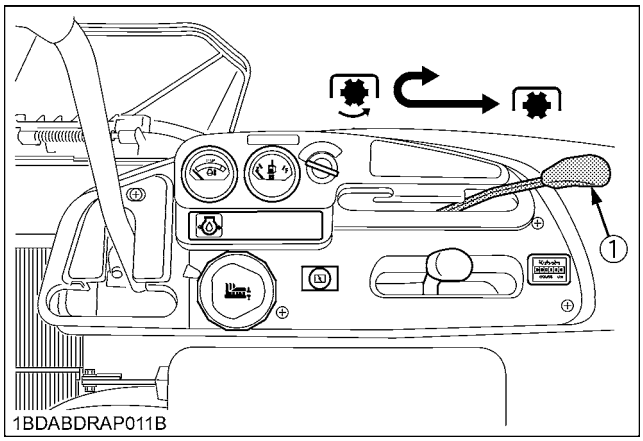
CAUTION

To avoid personal injury:

- **Clear the work area of objects which might be picked up and thrown.**
- **Do not direct the opening of the deflector at bystanders especially children or animals. Ejected objects may cause injury. Plan your mowing carefully before starting operations.**
- **Keep bystanders and animals away from the mowing area.**
- **Be sure to disengage the PTO clutch of the mower before attempting to start the engine.**

■PTO Lever

To engage the PTO, move the PTO lever to the "ENGAGED" (ON) position.



(1) PTO lever

"ENGAGED" (ON)

"DISENGAGED" (OFF)

1. If you get off the seat while the PTO is running, the engine will stop automatically. (Operator presence control)
2. Before starting the engine, pull the PTO lever to the "DISENGAGED" (OFF) position. If it is at the "ENGAGED" (ON) position, the engine will not start.

NOTE :

- These interlock features are built-in.

■Starting

WARNING

To avoid serious injury or death:

- **Engine components can get extremely hot from operation. To prevent severe burns, do not touch these areas while the engine is running, or immediately after it is turned off.**
  Never operate the engine without heat shields or guards.

1. Sit on the operator's seat.
2. Start the engine.
3. Engage the PTO lever.
4. Disengage the parking brake.
5. Speed up the engine by moving the throttle lever forward.
6. Push or pull the motion control levers to move forward or backward.

IMPORTANT :

- Never attempt to move the machine with the parking brake "ON".

NOTE :

- Keep the engine running at full throttle for best results. Control the travel speed with the motion control levers.
- During heavy duty use, operate the machine at a slower ground speed or go over the area twice.
- Keep the mower deck in the raised position when the mower is disengaged.
- The mower will not cut cleanly if the ground speed is too high or if the blade speed drops due to an overload.
- If debris builds up on the grass screen or other cooling air intake areas, stop the engine and clean them. Operating the engine with blocked or dirty air intake and cooling areas causes damage due to overheating.

ENGLISH

TIRES AND WHEELS

TIRES

WARNING

To avoid serious injury:

- **Do not attempt to mount a tire. This should be done by a qualified person with the proper equipment.**
- **Always maintain the correct tire pressure. Do not inflate tires above the recommended pressure shown in the Operator's Manual.**
- **Inflation pressure in front tires rises quickly when using compressed air.**

CAUTION

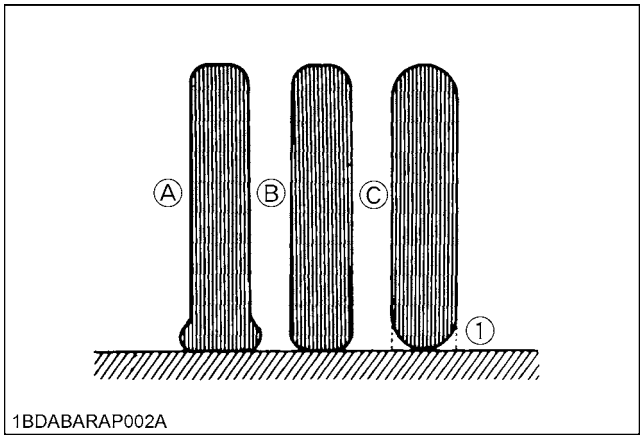
Never operate machine with a loose rim, wheel, or axle.

- **Whenever bolts are loosened, retighten to specified torque.**
- **Check all bolts frequently and keep them tightened.**

■Inflation Pressure

Though the inflation pressure is factory-set to the prescribed level, it naturally drops slowly in the course of time. Thus, check it everyday and inflate as necessary.

	Tire sizes	Recommended Inflation Pressure
Front	15 x 6.0 - 6, (Semi-pneumatic Non Flat Tire) Rib	- - -
Rear	26 x 12.0 - 12, 4PR Turf	120 kPa (1.2 kgf/cm², 17psi)



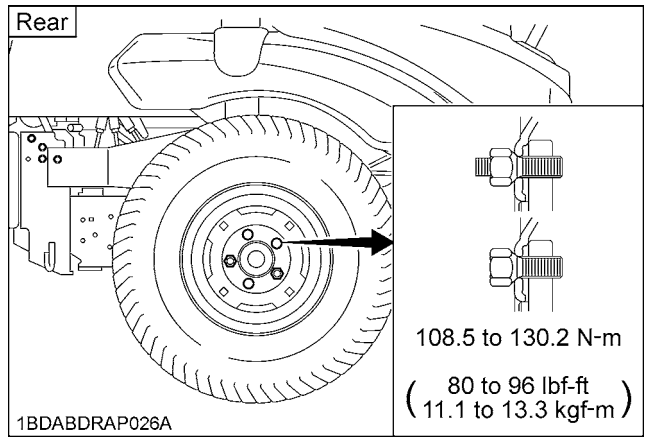
(1) Ground

(A) "INSUFFICIENT"
(B) "NORMAL"
(C) "EXCESSIVE"

WHEELS

IMPORTANT :

- When re-fitting a wheel, tighten the wheel bolt to the following torques then recheck after traveling 200 m (200 yards) changing directions several times.



Wheels with beveled or tapered holes:
Use the tapered wheel bolt and tapered nut.

■Remove and Install Front Caster Wheels

◆ Removing

1. Park the machine on a firm and level surface.
2. Stop the engine and apply parking brake.
3. Lift the front of machine with a safe lifting device.
4. Remove the lock nut with nylon sleeve and the wheel bolt.
5. Remove the wheel and dust cover from assembly yoke.

◆ Installing

1. Install the replacement wheel and dust cover.
2. Install the wheel bolt and the lock nut with nylon sleeve.
3. Tighten the nut.
4. After installing, grease to the nipples.

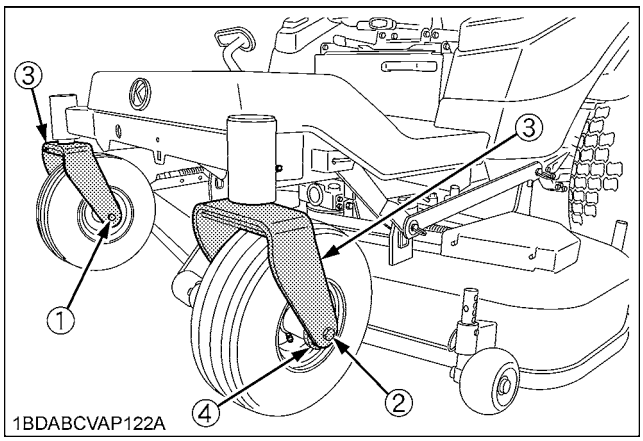
IMPORTANT :

- Insert the wheel bolt from the outside of the yoke.
- Tighten the nut gradually until wheel bearing play is eliminated and wheel turns freely by hand.

Reference

Tightening torque	20 to 25 N-m (14.8 to 18.4 lbf-ft) (2 to 2.5 kgf-m)

5. Lower machine.



(1) Lock nut
(2) Wheel bolt
(3) Yoke
(4) Dust cover

MAINTENANCE

SERVICE INTERVALS

The following servicing tasks should be carried out on the machine at the stated running-time intervals.

No.	Items		Indication hour meter (Hr)													Ref. Page	
			50	100	150	200	250	300	350	400	450	500	550	600	After since		
1	Engine oil	Change	◎		○		○		○		○		○		every 100Hr	55	
2	Engine oil filter	Replace	◎				○				○				every 200Hr	65	
3	HST transmission oil filter	Replace	◎			○				○				○	every 200Hr	67	
4	Hydraulic oil filter	Replace								◎					every 400Hr	69	
5	Transmission fluid and Rear axle gear case (RH & LH) fluid	Change								◎					every 400Hr	68	
6	Mower gear box oil	Check	○	○	○	○	○	○	○	○	○	○	○	○	every 50Hr	51	
		Change			○			○			○			○	every 150Hr	64	
7	Safety device	Check	○	○	○	○	○	○	○	○	○	○	○	○	every 50Hr	50	
8	Greasing (except mower)	---	○	○	○	○	○	○	○	○	○	○	○	○	every 50Hr	52	
9	Oiling	---	○	○	○	○	○	○	○	○	○	○	○	○	every 50Hr	54	
10	Air cleaner primary element	Clean		○		○		○		○		○		○	every 100Hr	56	*1
		Replace													every 1 year	70	
	Secondary element	Replace													every 1 year	70	
11	Carbon canister air filter	Check		○		○		○		○		○		○	every 100Hr	63	*2
		Replace													every 2 years	73	
12	Fuel filter element	Check		○		○		○		○		○		○	every 100Hr	57	
		Replace								○					every 400Hr	70	*2
13	Fuel line	Check		○		○		○		○		○		○	every 100Hr	57	
		Replace													every 2 years	73	*2
14	Fan belt	Adjust		○		○		○		○		○		○	every 100Hr	59	
15	Parking brake	Adjust		○		○		○		○		○		○	every 100Hr	60	*2
16	Battery condition	Check		○		○		○		○		○		○	every 100Hr	61	

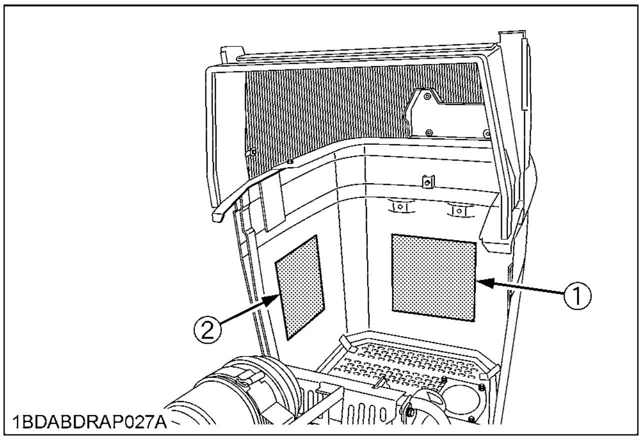
No.	Items		Indication hour meter (Hr)													Ref. Page	
			50	100	150	200	250	300	350	400	450	500	550	600	After since		
17	Radiator hose and clamp	Check				○				○				○	every 200Hr	65	
		Replace													every 2 years	73	*2
18	Throttle cable	Adjust		○		○		○		○		○		○	every 100Hr	62	
19	Spark plug condition and gap	Check		○		○		○		○		○		○	every 100Hr	55	
20	Hydraulic hose	Check				○				○				○	every 200Hr	66	
		Replace													every 2 years	73	*2
21	Intake air line	Check				○				○				○	every 200Hr	68	
		Replace													every 2 years	73	*4
22	Engine breather hose	Replace													every 2 years	73	*3
23	Motion control lever pivot	Adjust				○				○				○	every 200Hr	67	
24	Engine valve clearance	Adjust										○			every 500Hr	70	
25	Combustion chamber	Clean													*5	70	
26	Radiator	Clean													every 1 year	71	
27	Coolant	Change													every 1 year	71	
28	Mower gear box oil seal	Replace													every 2 years	73	*2
29	One way valve	Replace													every 2 years	73	
30	Fuse	Replace													Service as required	73	
31	Blade	Replace														74	
32	Mower belt	Replace														76	
33	Fuel system	Bleed														76	

IMPORTANT :

- The jobs indicated by ◎ must be done initially.
  - *1 This maintenance should be done daily or more often in dusty condition than in normal conditions. Suggested cleaning interval is every 100 hours in normal conditions.
  - *2 These items should be serviced by an authorized KUBOTA Dealer, unless the owner has the proper tools and is mechanically proficient.
  - *3 Consult your local KUBOTA Dealer for this service.
  - *4 Replace only if necessary.
  - *5 On every after 1000 Hr, clean it if necessary.
- GASOLINE ENGINE EMISSION RELATED MAINTENANCE INSTRUCTIONS:
  1. Non-warranty maintenance, repair, or replacement of the emission control devices and systems should be performed by a qualified repair establishment or individual which has the experience and equipment to perform such work. See the Emissions Warranty Statement.
  2. To ensure the best quality and reliability, use new KUBOTA Genuine parts or their equivalents for repair and replacement, whenever you have maintenance done.

ENGLISH

PERIODIC SERVICE CHART LABEL



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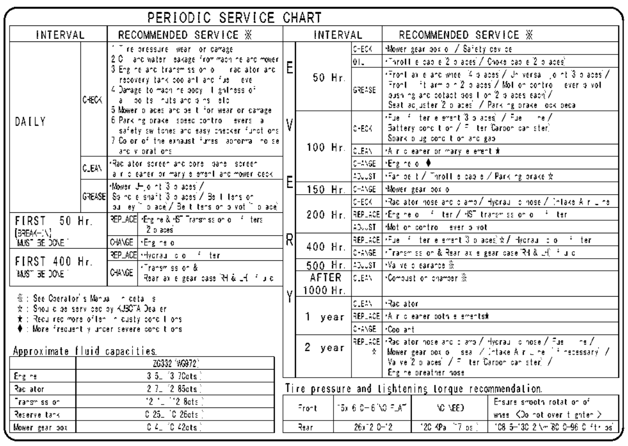
(1) Part No. K3241-6552-△ (ENGLISH)



PERIODIC SERVICE CHART

INTERVAL		RECOMMENDED SERVICE ※
DAILY	CHECK	1 Tire pressure, wear or damage 2 Oil and water leakage from machine and mower 3 Engine and transmission oil, radiator and recovery tank coolant and fuel level 4 Damage to machine body, tightness of all bolts, nuts and pins, etc. 5 Mower blades and belt for wear or damage 6 Parking brake, speed control levers, all safety switches and easy checker functions 7 Color of the exhaust fumes, abnormal noise and vibrations
	CLEAN	•Radiator screen and core, panel screen, air cleaner primary element and mower deck
	GREASE	•Mower U-joint (3 places) / Spindle shaft (3 places) / Belt tension pulley (1 place) / Belt tension pivot (1 place)
FIRST 50 Hr. (BREAK-IN) "MUST BE DONE"	REPLACE	•Engine & HST Transmission oil filters (2 places)
	CHANGE	•Engine oil
FIRST 400 Hr. "MUST BE DONE"	REPLACE	•Hydraulic oil filter
	CHANGE	•Transmission & Rear axle gear case (RH & LH) fluid

INTERVAL		RECOMMENDED SERVICE ※
50 Hr.	CHECK	•Mower gear box oil / Safety device
	OIL	•Throttle cable (2 places) / Choke cable (2 places)
	GREASE	•Front axle and wheel (4 places) / Universal joint (3 places) / Front lift arm pin (2 places) / Motion control lever pivot bushing and detent position (2 places each) / Seat adjuster (2 places) / Parking brake lock pedal
100 Hr.	CHECK	•Fuel filter element (3 places) / Fuel line / Battery condition / Filter (Carbon canister) Spark plug condition and gap
	CLEAN	•Air cleaner primary element ★
	CHANGE	•Engine oil ♦
	ADJUST	•Fan belt / Throttle cable / Parking brake ☆
150 Hr.	CHANGE	•Mower gear box oil
200 Hr.	CHECK	•Radiator hose and clamp / Hydraulic hose / Intake Air Line
	REPLACE	•Engine oil filter / HST transmission oil filter
	ADJUST	•Motion control lever pivot
400 Hr.	REPLACE	•Fuel filter element (3 places) ☆ / Hydraulic oil filter
	CHANGE	•Transmission & Rear axle gear case (RH & LH) fluid
500 Hr.	ADJUST	•Valve clearance ※
AFTER 1000 Hr.	CLEAN	•Combustion chamber ※
1 year	CLEAN	•Radiator
	REPLACE	•Air cleaner both elements ★
	CHANGE	•Coolant
2 year	REPLACE ☆	•Radiator hose and clamp / Hydraulic hose / Fuel line / Mower gear box oil seal / Intake Air Line (if necessary) / Valve (2 places) / Filter (Carbon canister) / Engine breather hose

※ : See Operator's Manual for details
☆ : Should be serviced by KUBOTA Dealer
★ : Required more often in dusty conditions
♦ : More frequently under severe conditions

Approximate fluid capacities.

	ZG332 (WG972)
Engine	3.5 L (3.70qts.)
Radiator	2.7 L (2.85qts.)
Transmission	12.1 L (12.8qts.)
Reserve tank	0.25 L (0.26qts.)
Mower gear box	0.4 L (0.42qts.)

Tire pressure and tightening torque recommendation.

Front	15x6.00-6 (NO FLAT)	NO NEED	Ensure smooth rotation of wheel <Do not over tighten>
Rear	26x12.00-12	120 kPa (17 psi)	108.5-130.2 N·m (80.0-96.0 ft-lbs)

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(2) Part No. K3241-6553-△ (SPANISH)

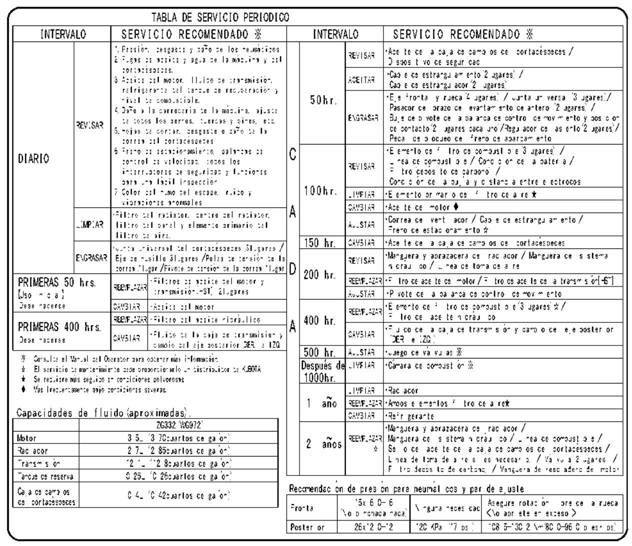

TABLA DE SERVICIO PERIODICO

INTERVALO		SERVICIO RECOMENDADO ※
DIARIO	REVISAR	1. Presión, desgaste y daño de los neumáticos 2. Fugas de aceite y agua de la máquina y del cortacéspedes. 3. Aceite del motor, fluido de transmisión, refrigerante del tanque de recuperación y nivel de combustible. 4. Daño a la carrocería de la máquina, ajuste de todos los pernos, tuercas y pines, etc. 5. Hojas de cortar, desgaste o daño de la correa del cortacéspedes 6. Freno de estacionamiento, palancas de control de velocidad, todos los interruptores de seguridad y funciones para una fácil inspección 7. Color del humo del escape, ruido y vibraciones anormales
	LIMPIAR	•Filtro del radiador, centro del radiador, filtro del panel y elemento primario del filtro de aire.
	ENGRASAR	•Junta universal del cortacéspedes (3 lugares) / Eje de husillo (3 lugares) / Polea de tensión de la correa (1 lugar) / Pivote de tensión de la correa (1 lugar)
PRIMERAS 50 hrs. (Uso inicial) Debe hacerse	REEMPLAZAR	•Filtros de aceite del motor y transmisión (HST) (2 lugares)
	CAMBIAR	•Aceite del motor
PRIMERAS 400 hrs. Debe hacerse	REEMPLAZAR	•Filtro del aceite hidráulico
	CAMBIAR	•Fluido de la caja de transmisión y cambio del eje posterior (DER. e IZQ.)

INTERVALO		SERVICIO RECOMENDADO ※
50hr.	REVISAR	•Aceite de la caja de cambios del cortacéspedes / Dispositivo de seguridad
	ACEITAR	•Cable de estrangulamiento (2 lugares) / Cable de estrangulador (2 lugares)
	ENGRASAR	•Eje frontal y rueda (4 lugares) / Junta universal (3 lugares) / Pasador del brazo de levantamiento delantero (2 lugares) / Buje de pivote de la palanca de control de movimiento y posición de contacto (2 lugares cada uno) / Regulador del asiento (2 lugares) / Pedal de bloqueo del freno de aparcamiento
100hr.	REVISAR	•Elemento del filtro de combustible (3 lugares) / Línea de combustible / Condición de la batería / Filtro (depósito de carbono) / Condición de la bujía y distancia entre electrodos
	LIMPIAR	•Elemento primario del filtro de aire ★
	CAMBIAR	•Aceite del motor ♦
	AJUSTAR	•Correa del ventilador / Cable de estrangulamiento / Freno de estacionamiento ☆
150 hr.	CAMBIAR	•Aceite de la caja de cambios del cortacéspedes
200 hr.	REVISAR	•Manguera y abrazadera del radiador / Manguera del sistema hidráulico / Línea de toma de aire
	REEMPLAZAR	•Filtro de aceite del motor / Filtro de aceite de la transmisión (HST)
	AJUSTAR	•Pivote de la palanca de control de movimiento
400 hr.	REEMPLAZAR	•Elemento del filtro de combustible (3 lugares) ☆ / Filtro del aceite hidráulico
	CAMBIAR	•Fluido de la caja de transmisión y cambio del eje posterior (DER. e IZQ.)
500 hr.	AJUSTAR	•Juego de válvulas ※
Después de 1000hr.	LIMPIAR	•Cámara de combustión ※
1 año	LIMPIAR	•Radiador
	REEMPLAZAR	•Ambos elementos filtro de aire ★
	CAMBIAR	•Refrigerante
2 años	REEMPLAZAR ☆	•Manguera y abrazadera del radiador / Manguera del sistema hidráulico / Línea de combustible / Sello de aceite de la caja de cambios del cortacéspedes / Línea de toma de aire (si es necesario) / Válvula (2 lugares) / Filtro (depósito de carbono) / Manguera de respiradero del motor

※ Consulte el Manual del Operador para obtener más información
☆ El servicio de mantenimiento debe proporcionarlo un distribuidor de KUBOTA
★ Se requiere más seguido en condiciones polvorosas
♦ Más frecuentemente bajo condiciones severas

Capacidades de fluido (aproximadas).

	ZG332 (WG972)
Motor	3.5 L (3.70cuartos de galón)
Radiador	2.7 L (2.85cuartos de galón)
Transmisión	12.1 L (12.8cuartos de galón)
Tanque de reserva	0.25 L (0.26cuartos de galón)
Caja de cambios del cortacéspedes	0.4 L (0.42cuartos de galón)

Recomendación de presión para neumáticos y par de ajuste

Frontal	15x6.00-6 ([illegible])	Ninguna necesidad	Asegure rotación libre de la rueca <No apriete en exceso>
Posterior	26x12.00-12	120 kPa (17 psi)	108.5-130.2 N·m (80.0-96.0 pie-lbs)

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LUBRICANTS AND FUEL

Place	Capacities	Lubricants
	ZG332P, ZG332LP	
Fuel	49 L (12.9 U.S. gals.)	• Unleaded gasoline 87 octane or higher up to 10% ethanol content by volume
Coolant	2.7 L (2.85 U.S.qts.)	Fresh clean water with anti-freeze
Recovery tank	0.25 L (0.26 U.S.qts.)	
Engine crankcase	3.5 L (3.7 U.S.qts.)*1	• Engine oil: API service Classification SH or higher Above 25 ℃ (77 ℉)...SAE30 or 10W-30 0 to 25 ℃ (32 to 77 ℉)...SAE20 or 10W-30 -18 to 0 ℃ (0 to 32 ℉)...SAE10W or 10W-30
Transmission case with filter & hose Rear axle gear case (RH &LH)	12.1 L (12.8 U.S.qts.)	• KUBOTA UDT or SUPER UDT fluid*2
Mower gear box	0.4 L (0.4 U.S.qts.)	SAE90 gear oil (API service classification: more than GL-3)

Greasing	No. of greasing points	Capacity	Type of grease
Front axle	2	Until grease overflows	• Multipurpose EP2 Grease (NLGI Grade No.2)
Front wheel	2		
Parking brake lock pedal	1		
Front lift arm	2		
Universal joint	3		
Seat adjuster	2		
Motion control lever pivot bushing, and contact position	6		
Cable (throttle)	2	Moderate amount	• Oil
Cable (choke)	2		
[MOWER]		Until grease overflows	• Multipurpose EP2 Grease (NLGI Grade No.2)
Universal joint	3		
Three spindle shafts	3		
Belt tension pulley	1		
Belt tension pivot	1		
Front anti scalp roller pivot boss	2		
Front anti scalp roller	2		

Note *1 Oil amount when the oil level is at the upper level of the oil level gauge.
*2 KUBOTA original transmission hydraulic fluid

IMPORTANT :
- To prevent serious damage to hydraulic systems, use only KUBOTA genuine fluid or its equivalent.

NOTE :

◆ Engine Oil:
- Oil used in the engine should have an American Petroleum Institute (API) service classification and proper SAE Engine Oil according to the ambient temperatures as shown above.
- Indicated capacity of oil is manufacture's estimate.

◆ Transmission oil:
- The oil used to lubricate the transmission is also used as hydraulic fluid. To insure proper operation of the hydraulic system and to complete lubrication of the transmission, it is important that a multi-grade transmission fluid is used in this system. We recommend the use of **KUBOTA UDT or SUPER UDT** fluid for optimum protection and performance. (Consult your local KUBOTA Dealer for further detail.)
  Do not mix different brands together.
- Indicated capacity of oil is manufacture's estimate.

◆ Fuel:
- Gasohol (up to 10% ethyl alcohol, 90% unleaded gasoline by volume) is approved for the engine. Other gasoline/ alcohol blends are not approved.
- Indicated capacity of fuel is manufacture's estimate.

PERIODIC SERVICE

HOW TO OPEN THE HOOD AND STEP

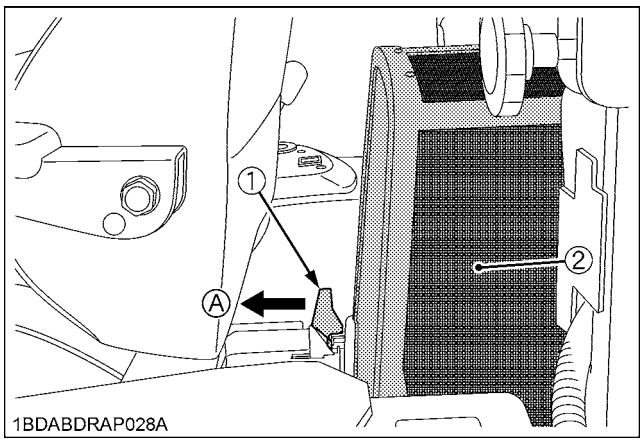
CAUTION

To avoid personal injury from contact with moving parts:

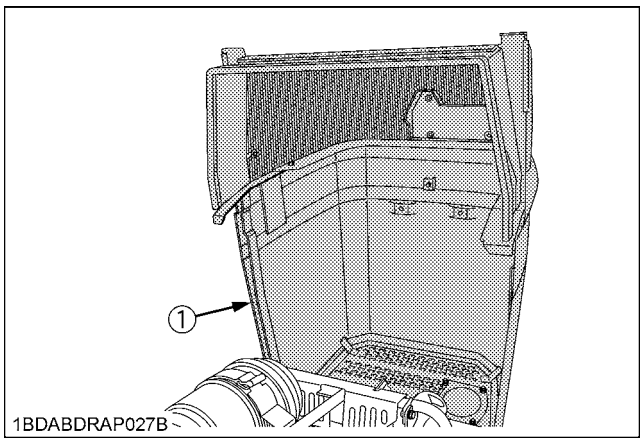
- **Never open the hood while the engine is running.**
- **Never open the step while the engine is running.**
- **Do not touch muffler or exhaust pipes while they are hot; Severe burns could result.**

■Hood

To open the hood, pull the latch lever frontward and then open.



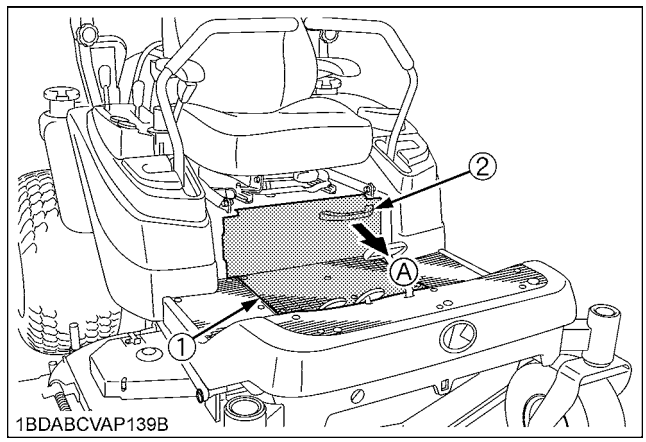
(1) Latch lever *(A) "RELEASE"*
(2) Hood



(1) Hood

■Step

To open the step, pull the grip.



(1) Step *(A) "PULL"*
(2) Grip

HOW TO RAISE THE OPERATOR'S SEAT

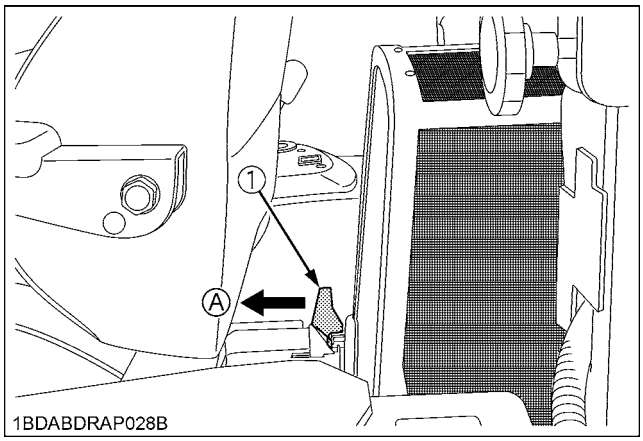
◆ **Raise**

CAUTION

To avoid personal injury:

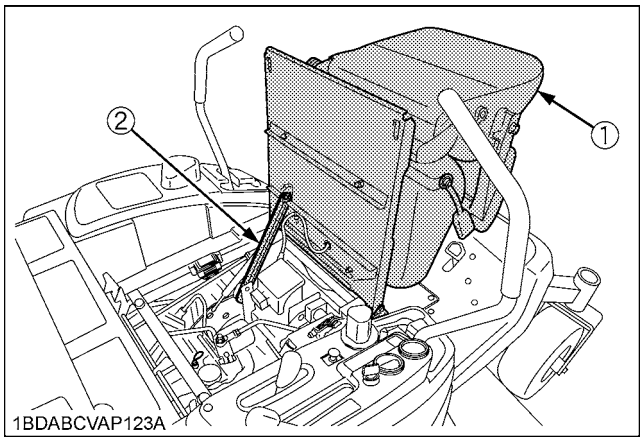
- **Fully raise the operator's seat. (To the locked position) Do not keep the seat halfway.**

1. Seat must be all the way back before raising.
2. Pull the latch lever on the seat panel frontward.



(1) Latch lever *(A) "PULL"*

3. Raise the operator's seat to the "LOCK" position.



(1) Operator's seat
(2) Seat support rod

◆ **Lower**

CAUTION

To avoid personal injury:

- **Do not drop the seat to close it.**
- **Watch your hands. Do not place your hands under the seat, when closing.**

1. Pull up the seat support rod and release the "LOCK".
2. Lower the seat slowly to lock.
3. Slide the seat to proper position.

HOW TO OPEN THE LEVER GUIDE

CAUTION

To avoid personal injury:

- **Park the machine on a firm and level surface.**
- **Stop the engine, remove the key and apply the parking brake.**

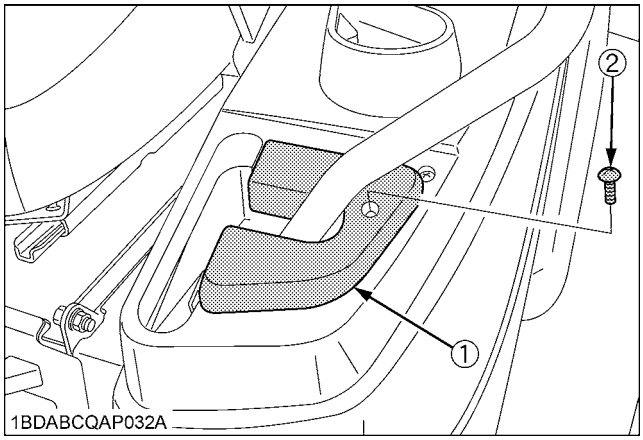
1. Remove the screw of the lever guide.
2. Pull up the lever guide.

How to install the lever guide.

1. Install the lever guide.
2. Tighten the screw.

IMPORTANT :

- If the lever guide is out of alignment with the motion lever, move the lever guide to align it with the motion lever.



(1) Lever guide
(2) Screw

LIFT-UP POINT

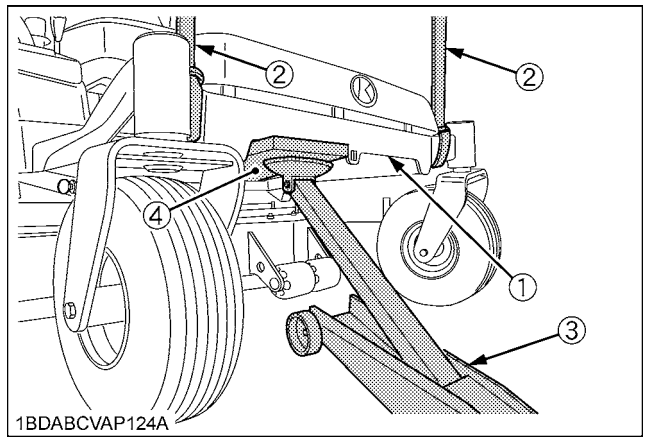
WARNING

To avoid serious injury, death or machine damage:

- **Do not work under the machine unless it is secured by safe stands or suitable blocking.**

■Front side:

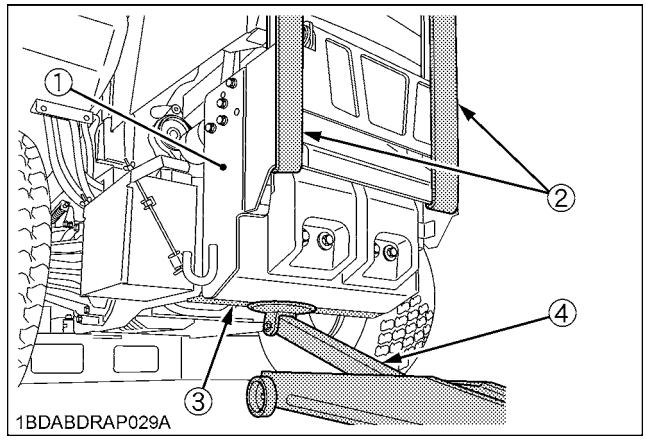
Hook nylon slings at the front frame.
Hoist the front axle support with nylon sling or jack up the front frame.
Never lift up the mower deck.



(1) Front axle frame
(2) Nylon sling
(3) Jack
(4) Wood block

■Rear side:

Hoist the rear frame with nylon slings. Or jack up the bottom plate.
Never lift up the battery support.



(1) Rear frame
(2) Nylon sling
(3) Bottom plate
(4) Jack

DAILY CHECK

To prevent trouble from occurring, it is important to know the condition of the machine. Check it before starting.

CAUTION

To avoid personal injury:

- **Be sure to check and service the machine on a level surface with the engine shut off, the key removed and the parking brake securely set or chock the rear wheels.**

	No.	Check item	Ref. Page
Walking around the machine	1	Damage of machine body, tightness of all bolts and nuts and pins, etc.	-
	2	Fuel, oil and water leak	-
	3	Tire pressure, wear and damage	34 47
	4	Engine oil level	45
	5	Fuel level	45
	6	Radiator screen	46
	7	Bonnet screen	46
	8	Transmission fluid level	48
	9	Coolant level in the radiator and the recovery tank.	48
	10	Greasing	52
	11	Brake play	60
	12	Air cleaner primary element	56
	13	Machine body cleaning	-
Mower	1	Check all hardware.	-
	2	Make sure all pins are in place	-
	3	Mower deck cleaning	-
	4	Greasing ● Universal joint ● Three spindle shafts ● Belt tension pulley ● Belt tension pivot ● Front anti-scalp roller pivot boss ● Front anti-scalp roller	49
	5	Oil leak	51
	6	Make sure blade bolts are tight	74
	7	Blades and belt wear or damage	74
While sitting in the operator's seat	1	Motion control lever	-
	2	Parking brake	-
	3	Other movable parts	49
Turning the key switch "ON"	1	Performance of the Easy Checker (TM) light	15
Starting the engine	1	Color of the exhaust fumes	-
	2	Check for abnormal noise and vibration.	-
	3	Safety devices. If either of these do not operate properly, contact your local KUBOTA Dealer immediately.	50
Others	1	Check the areas where previous trouble was experienced.	-

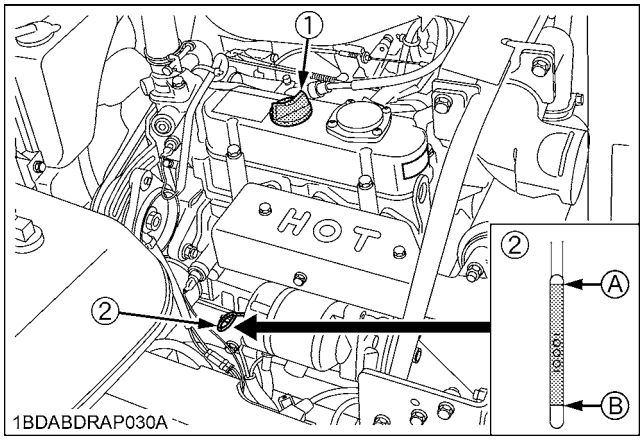
■Checking Engine Oil Level

CAUTION

To avoid personal injury:

- **Always stop the engine and remove the key before checking oil.**

1. Check engine oil before starting and 5 minutes or more after the engine has stopped.
2. Wipe dipstick area clean.
3. To check the oil level, remove the dipstick, wipe it clean, replace it, and draw it out again. Check to see that the oil level is between the two notches.
4. Add new oil to the prescribed level at the oil port if necessary.



(1) Engine oil port
(2) Oil level dipstick
(A) "UPPER LEVEL"
(B) "LOWER LEVEL"

5. When using a different brand or viscosity oil from the previous one, remove all of the old oil and oil filter. Never mix two different types of oil.
6. Use the proper Engine Oil SAE according to the ambient temperatures. (See "LUBRICANTS AND FUEL" in "MAINTENANCE" section.)

■Checking Amount of Fuel and Refueling

CAUTION

To avoid personal injury:

- **Handle fuel carefully. If the engine is running, do not fill the fuel tank. If engine is hot, let engine cool several minutes before adding fuel. Do not smoke while filling the fuel tank or servicing the fuel system. Fill fuel tank only to bottom of filler neck. Do not fill completely full. The empty space in the tank allows gasoline to expand, when it heats up. Never remove the fuel tank cap or add fuel when the fuel tank is hot.**

Check the fuel level. Take care that the fuel tank does not become empty.

Fuel tank capacity	49L (12.9 U.S.gals.)

IMPORTANT :

- Do not mix oil with gasoline.
- Tighten the fuel cap until it clicks.
- Do not use the fuel cap other than KUBOTA approved one.
- Do not permit dirt or trash or water to get into the fuel system.
- Be careful not to let the fuel tank become empty, otherwise air will enter the fuel system, necessitating bleeding before next engine start.
- Be careful not to spill fuel during refueling. If a spill should occur, wipe it off at once, or it may cause a fire.

Use only unleaded gasoline with an octane rating index of 87 or higher may be used.

NOTE :

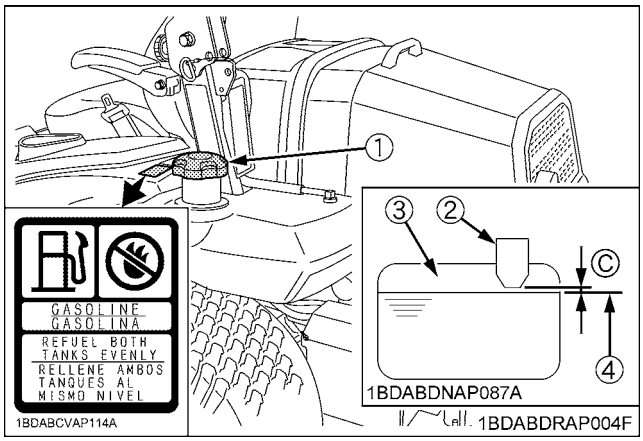
- Use fuel within approximately 30 days after purchase to avoid deterioration in fuel quality, or add fuel stabilizer to keep fuel fresh and stabilized.

- Fuel blend differs from season to season for the best seasonal engine performance. To prevent engine performance troubles such as vapor lock or hard starting, use fuel within the season in which the fuel is purchased.
- Infrequent use of the engine during a season can make fuel stale in the fuel tank of the machine. Stale fuel condition can cause engine performance troubles by varnish and plugged carburetor components.
- Seal the fuel storage container tightly and store it out of sunlight and heat to prevent fuel degradation.
- Condensation in the fuel tank may occur because of various operating or environmental conditions. To reduce condensation and avoid affecting machine operation, fill the fuel tank at the end of daily operations.

IMPORTANT :
- Do not use old fuel.

[Use of alcohol mixed gasoline (Gasohol)]

Use "gasohol" only when the ethanol additive is less than 10% of the fuel. The use of methanol additive is not recommended. For the best results, use unleaded fuel with a minimum of 87 octane.



(1) Fuel tank cap
(2) Fuel tank filler neck
(3) Empty space
(4) Max. fuel level
(C) Clearance (Fuel level is under the filler neck.)

■Checking and Cleaning Radiator Screen and Bonnet Screen to Prevent Overheating

WARNING

To avoid serious injury or death:
- **Engine components can get extremely hot from operation. To prevent severe burns, do not touch these areas while the engine is running, or immediately after it is turned off.**
  Never operate the engine without heat shields or guards.

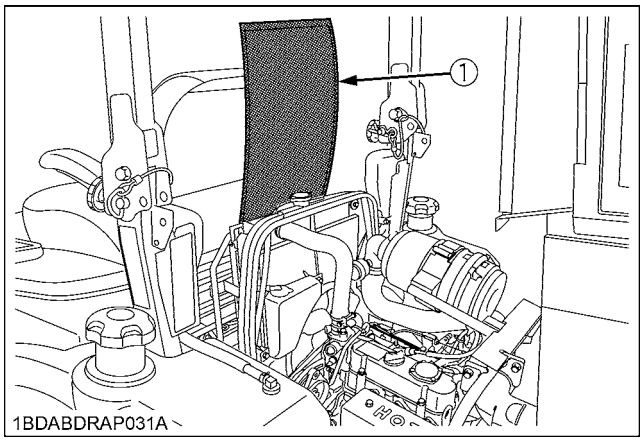
CAUTION

To avoid personal injury:
- **Be sure to stop the engine and remove the key before cleaning.**

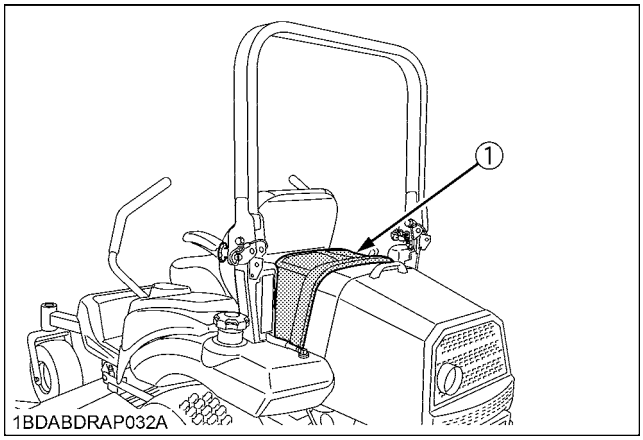
IMPORTANT :
- The air intake area must be clear of debris to prevent the engine from overheating.

Daily or after every 5 hours of operation, check to be sure the radiator screen and the bonnet screen are clean.
Dirt or chaff on the radiator screen, bonnet screen or radiator decrease cooling performance.

1. Remove the radiator screen and the bonnet screen, and remove all foreign material.
2. Remove the dust from between the fins and the tube.
3. Tighten the fan drive belt as necessary. For this, refer to "EVERY 100 HOURS" in "PERIODIC SERVICE" section.
4. If the scale forms in the tube, clean with the scale inhibitor or its equivalent.
5. Each time the bonnet screen is covered with grass during operation, rub it off the screen with the hand.
   Check the radiator screen from time to time if grass accumulates.
6. If the dust or chaff has accumulated inside of the bonnet, remove the radiator screen and clean inside completely.
   After cleaning, replace the radiator screens properly.
7. Check the radiator for dust or chaff build up.
   If the dust or chaff has accumulated in the radiator, clear with air pressure (not to exceed 205 kPa (2.1 kgf/cm², 30 psi)) or a hose.



(1) Radiator screen



(1) Bonnet screen

■Checking Tire Pressure

WARNING

To avoid serious injury:

- **Do not attempt to mount a tire on a rim. This should be done by a qualified person with the proper equipment.**
- **Always maintain the correct tire pressure. Inflation pressure in front tires rises quickly when using compressed air. Do not inflate tires above the recommended pressure shown in the Operator's Manual.**

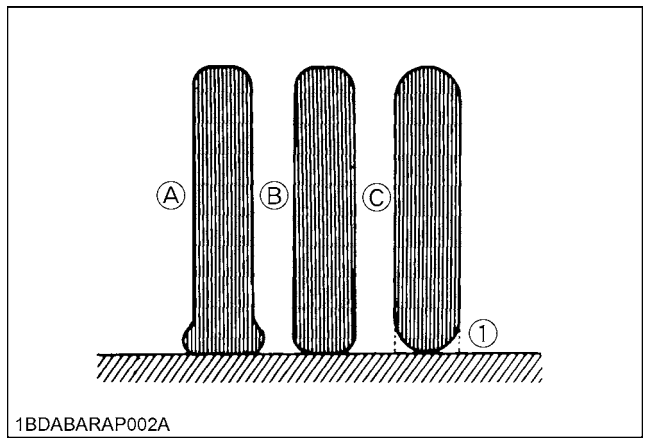
IMPORTANT :

- Do not use tires larger than specified.

■Inflation Pressure

Though the inflation pressure is factory-set to the prescribed level, it naturally drops slowly in the course of time. Thus, check it and inflate as necessary.

	Tire sizes	Recommended Inflation Pressure
Front	15 x 6.0 - 6, (Semi-pneumatic Non Flat Tire) Rib	- - -
Rear	26 x 12.0 - 12, 4PR Turf	120 kPa (1.2 kgf/cm², 17psi)



(1) Ground

(A) "INSUFFICIENT"
(B) "NORMAL"
(C) "EXCESSIVE"

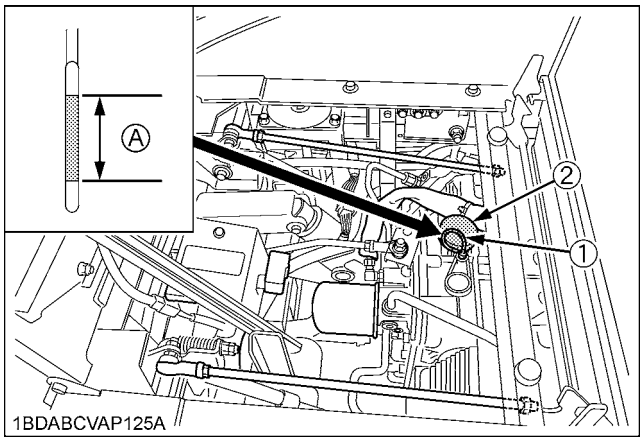
■Checking Transmission Fluid Level

CAUTION

To avoid personal injury:

- **Allow the transmission case to cool down sufficiently when cleaning its surface.**

1. Park the machine on a flat surface, lower the implement to the ground and shut off the engine and remove the key.
   Allow the machine to idle for 1-3 minutes, and then check fluid.
2. Raise and lock the operator's seat.
3. To check the oil level, draw out the dipstick, wipe it clean, replace it, and draw it out again. Check to see that the oil level lies between the two notches.
   If the level is too low, add the new oil to the prescribed level at the oil inlet.
   (See "LUBRICANTS AND FUEL" in "MAINTENANCE" section.)



(1) Oil level dipstick
(2) Oil plug and breather cup
(A) Oil level is acceptable within this range.

IMPORTANT :

- If oil level is low, do not run engine.
  Add the new oil to the prescribed level at the oil inlet.

■Checking Coolant Level

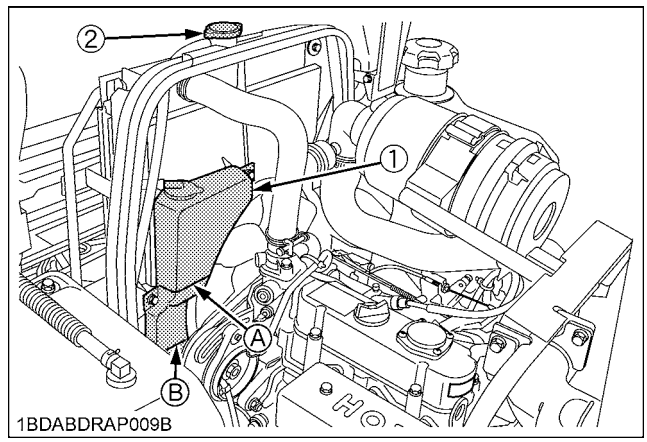
CAUTION

To avoid personal injury:

- **Do not remove the radiator cap when the engine is hot. Then loosen cap slightly to the stop to relieve any excess pressure before removing cap completely.**

Check the coolant level daily for both the radiator and the recovery tank before starting engine.

1. Remove the radiator cap and check to see that the coolant level is just below the fill port.
2. Check to see that the coolant level is between the "FULL" and "LOW" marks of recovery tank.
3. When the coolant level drops due to evaporation, add water only up to just below the fill port of the radiator and the full level of the recovery tank.
   In case of leakage, add anti-freeze and water in the specified mixing ratio up to the full level.
   (See "Flushing Cooling System and Changing Coolant" in "EVERY 1 YEAR" in "PERIODIC SERVICE" section.)
4. Check radiator hoses for wear, cracks, bubbles or leaks. If any such are founded, repair immediately.
   (See "Replacing Radiator Hose" in "EVERY 2 YEARS" in "PERIODIC SERVICE" section.)



(1) Recovery tank
(2) Radiator cap
(A) "FULL"
(B) "LOW"

IMPORTANT :

- If the radiator cap has to be removed, follow the caution above and securely retighten the cap.
- Use clean, distilled water and anti-freeze to fill the radiator and the recovery tank.
- If water should leak, consult your local KUBOTA Dealer.

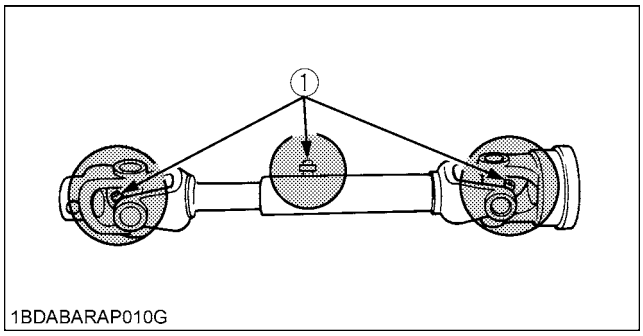
■Lubricating All Grease Fittings

CAUTION

To avoid personal injury:

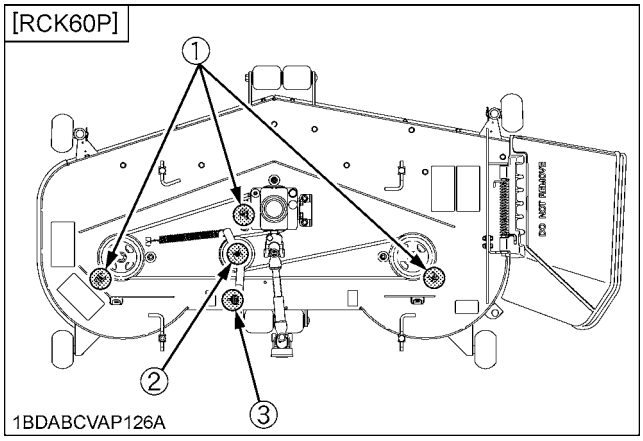
- **Be sure to stop the engine and remove the key before greasing.**

Grease the following location.



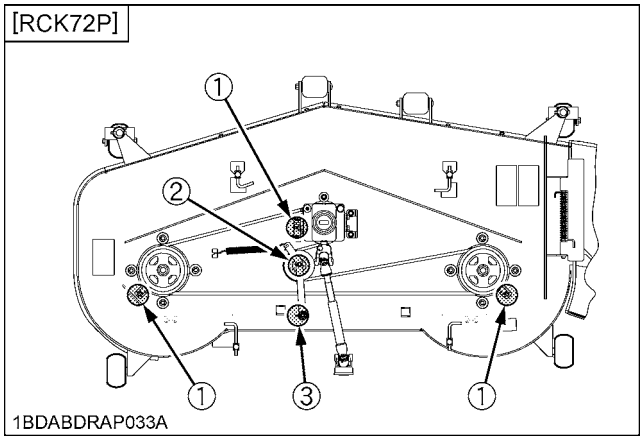
(1) Mower universal joint

[RCK60P]



(1) Spindle shaft
(2) Belt tension pulley
(3) Belt tension pivot

[RCK72P]



(1) Spindle shaft
(2) Belt tension pulley
(3) Belt tension pivot

■Checking Movable Parts

If any of the movable parts, such as levers and pedals, is not smoothly moved because of rust or anything sticky, do not attempt to force it into motion.
In the above case, remove the rust or the sticky thing, and apply oil or grease on the relevant spot.
Otherwise, the machine may get damaged.

EVERY 50 HOURS

■Safety Devices

The Safety Devices in your machine are designed to protect you while operating. Please check these Safety Devices periodically - daily is best - to test function of the Safety Devices before operation.

CAUTION

To avoid personal injury:

- **Do not allow anyone near the machine while testing.**
- **If the machine does not pass one of the following tests, do not operate the machine. See your local KUBOTA Dealer.**
- **Sit on operator's seat for all tests except for Test 1.**

IMPORTANT :

- Check the following tests before operating the machine.

◆ **Check the safety switches**

Test 1 (OPERATOR NOT ON THE SEAT)

1. Securely set the parking brake.
2. Shift the PTO lever to "DISENGAGE" (OFF) position.
3. Set the motion control levers to the "NEUTRAL LOCK" position.
4. Turn the key switch to "START" position.
5. The engine must not crank.

Test 2 (OPERATOR ON THE SEAT)

1. Do not set the parking brake. (release it from test 1)
2. Shift the PTO lever to "DISENGAGE" (OFF) position.
3. Set the motion control levers to the "NEUTRAL LOCK" position.
4. Turn the key switch to "START" position.
5. The engine must not crank.

Test 3 (OPERATOR ON THE SEAT)

1. Securely set the parking brake.
2. Shift the PTO lever to "DISENGAGE" (OFF) position.
3. Grasp the motion control levers and move then inward from "NEUTRAL LOCK" position to "NEUTRAL" position and then release the levers.
4. Turn the key switch to "START" position.
5. The engine must not crank.

Test 4 (OPERATOR ON THE SEAT)

1. Securely set the parking brake.
2. Shift the PTO lever to "ENGAGE" (ON) position.
3. Set the motion control levers to the "NEUTRAL LOCK" position.
4. Turn the key switch to "START" position.
5. The engine must not crank.

Test 5 (OPERATOR ON THE SEAT)

1. Start the engine.
2. Keep the parking brake securely set.
3. Shift the PTO lever to "DISENGAGE" (OFF) position.
4. Grasp the motion control levers and move then inward from "NEUTRAL LOCK" position to "NEUTRAL" position and then release the levers.
5. The engine must shut off after a short time delay.

IMPORTANT :

- For this test only, the engine will shut off in a few seconds.

Test 6 (OPERATOR ON THE SEAT)

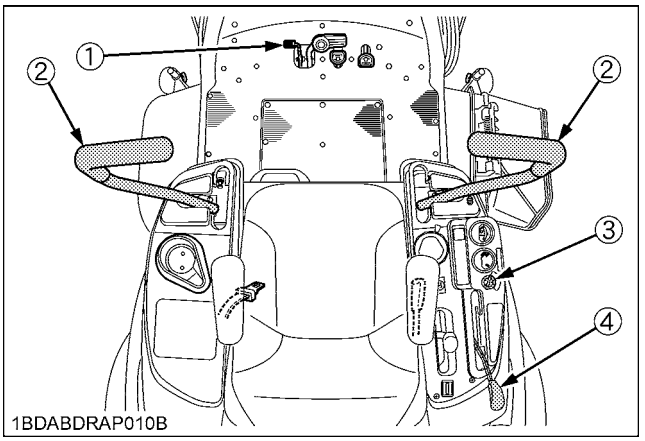
1. Start the engine.
2. Do not set the parking brake.
3. Shift the PTO lever to "DISENGAGE" (OFF) position.
4. Grasp the motion control levers and move them inward from "NEUTRAL LOCK" position to "NEUTRAL" position and then release the levers.
5. Stand up. (Do not get off the machine.)
6. The engine must shut off.

Test 7 (OPERATOR ON THE SEAT)

1. Start the engine.
2. Do not set the parking brake.
3. Shift the PTO lever to "ENGAGE" (ON) position.
4. Stand up. (Do not get off the machine.)
5. The engine must shut off.

NOTE :

- If the engine cranks Test 1 through 4, consult your local KUBOTA Dealer to have the unit checked before operation.



(1) Parking brake lock pedal
(2) Motion control lever
(3) Key switch
(4) PTO lever

■Checking Gear Box Oil Level

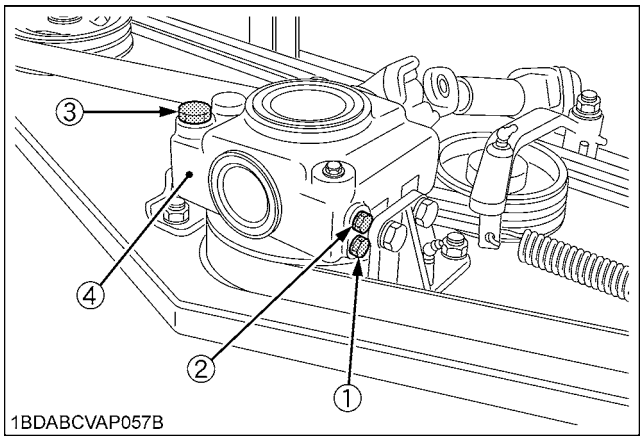
CAUTION

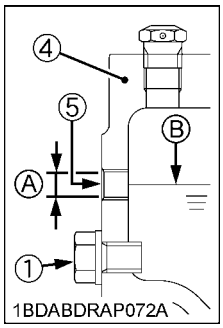
To avoid personal injury:

- **Always stop the engine and remove the key before checking oil.**

If serial numbers of mower are as indicated below
RCK60P-327Z:40000 and below
RCK72P-332Z:20000 and below

1. Park the machine on a flat surface and lower the mower to the ground.
   To check the oil level, loosen the check plug and check to see if the oil level is in the range of the check plug port.
   If the level is too low, add new oil to the prescribed level at the oil inlet.
   (See "LUBRICANTS AND FUEL" in "MAINTENANCE" section.)
2. After checking, reinstall the check plug and oil inlet plug securely.

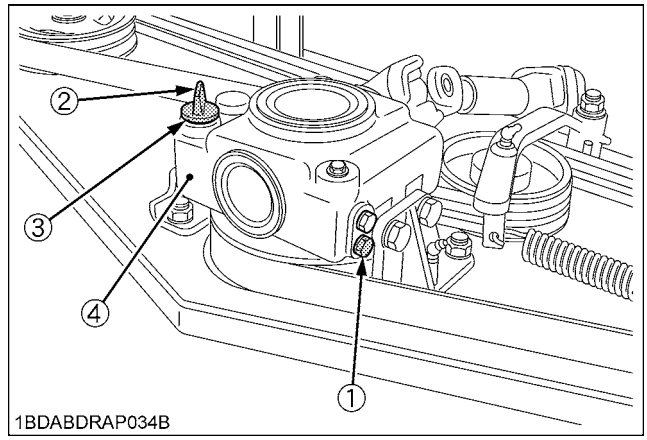


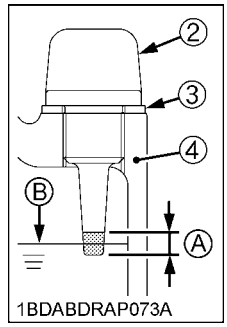


(1) Drain plug
(2) Check plug
(3) Oil inlet plug
(4) Gear case
(5) Check plug port
(A) Oil level is acceptable within this range.
(B) Oil level

If serial numbers of mower are as indicated below
RCK60P-327Z:40001 and above
RCK72P-332Z:20001 and above

1. Park the machine on a flat surface and lower the mower to the ground.
   To check the oil level, loosen the oil inlet plug with gauge, wipe it clean, reinstall it and loosen it again.
   Check to see if the oil level is between the notch and tip.
   If the level is too low, add new oil to the prescribed level at the oil inlet.
   (See "LUBRICANTS AND FUEL" in "MAINTENANCE" section.)
2. After checking, reinstall the oil inlet plug with gauge securely.





(1) Drain plug
(2) Oil inlet plug with gauge
(3) Seal washer
(4) Gear case
(A) Oil level is acceptable within this range.
(B) Oil level

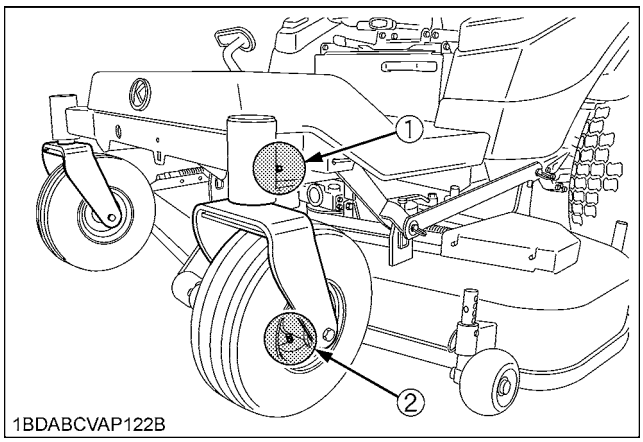
■Greasing

CAUTION

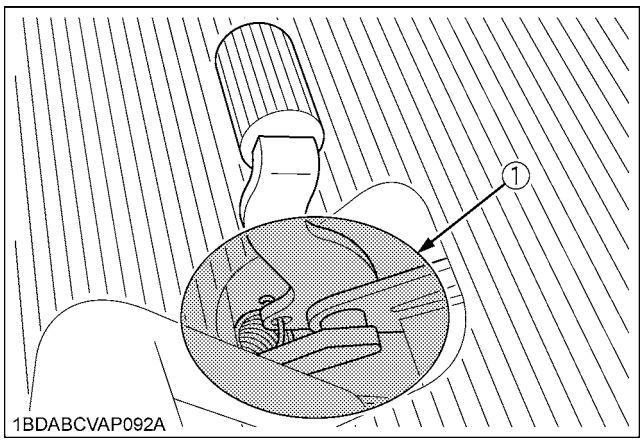
To avoid personal injury:

- **Be sure to stop the engine and remove the key before greasing.**

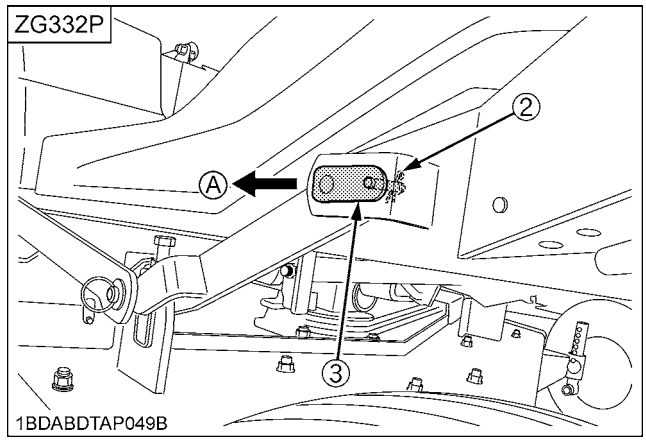
Apply a small amount of multipurpose grease to the following points every 50 hours:
If you operated the machine in extremely wet and muddy conditions, lubricate grease fittings more often.

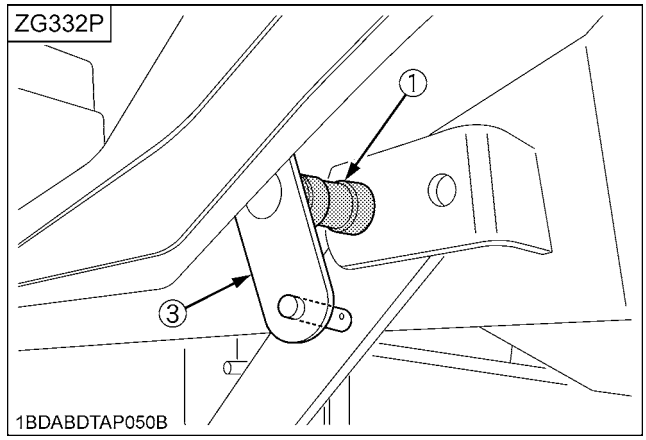


(1) Front axle (LH, RH)
(2) Front wheel (LH, RH)

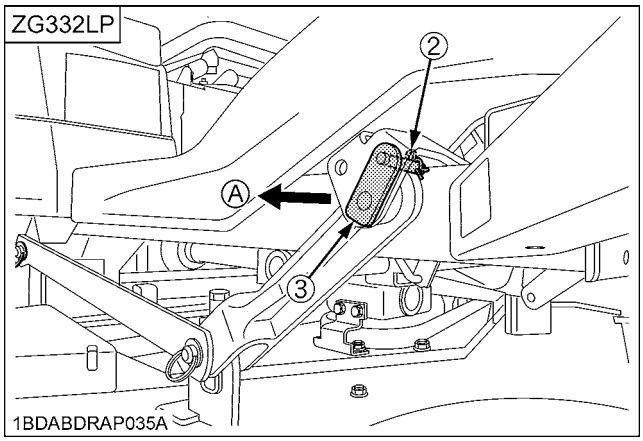


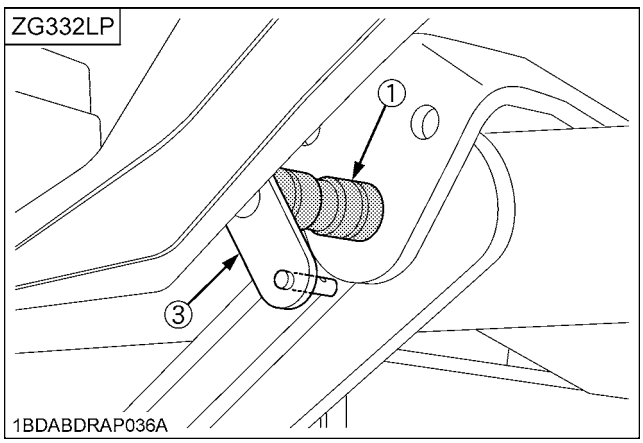
(1) Parking brake lock pedal



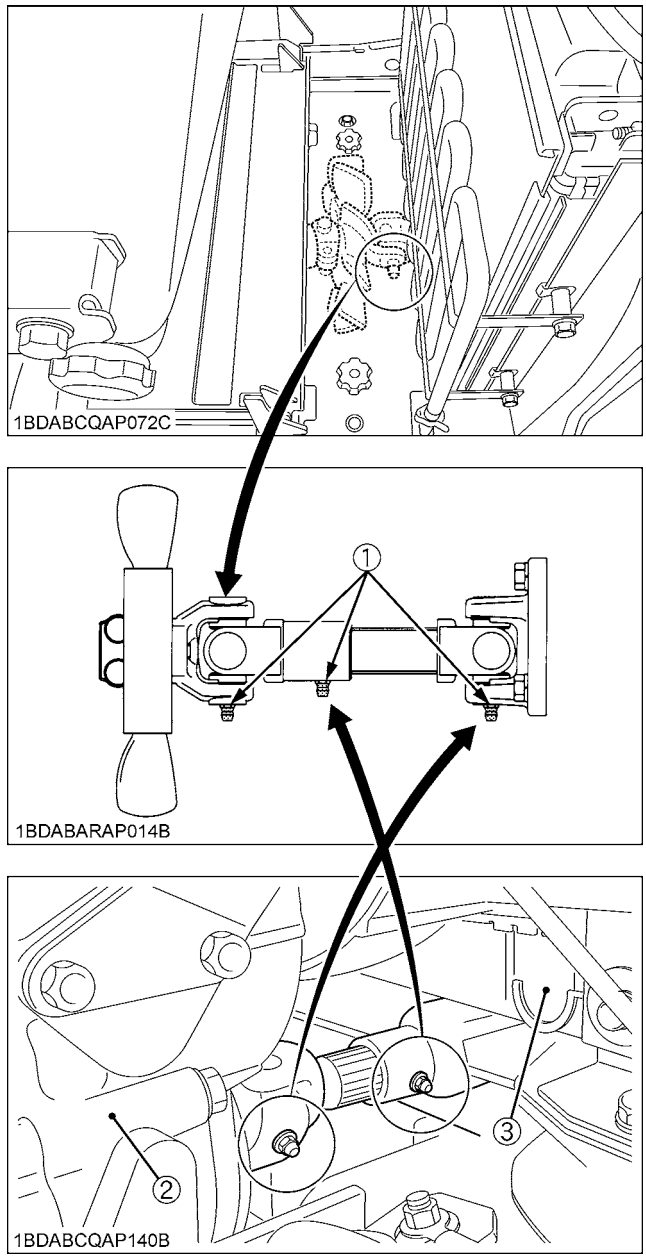


(1) Front lift arm
(2) Snap pin
(3) Hinge pin
(A) "PULL"

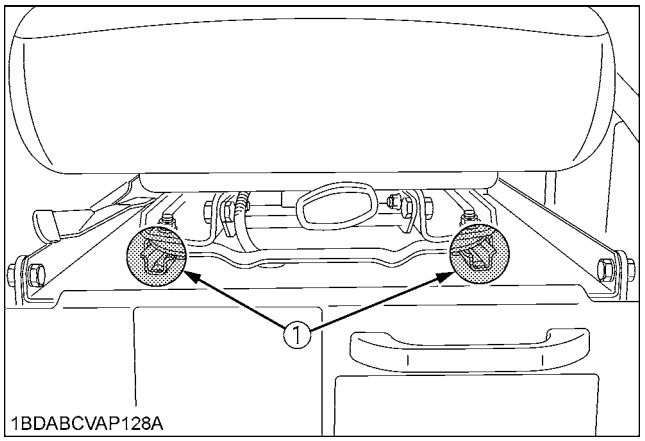




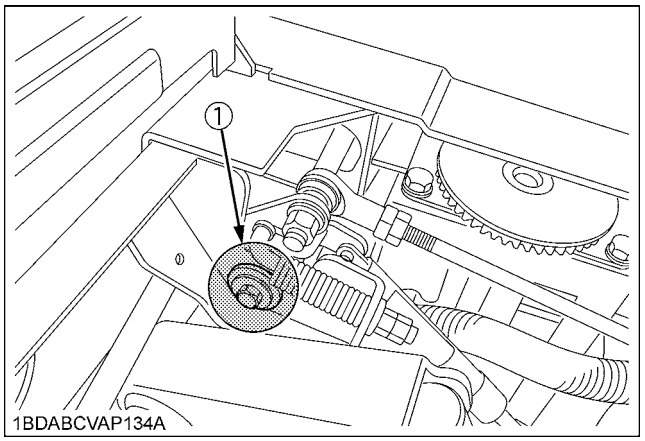
(1) Front lift arm
(2) Snap pin
(3) Hinge pin
(A) "PULL"



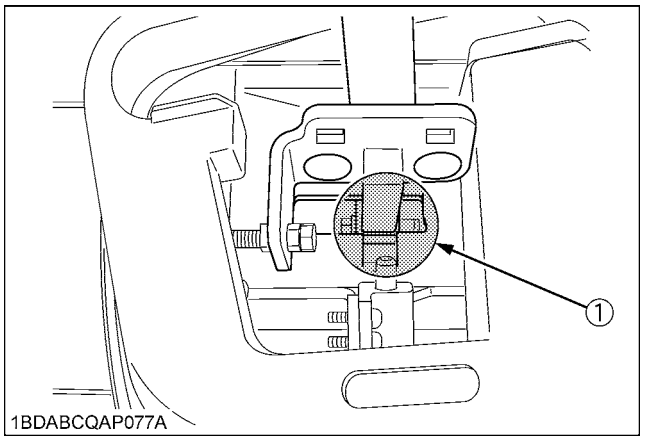
(1) Machine universal joint
(2) Engine
(3) Radiator



(1) Seat adjuster

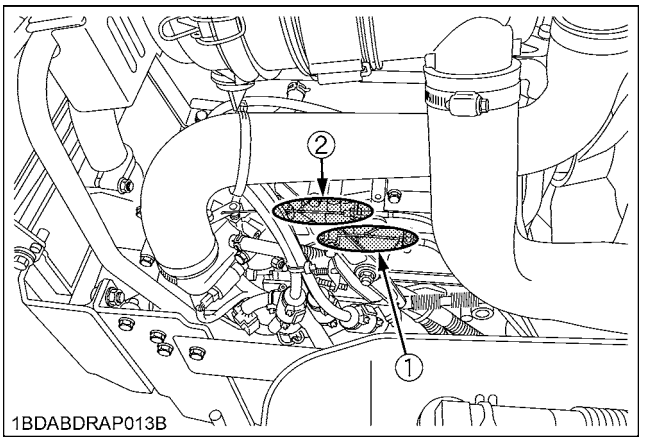


(1) Motion control lever pivot bushing (LH, RH)

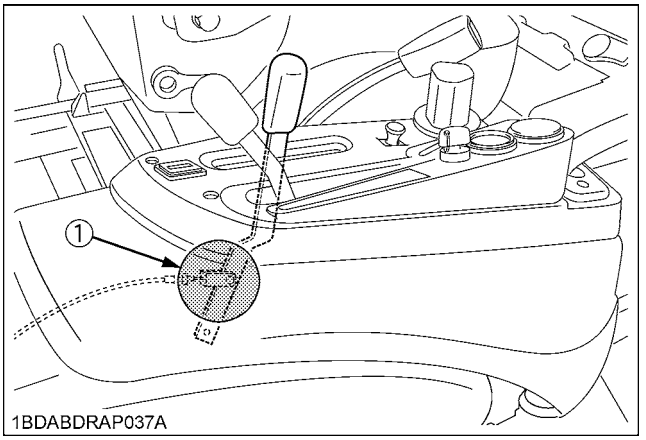


(1) Motion control lever contact position (LH, RH)

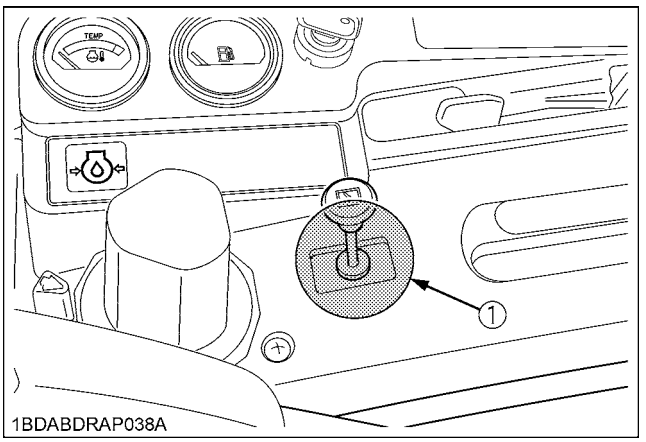
■Oiling



(1) Throttle cable (oil)
(2) Choke cable (oil)



(1) Throttle cable (oil)



(1) Choke cable (oil)

EVERY 100 HOURS

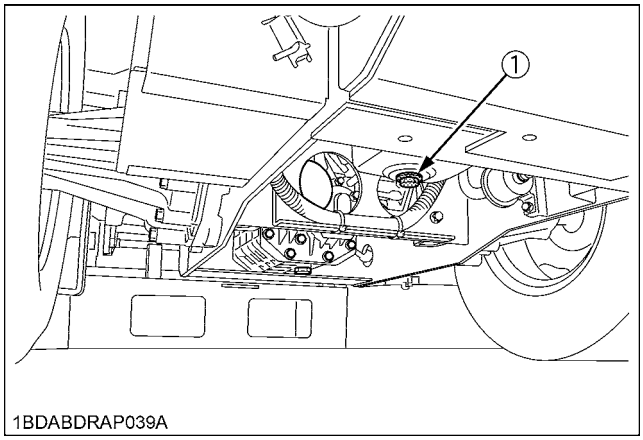
■Changing Engine Oil

CAUTION

To avoid personal injury:

- **Be sure to stop the engine and remove the key before changing the oil.**
- **Allow engine to cool down sufficiently; oil can be hot and may cause burns.**

1. To change the used oil, remove the drain plug at the bottom of the engine and drain the oil completely. The used oil can be drained out more easily if the engine is warm.
2. Fill with the new oil up to the upper notch on the dipstick.



(1) Drain plug

3. To check the oil level. Remove the dipstick, wipe it clean, insert it and draw it out again. Check to see that the oil level is between the two marks.

■Checking Spark Plug Condition & Gap

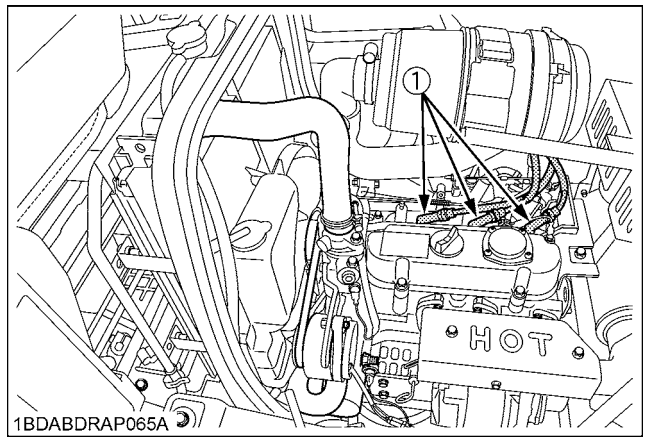
WARNING

To avoid serious injury:

- **Do not check sparking of the spark plug with it removed, fire may occur.**

Remove the spark plugs, check condition, and reset the gap or replace with new plugs as necessary.

1. Open the hood.
2. Before removing spark plugs, clean the area around the base of the plug to keep dirt and debris out of the engine.
3. Remove the spark plug wires from spark plugs.
4. Use a spark plug wrench to remove the spark plugs.
5. Remove plugs and check its condition.
   Replace the plug if worn or reuse is questionable.
6. Inspect spark plugs for cracked porcelain, pitted electrodes, or other wear and damage. Replace the spark plug if necessary.



(1) Spark plug

NOTE :

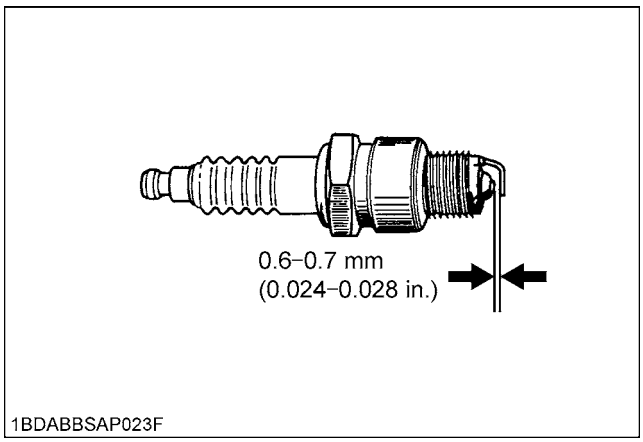
- Do not clean the spark plug in a machine using abrasive grit. Some grit could remain in the spark plug and enter the engine, which may cause extensive wear and damage.

Spark plug	NGK BKR4E

IMPORTANT :

- Make sure that the spark plug wires are inserted to original position securely after checking.
- Missing connecting the spark plug wires causes high temperature on catalyst in muffler.

7. Check the gap using a wire feeler gauge. Adjust the gap from 0.6 to 0.7 mm (0.024 to 0.028 in.) by carefully bending the ground electrode.



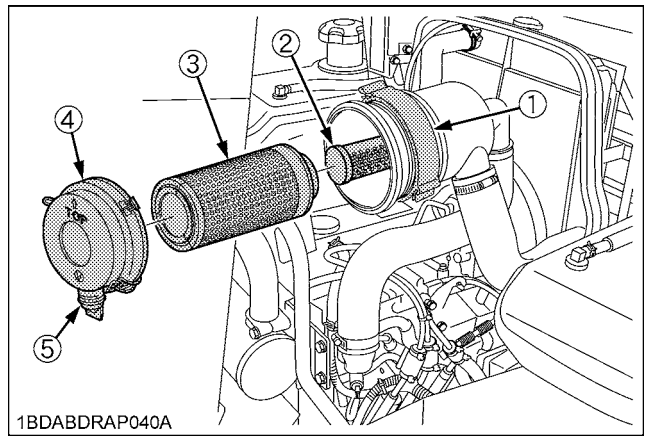
8. Reinstall the spark plug into the cylinder head.

Tightening torque	24.5 to 29.4 N-m (18.1 to 21.7 lbf-ft)

■Cleaning Air Cleaner Primary Element

1. Remove the rubber band.
2. Remove the air cleaner cover and primary element.
3. Clean the primary element:
   (1) When dry dust adheres to the element, blow compressed air from the inside, turning the element. Pressure of compressed air must be under 205 kPa (2.1 kgf/cm², 30 psi).
   (2) When carbon or oil adheres to the element, soak the element in detergent for 15 minutes then wash it several times in water, rinse with clean water and dry it naturally. After element is fully dried, inspect inside of the element with a light and check if it is damaged or not.
4. Replace air cleaner primary element:
   Once yearly or after every sixth cleaning, whichever comes first.

NOTE :
- Check to see if the evacuator valve is blocked with dust.



(1) Rubber band
(2) Secondary (safety) element
(3) Primary element
(4) Cover
(5) Evacuator valve

IMPORTANT :
- The air cleaner uses a dry element, never apply oil.
- Do not run the engine with filter element removed.
- Be sure to refit the cover with the arrow ⬆ (on the rear of cover) upright. If the cover is improperly fitted, evacuator valve will not function and dust will adhere to the element.
- Do not touch the secondary element except in cases where replacing is required.

◆ Evacuator Valve

Open the evacuator valve once a week under ordinary conditions - or daily when used in a dusty place - to get rid of large particles of dust and dirt.

■Checking Fuel Lines

CAUTION

To avoid personal injury:

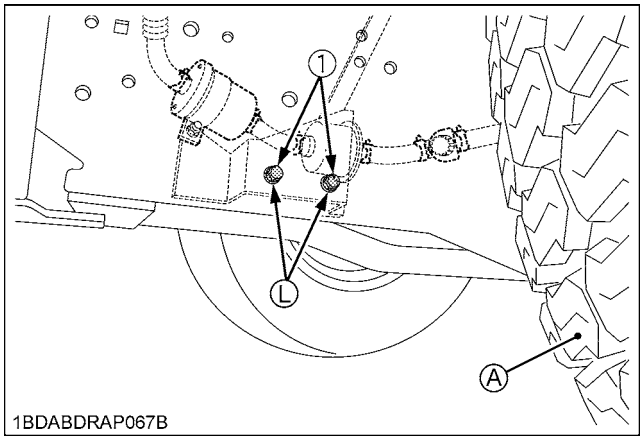
- **Be sure to stop the engine and remove the key when attempting to make the following checks and changes.**
- **Never fail to check the fuel lines periodically. The fuel lines are subject to wear and aging. Fuel may leak out onto the running engine, causing a fire.**

The fuel line connections should be checked annually or every 100 service hours, whichever comes first.

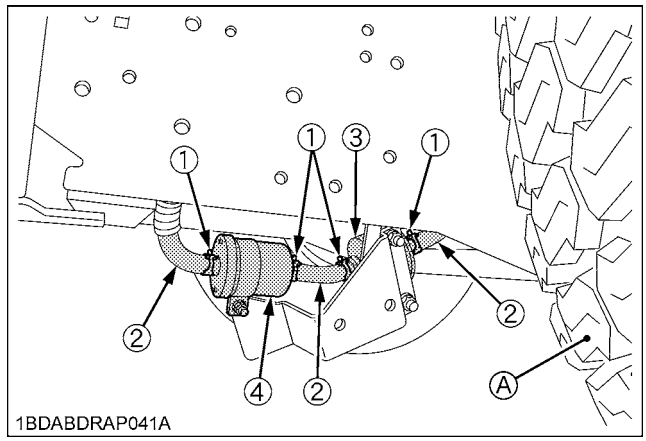
1. The fuel line is made of rubber and ages regardless of service period.
2. If the fuel line and clamps are found damaged or deteriorated, replace them.
3. Check the fuel filter, if it is clogged by debris or contaminated with water, replace it.
4. If the dust or chaff has accumulated around the fuel filter, remove them by hand or air blow.

IMPORTANT :

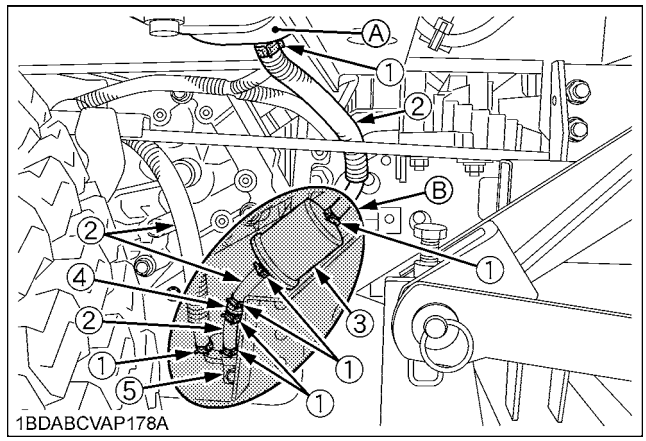
- When the fuel line is disconnected for maintenance or repair, close both ends of the fuel line with a piece of clean cloth or paper to prevent dust and dirt from entering. In addition, particular care must be taken not to admit dust and dirt into the fuel pump. Entrance of even a small amount dust or dirt causes premature wear and malfunction of the fuel pump and carburetor components.



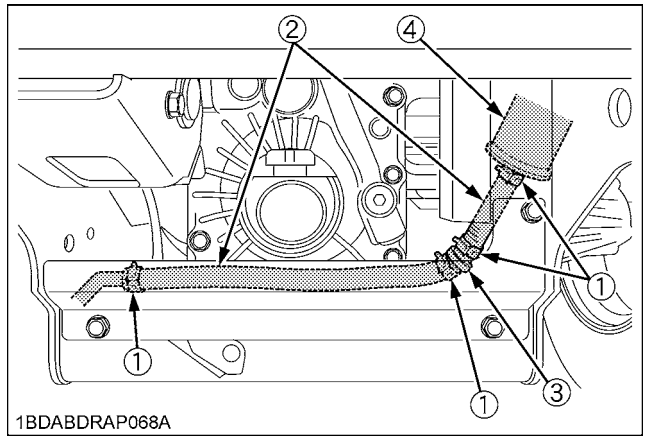
(1) Bolt
(A) Right rear wheel
(L) "LOOSEN"



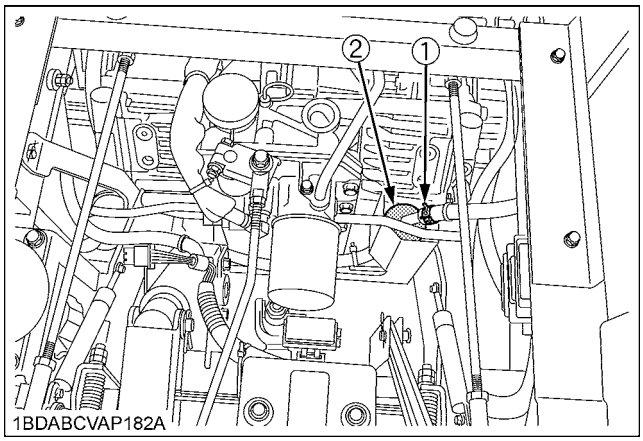
(1) Pipe clamps
(2) Fuel line
(3) Fuel pump
(4) Fuel filter
(A) Right rear wheel



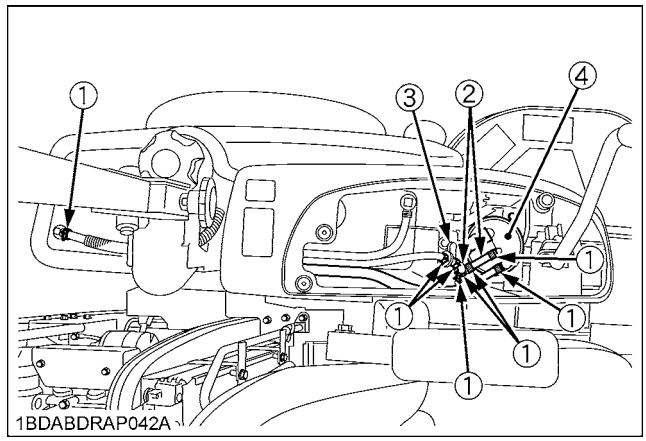
(1) Pipe clamps
(2) Fuel line
(3) Fuel filter
(4) One way valve
(5) Three way joint
(A) Right fuel tank
(B) Area around fuel filter



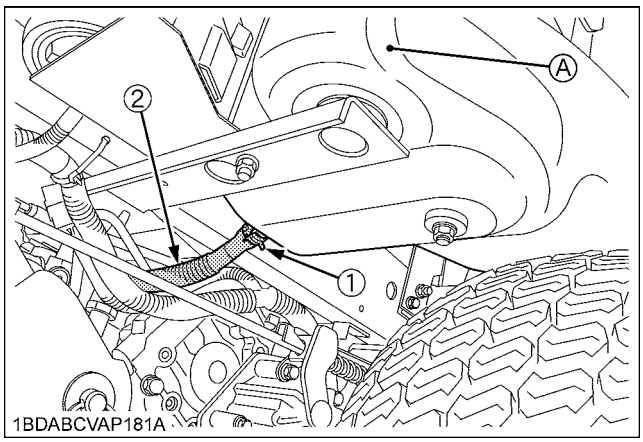
(1) Pipe clamps
(2) Fuel line
(3) One way valve
(4) Fuel filter



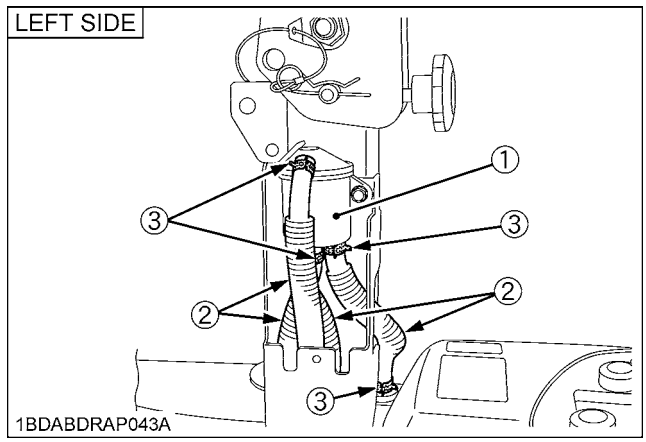
(1) Pipe clamps
(2) Fuel filter



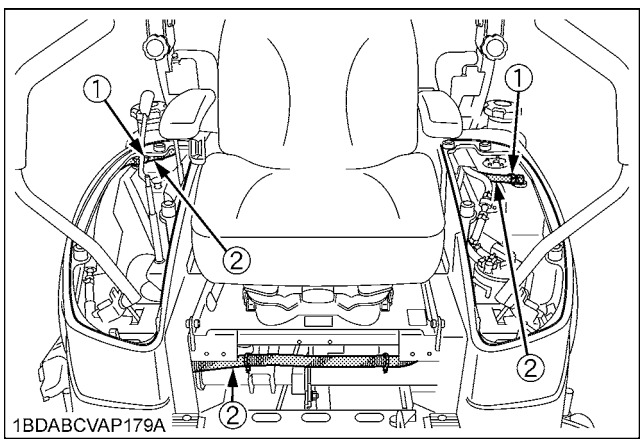
(1) Pipe clamps
(2) Fuel line
(3) Two way valve
(4) Carbon canister



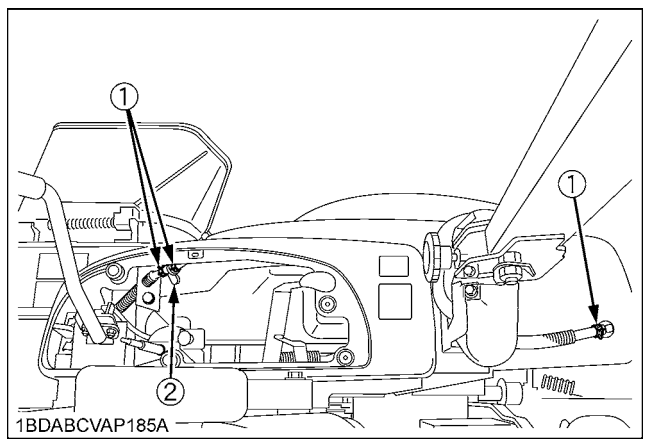
(1) Pipe clamps
(2) Fuel line
(A) Left fuel tank



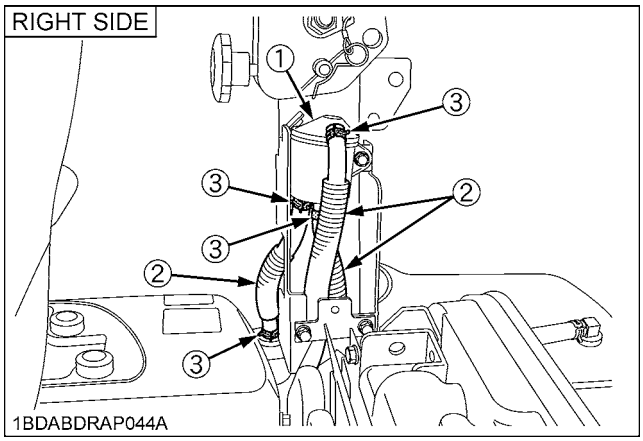
(1) Separator
(2) Fuel line
(3) Pipe clamps



(1) Pipe clamps
(2) Fuel line



(1) Pipe clamps
(2) Two way valve



(1) Separator
(2) Fuel line
(3) Pipe clamps

■Adjusting Fan Drive Belt Tension

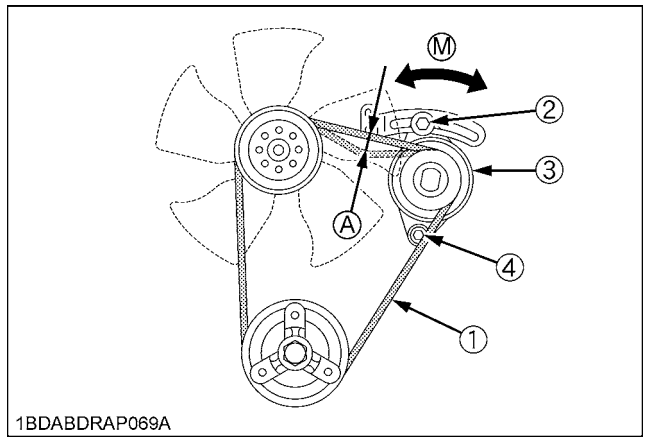
CAUTION

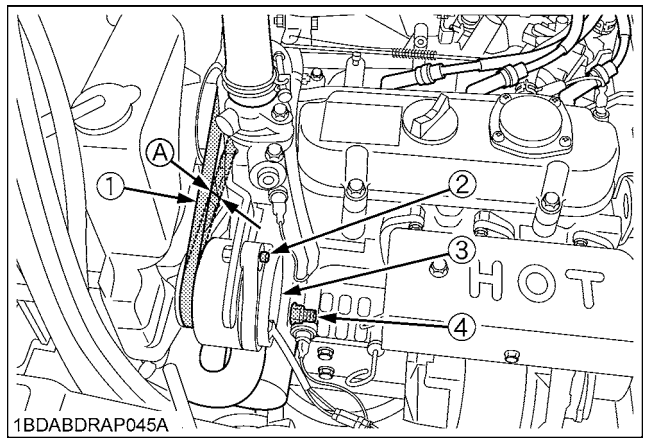
To avoid personal injury:

- **Be sure to stop the engine and remove the key before checking belt tension.**

If the fan drive belt becomes loose, the engine may overheat. To adjust, loosen bolts and move the dynamo outward to tighten the belt. After adjustment, securely tighten the bolts.

Moderate belt tension:
The belt should deflect approx. 6 mm (0.24 in.) when the center of the belt is depressed with finger pressure of 98N (10kgf, 22 lbs).





(1) Fan drive belt
(2) Tension bolt
(3) Dynamo
(4) Adjusting bolt
(A) Approx. 6 mm (0.24 in.)
(M) "MOVE"

■Adjusting Parking Brake

CAUTION

To avoid personal injury:

- **Park the machine on a firm and level surface.**
- **Stop the engine and chock the wheels before checking or adjusting.**

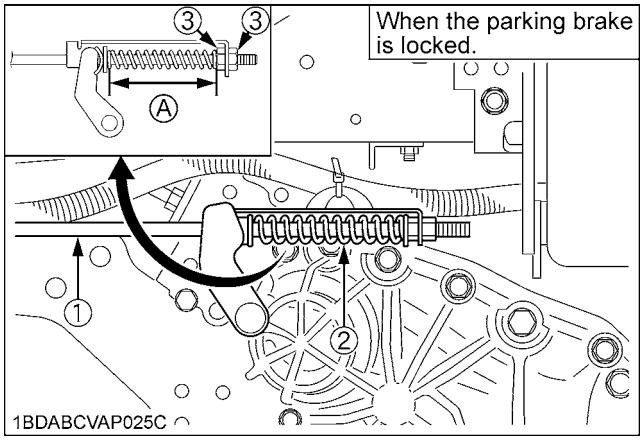
IMPORTANT :

- Wrong adjustment may cause machine damage.

(1) Check brake spring

1. Place the motion control levers to the "NEUTRAL LOCK" position.
2. Be sure to chock the rear wheels.
3. Apply the parking brake to the lock position.
4. Check the length of the brake springs on both sides.

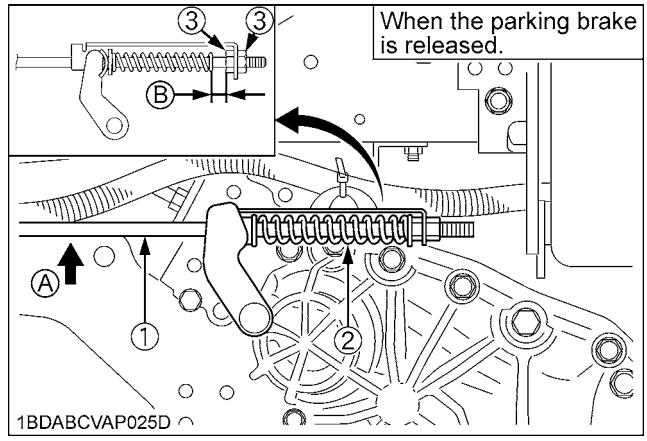
(A): Proper brake spring length with the brake applied to the lock position	115 to 117 mm (4.53 to 4.61 in.)



(1) Brake rod
(2) Brake spring
(3) Lock nut
(A) "Parking brake spring length"

5. If the length of the brake spring is not correct, adjust it. (See "Adjustment of brake spring length" in the next page.)
6. Release the parking brake completely.
7. Hold the brake rod lightly.
8. Check the brake spring play.

(B): Proper brake spring play	The spring must have play. Reference: 0.5 to 1.0 mm (0.02 to 0.04 in.)



(1) Brake rod
(2) Brake spring
(3) Lock nut
(A) "Hold the brake rod"
(B) "Parking brake spring play"

9. If the brake spring play is not correct, adjust it. (See "Adjustment of brake spring play" in the next page.)

◆ **Adjustment of brake spring length**

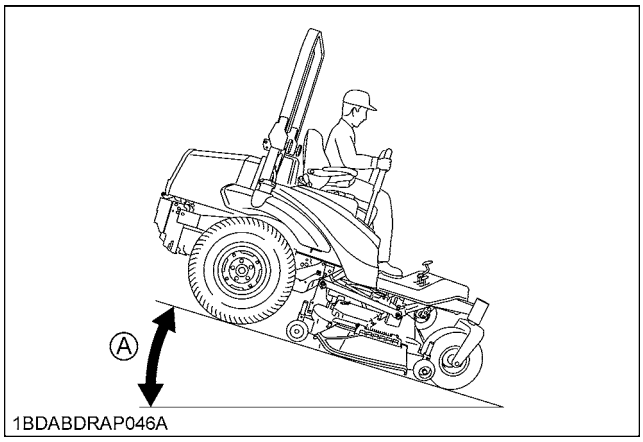
1. Place the motion control lever to the "NEUTRAL LOCK" position.
2. Apply the parking brake to the lock position.
3. Loosen the lock nuts.
4. Adjust the spring length to the recommendation.
5. Lock the nuts.
6. Check the brake spring play to the recommendation. If there is no play, adjust the brake spring play again. (See "Adjustment of brake spring play" below.)
7. Adjust the other side spring to the same dimension.

◆ **Adjustment of brake spring play**

1. Place the motion control lever to the "NEUTRAL LOCK" position.
2. Be sure to chock the rear wheels.
3. Release the parking brake completely.
4. Loosen the lock nuts.
5. Hold the brake rod by hand.
6. Tighten the nut to the correct space between the end of the spring and the nut.
7. Lock the nuts.
8. Adjust the other side spring to the same dimension.

(2) Check on the slope

1. Place the machine on a 17° ramp.
2. Apply the parking brake.
3. Place the motion control levers in "NEUTRAL LOCK" position and shut off the engine.
4. Check that the machine does not move.



(A) 17°ramp

NOTE :

- For parking brake test purposes, only use 17° ramp.

■Battery Condition

DANGER

To avoid the possibility of battery explosion:
For the refillable type battery, follow the instructions below.

- **Do not use or charge the refillable type battery if the fluid level is below the LOWER (lower limit level) mark.**
  Otherwise, the battery component parts may prematurely deteriorate, which may shorten the battery's service life or cause an explosion. Check the fluid level regularly and add distilled water as required so that the fluid level is between the UPPER and LOWER levels.

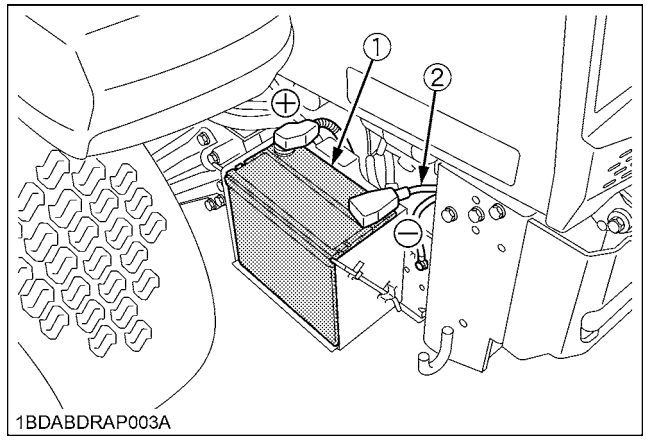
CAUTION

To avoid personal injury:

- **Never remove the vent cap while the engine is running.**
- **Keep electrolyte away from eyes, hands and clothes. If you are spattered with it, wash it away completely with water immediately and get medical attention.**
- **Wear eye protection and rubber gloves when working around battery.**

Mishandling the battery shortens the service life and adds to maintenance costs.

The original battery is a maintenance-free, non-accessible type battery.
If the battery is weak, the engine will be difficult to start and the lights will become dim. It is important to check the battery periodically.



(1) Battery
(2) Ground cable
(+): Positive terminal
(-): Negative terminal

ENGLISH

◆ **Battery Charging**

DANGER

To avoid serious injury or death:

- **When the battery is being activated, hydrogen and oxygen gases in the battery are extremely explosive. Keep open sparks and flames away from the battery at all times, especially when charging the battery.**

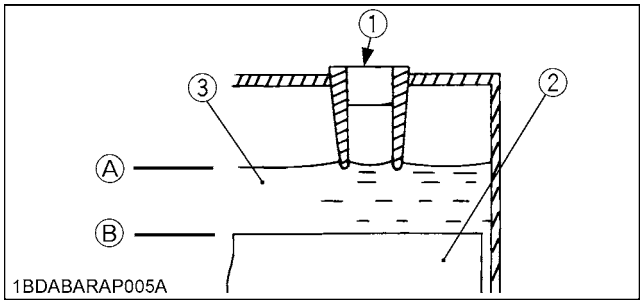
CAUTION

To avoid personal injury:

- **When charging battery, ensure that the vent caps are securely in place (if equipped).**
- **When disconnecting the cables from the battery, start with the negative terminal first. When connecting the cables to the battery, start with the positive terminal first.**
- **Never check battery charge by placing a metal object across the posts. Use a voltmeter or hydrometer.**

(For accessible maintainable type batteries with removable vent caps.)

1. Make sure each electrolyte level is at the bottom of vent wells, if necessary add distilled water in a well-ventilated area.



(1) Vent well
(2) Separator
(3) Electrolyte
(A) "HIGHEST LEVEL"
(B) "LOWEST LEVEL"

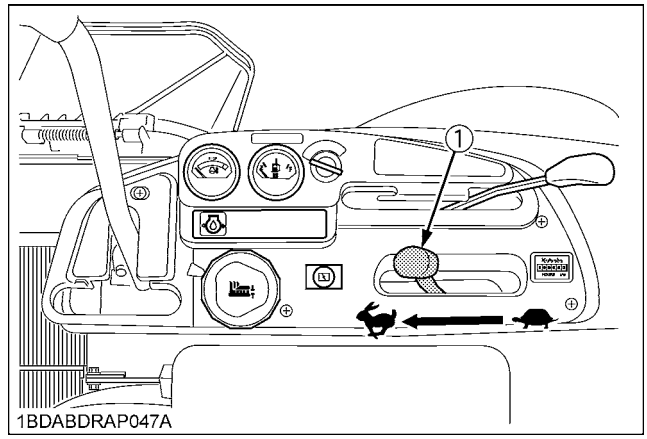
2. The water in the electrolyte evaporates during recharging. Liquid shortage damages the battery. Excessive liquid spills over and damages the machine body.
3. To slow charge the battery, connect the battery positive terminal to the charger positive terminal and the negative to the negative, then recharge in the standard fashion.
4. A boost charge is only for emergencies. It will partially charge the battery at a higher rate and in a short time. When using a boost-charged battery, it is necessary to recharge the battery as soon as possible. Failure to do this will shorten the battery's service life.
5. When the specific gravity of electrolyte reaches 1.27-1.29 charge has completed.
6. When exchanging an old battery with new one, use a battery of equal specification shown in "SPECIFICATIONS".

(For non-accessible maintenance-free type batteries.)
Maintenance-free, non-accessible batteries are designed to eliminate the need to add water. Yet the volume of electrolyte above plates may eventually become depleted due to abnormal conditions such as high heat or improper regulator setting. Use a voltmeter to check the state of charge. (See reference chart below to determine if charging is necessary.)

Battery voltage	Reference state of charge
12.6	100% (Full charge)
12.4	75%
12.2	50%
12.0	25%
11.8	0%

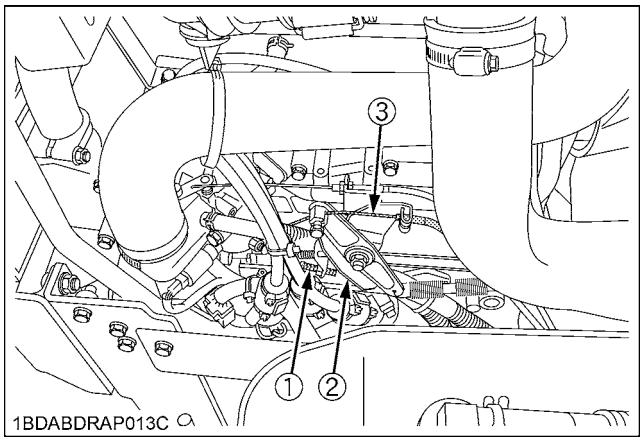
■Adjusting Throttle Cable

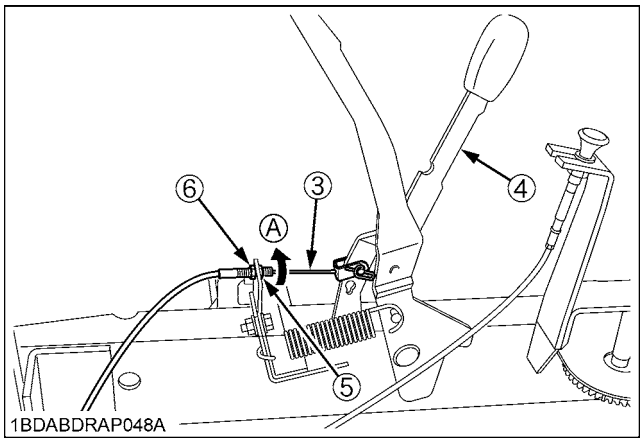
1. Move the throttle lever to the top position.



(1) Throttle lever

2. Make sure a speed control lever (2) is touching the restricting bolt (1).
   If not, loosen the rear nut (6) and tighten the front nut (5) so that the speed control lever (2) would touch the restricting bolt (1).
   Then tighten the rear nut (6).





(1) Restricting bolt
(2) Speed control lever
(3) Throttle cable
(4) Throttle lever
(5) Front nut
(6) Rear nut
(A) "TIGHTEN"

■Checking Carbon Canister Air Filter

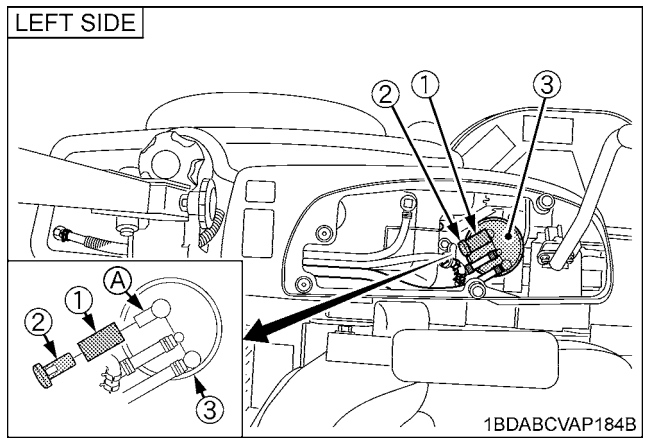
Check the carbon canister air filter every 100 hours of operation. (more often under extremely dusty or dirty conditions.)

CAUTION

To avoid personal injury:

- **Always disengage PTO, stop the engine, set the parking brake and remove the key.**

1. Remove the cover and remove the carbon canister air filter.



(1) Canister air filter
(2) Cover
(3) Carbon canister
(A) Air port

2. Check to see if the carbon canister air filter is worn out, damaged or dirty.
3. If the air filter is dirty, wash the air filter in warm water with detergent. Then rinse the air filter thoroughly until all traces of detergent are eliminated. Squeeze out excess water. (do not wring.) Allow the air filter to air dry. Do not use high pressure air to clean filter.
4. If the air filter is worn out, damaged or too dirty to wash clean, replace it with a new one.
5. Reinstall the carbon canister air filter and secure it with the cover.

NOTE :

- Operating in dusty condition may require more frequent maintenance than above.

ENGLISH

EVERY 150 HOURS

■Changing Gear Box Oil

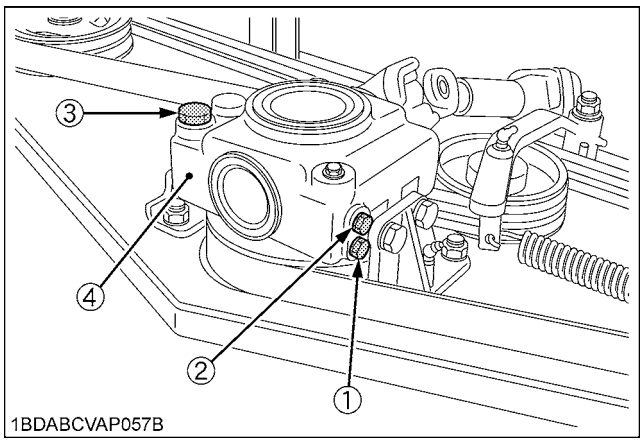
CAUTION

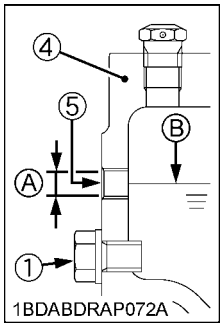
To avoid personal injury:

- **Be sure to stop the engine and remove the key before changing the oil.**

If serial numbers of mower are as indicated below
RCK60P-327Z:40000 and below
RCK72P-332Z:20000 and below

1. To drain the used oil, remove the drain plug and oil inlet plug at the gear box and drain the oil completely into the oil pan.
2. After draining reinstall the drain plug.
3. Remove the oil level check plug.
4. Fill with the new oil up to the check plug port. (See "LUBRICANTS AND FUEL" in "MAINTENANCE" section.)
5. After filling reinstall the check plug and oil inlet plug securely.

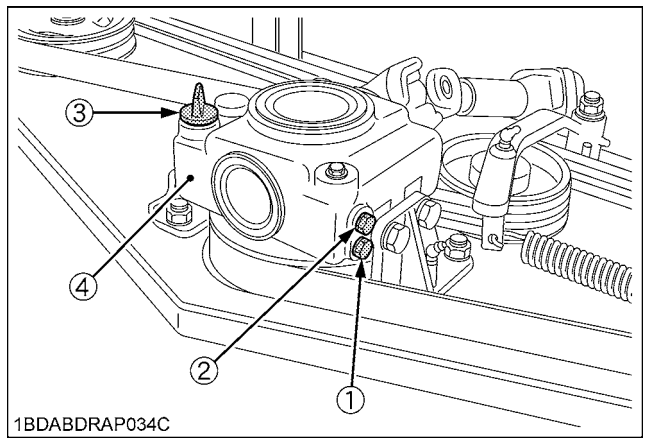


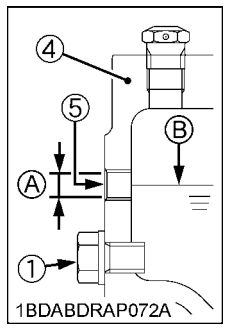


(1) Drain plug
(2) Check plug
(3) Oil inlet plug
(4) Gear case
(5) Check plug port
(A) Oil level is acceptable within this range.
(B) Oil level

If serial numbers of mower are as indicated below
RCK60P-327Z:40001 and above
RCK72P-332Z:20001 and above

1. To drain the used oil, remove the drain plug and oil inlet plug with gauge at the gear box and drain the oil completely into the oil pan.
2. After draining reinstall the drain plug.
3. Remove the oil level check plug.
4. Fill with the new oil up to the check plug port. (See "LUBRICANTS AND FUEL" in "MAINTENANCE" section.)
5. After filling reinstall the check plug and oil inlet plug with gauge securely.





(1) Drain plug
(2) Check plug
(3) Oil inlet plug with gauge
(4) Gear case
(5) Check plug port
(A) Oil level is acceptable within this range.
(B) Oil level

EVERY 200 HOURS

■Replacing Engine Oil Filter

CAUTION

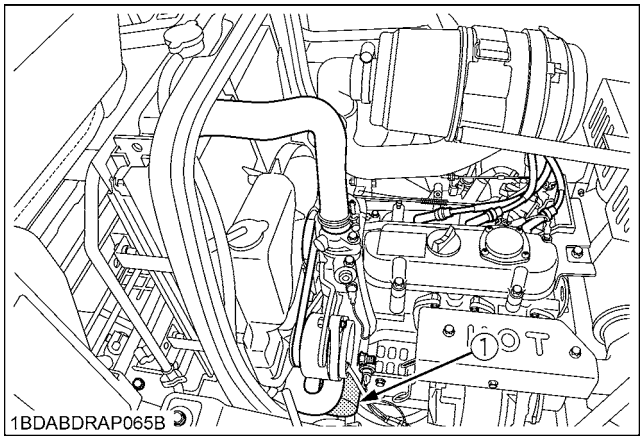
To avoid personal injury:

- **Be sure to stop the engine and remove the key before changing the oil and the oil filter.**
- **Allow engine to cool down sufficiently; oil can be hot and may cause burns.**

1. The oil filter must be changed every 200 service hours.
2. Apply a slight coat of oil onto the rubber gasket of new filter.
3. Tighten the filter quickly until it contacts the mounting surface. Tighten filter by hand an additional 1/2 turn only.
4. After the new filter has been replaced, the engine oil level normally lowers a little. Add engine oil to proper level. Check for oil leaks around filter gasket.

IMPORTANT :

- To prevent serious damage to the engine, replacement element of the recommended type must be used. Use only a genuine KUBOTA filter or its equivalent.

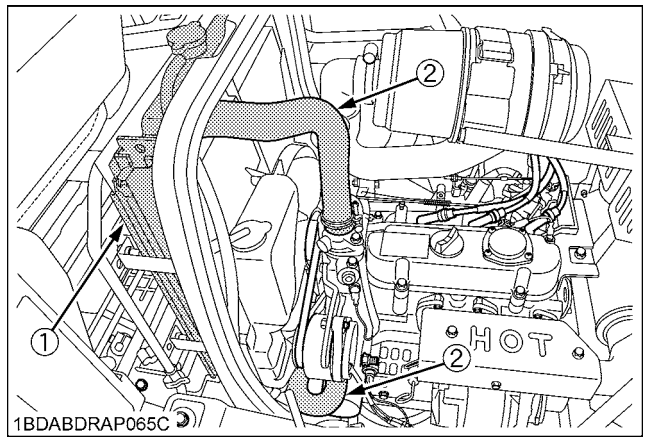


(1) Engine oil filter

■Checking Radiator Hose and Clamp

Check to see if radiator hoses are properly fixed every 200 hours of operation or six months, whichever comes first.

1. If hose clamps are loose or water leaks, tighten clamps securely.
2. Replace hoses and tighten hose clamps securely. If radiator hoses are swollen, hardened or cracked, then replace them immediately.



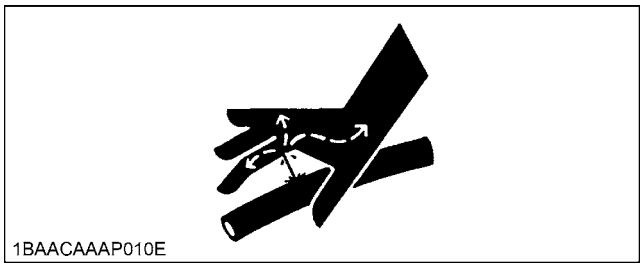
(1) Radiator core
(2) Radiator hose

■Checking Hydraulic Hose

CAUTION

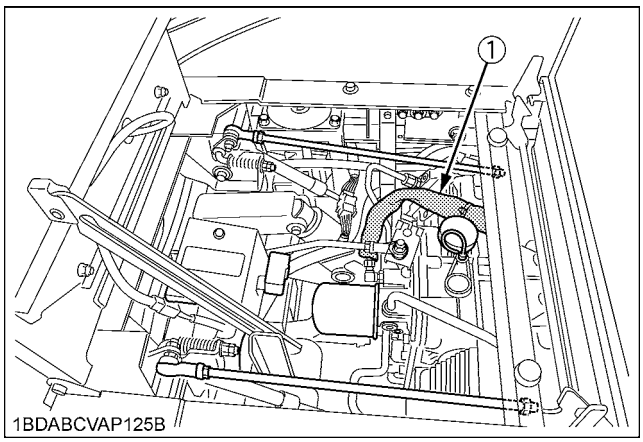
To avoid personal injury:

- **Be sure to stop the engine, remove the key, and relieve pressure before checking and replacing the hydraulic hose.**
- **Allow the transmission case to cool down sufficiently; oil can be hot and may cause burns.**
- **Escaping hydraulic fluid under pressure has sufficient force to penetrate the skin causing serious personal injury. Before disconnecting lines, be sure to relieve all pressure. Before applying pressure to the system, make sure all connections are tight and that lines, pipes, and hoses are not damaged.**



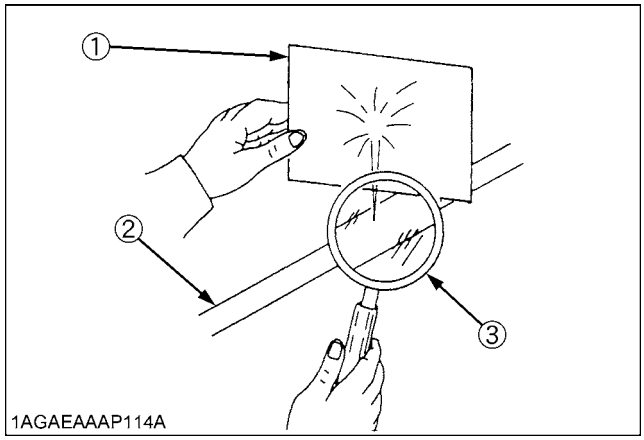
Check to see if hydraulic hoses are properly fixed every 200 hours of operation.

1. Check to see that all lines and hose clamps are tight and not damaged.
2. If hoses and clamps are found worn or damaged, replace or repair them at once.



(1) Mower lift cylinder hose

3. Fluid escaping from pinholes may be invisible. Use a piece of cardboard or wood to search for suspected leaks: do not use hands. Use safety goggles or other eye protection.
   If injured by escaping fluid, see a medical doctor at once. Serious infection or reaction will result if proper medical treatment is not administered immediately.
   This fluid can produce gangrene or severe allergic reaction.



(1) Cardboard
(2) Hydraulic line
(3) Magnifying glass

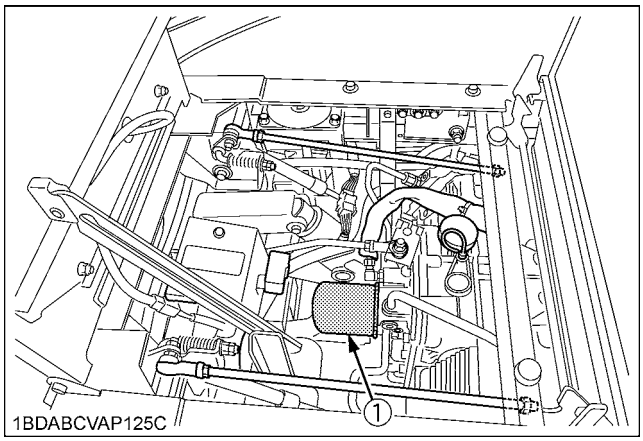
■Replacing Transmission Oil Filter [HST]

CAUTION

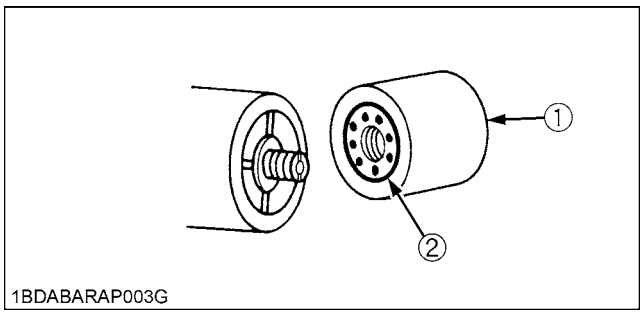
To avoid personal injury:

- **Be sure to stop the engine and remove the key before changing the oil filter.**
- **Allow transmission case to cool down sufficiently; oil can be hot and may cause burns.**

1. The oil filter must be changed every 200 service hours.



(1) Transmission oil filter [HST]



(1) Transmission oil filter [HST] (2) Gasket

2. Place an oil pan underneath the oil filter. (Do not drain oil.)
3. Remove the oil filter by using the filter wrench.
4. Apply a slight coat of oil onto the gasket of new filter.
5. Tighten the filter quickly until it contacts the mounting surface. Tighten filter by hand an additional 1/2 turn only.
6. After the new filter has been replaced, the transmission fluid level normally lowers a little. Add fluid to proper level. Check for oil leaks around filter gasket.

IMPORTANT :

- To prevent serious damage or premature failure to the hydraulic system, use only a KUBOTA genuine filter.

■Adjusting the Motion Control Lever Pivot

CAUTION

To avoid personal injury:

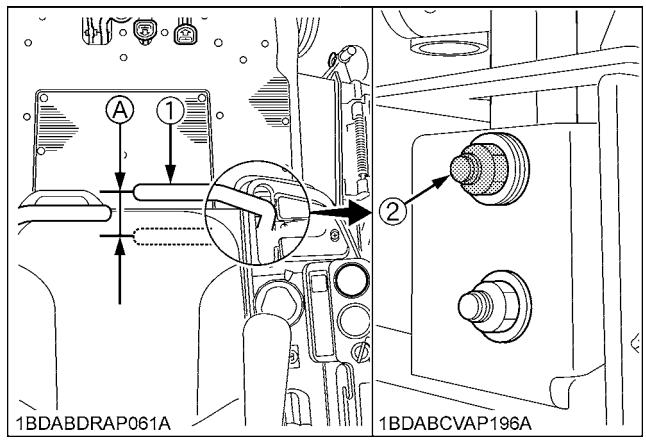
- **Be sure to stop the engine and set the parking brake to "ON" before checking.**

Proper lever free travel	2 to 15 mm (0.08 to 0.59 in.) on the lever

1. Set the motion control lever in "NEUTRAL" position.
2. Slightly move the lever back and forth and measure the free travel at the top of lever stroke.
3. If the proper free travel limits are exceeded, remove the fender and retighten only the upper nut to specified torque.

NOTE :

- If the motion control lever pivot bolt is maladjusted, motion control may be difficult.

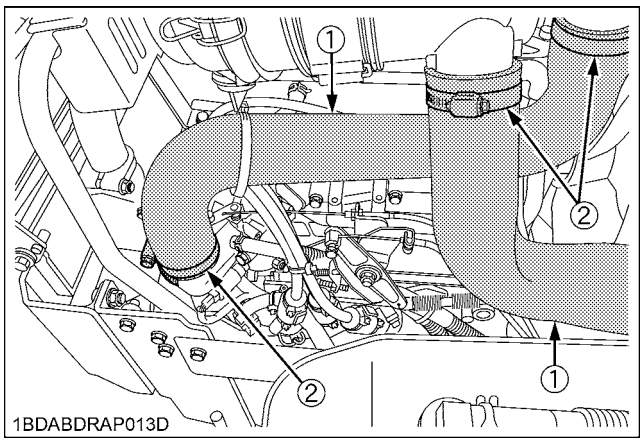


(1) Motion control lever (A) "FREE TRAVEL"
(2) Bolt, Nut

Tightening torque	18.6 to 20.6 N-m (1.9 to 2.1 kgf-m, 13.7 to 15.2 lbf-ft)

■Checking Intake Air Line

1. Check to see that hoses and hose clamps are tight and not damaged.
2. If hoses and clamps are found worn or damaged, replace or repair them at once.



(1) Hose
(2) Clamp

EVERY 400 HOURS

■Changing Transmission Fluid and Rear Axle Gear Case Oil (RH and LH)

CAUTION

To avoid personal injury:

- **Park the machine on a firm and level surface.**
- **Be sure to stop the engine and remove the key before changing or checking the oil.**
- **Allow transmission case to cool down sufficiently; oil can be hot and may cause burns.**

The fluid in the transmission case is also used for the hydrostatic drive system.

1. To drain the transmission oil, place oil pan underneath the transmission case and the rear axle gear case (RH&LH) and remove the drain plug at the bottom of the transmission case and the rear axle gear case (RH&LH).
2. After draining, reinstall the drain plugs.
3. Fill with UDT or SUPER UDT hydrostatic transmission fluid or its equivalent up to the upper line of the oil level dipstick.

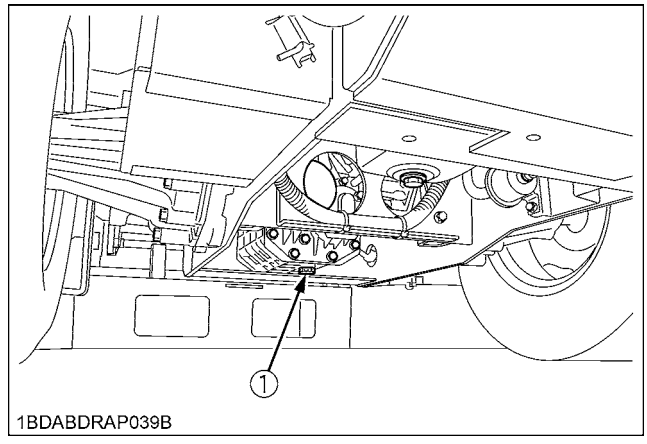
IMPORTANT :

- It takes time to have the oil poured from the transmission case reach the rear axle case (RH&LH). Pour the regulated amount of oil slowly.

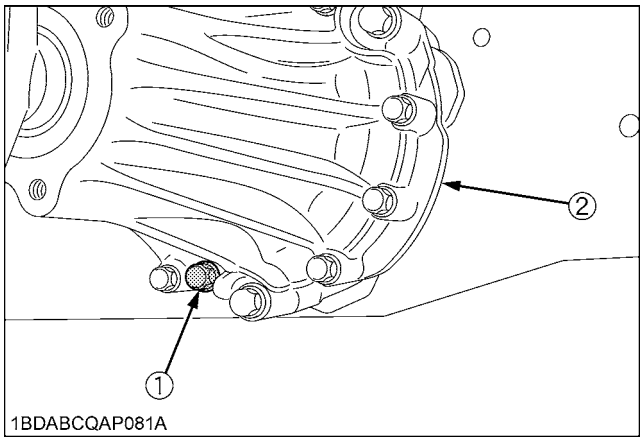
4. After running the engine for a few minutes, stop it and check the oil level again; add oil to the prescribed level.

IMPORTANT :

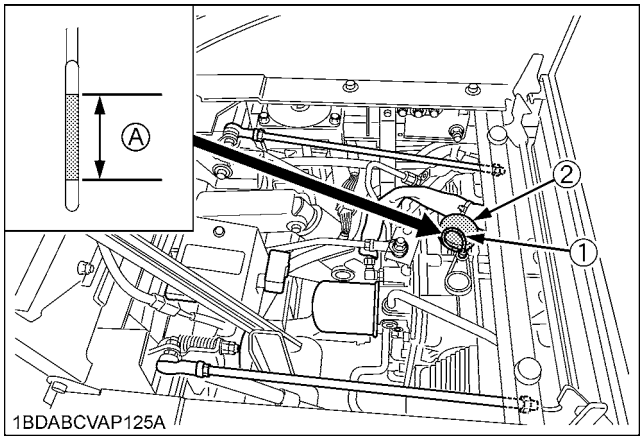
- Operate only at low rpms immediately after changing the transmission fluid and filter.
  Keep the engine at medium speed for a few minutes to insure proper lubrication of all parts so there is no damage to transmission.



(1) Drain plug



(1) Drain plug
(2) Rear axle gear case LH



(1) Oil level dipstick
(2) Oil plug and breather cup
(A) Oil level is acceptable within this range.

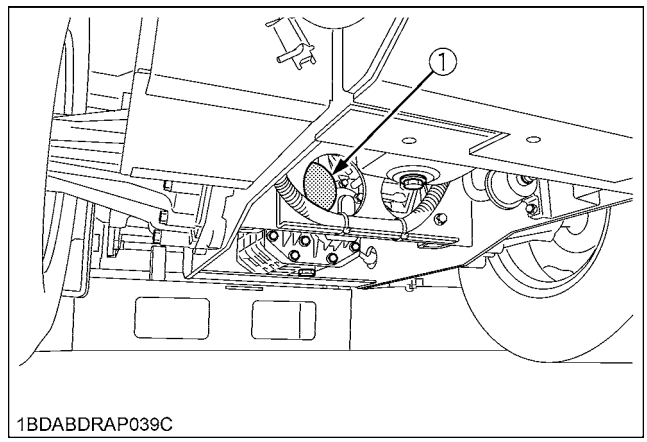
■Replacing Hydraulic Oil Filter

CAUTION

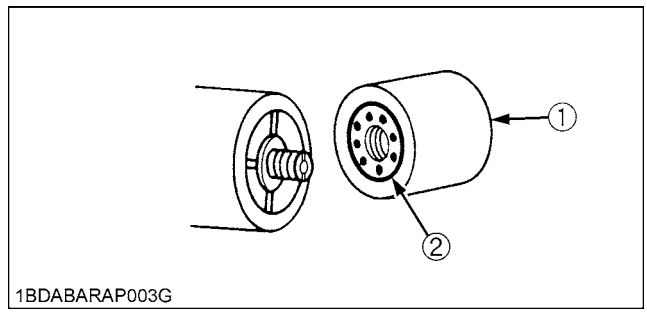
To avoid personal injury:

- **Be sure to stop the engine and remove the key before changing the oil filter.**
- **Allow transmission case to cool down sufficiently; oil can be hot and may cause burns.**

1. The oil filter must be changed every 400 service hours.
2. To drain the transmission oil, place oil pan underneath the transmission case and the rear axle gear case (RH&LH) and remove the drain plug at the bottom of the transmission case and the rear axle gear case (RH&LH).
3. After draining, reinstall the drain plugs.
4. Remove the oil filter by using the filter wrench.



(1) Oil filter



(1) Oil filter *(2) Gasket*

5. Apply a slight coat of oil onto the gasket of new filter.
6. Tighten the filter quickly until it contacts the mounting surface. Tighten filter by hand an additional 1/2 turn only.
7. After the new filter has been replaced, the transmission fluid level normally lowers a little. Add fluid to proper level. Check for oil leaks around filter gasket.

IMPORTANT :
- To prevent serious damage or premature failure to the hydraulic system, use only a KUBOTA genuine filter.

■Replacing Fuel Filter
Consult your local KUBOTA Dealer for this service.

EVERY 500 HOURS

■Adjusting Engine Valve Clearance
If you do not have the proper tools and/or are not mechanically proficient, consult your local KUBOTA Dealer for this service.

EVERY AFTER 1000 HOURS

■Cleaning Combustion Chamber
If you do not have the proper tools and/or are not mechanically proficient, consult your local KUBOTA Dealer for this service.

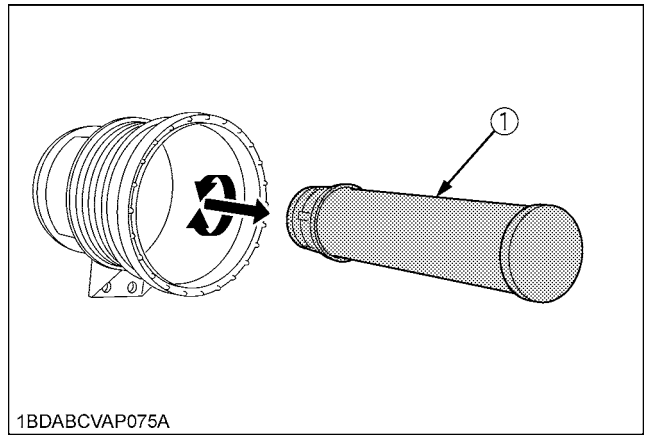
EVERY 1 YEAR

■Replacing Air Cleaner Primary Element and Secondary Element
(See "Cleaning Air Cleaner Primary Element" in "EVERY 100 HOURS" in "PERIODIC SERVICE" section.)

IMPORTANT :
- To prevent serious damage to the engine, use only a KUBOTA genuine filter.

[How to remove the secondary element]

1. While turning slightly, pull out the secondary element.



(1) Secondary element

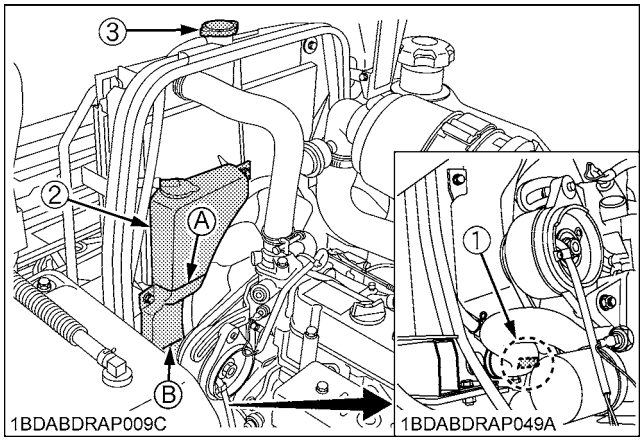
■Flushing Cooling System and Changing Coolant

⚠ CAUTION

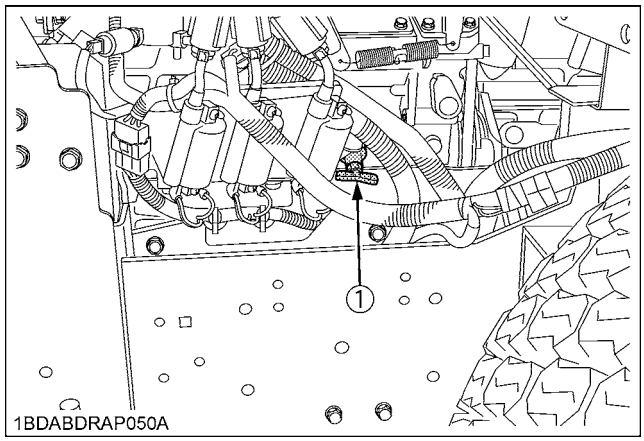
To avoid personal injury:

- **Do not remove the radiator cap when the engine is hot. Then loosen cap slightly to the stop to relieve any excess pressure before removing cap completely.**

1. Stop the engine and let cool down.
2. To drain the coolant, open the radiator drain cock and remove the radiator drain plug and remove radiator cap. The radiator cap must be removed to completely drain the coolant.
3. After all coolant is drained, close the drain cock and install the drain plug.
4. Fill with clean water and cooling system cleaner.
5. Follow directions of the cleaner instruction.
6. After flushing, fill with clean water and anti-freeze until the coolant level is just below the fill port on the radiator.
   Install the radiator cap securely.
7. Fill with coolant up to the "FULL" mark on the recovery tank.
8. Start and operate the engine for a few minutes.
9. Stop the engine and let cool.
10. Check coolant level of recovery tank, add coolant if necessary, and install the drain plug.



(1) Drain plug
(2) Recovery tank
(3) Radiator cap
(A) "FULL"
(B) "LOW"



(1) Drain cock

IMPORTANT :

- Do not start engine without coolant.
- Use clean, distilled water and anti-freeze to fill the radiator and recovery tank.
- When the anti-freeze is mixed with water, the anti-freeze mixing ratio must be less than 50%.
- Securely tighten radiator cap. If the cap is loose or improperly fitted, water may leak out and the engine could overheat.

■Anti-freeze

CAUTION

To avoid personal injury:

- **When using anti-freeze, put on some protection such as rubber gloves (Anti-freeze contains poison.).**
- **If you should drink anti-freeze, throw up at once and seek medical attention.**
- **When anti-freeze comes in contact with the skin or clothing, wash it off immediately.**
- **Do not mix different types of Anti-freeze. The mixture can produce chemical reaction causing harmful substances.**
- **Anti-freeze is extremely flammable and explosive under certain conditions. Keep fire and children away from anti-freeze.**
- **When draining fluids from the engine, place some container underneath the engine body. If swallowed anti-freeze is harmful.**
- **Do not pour waste onto the grounds, down a drain, or into any water source.**
- **Observe the relevant environmental protection regulations when disposing of anti-freeze.**

If it freezes, coolant can damage the cylinders and radiator. If the ambient temperature falls below 0℃ (32℉) or before a long-term storage, drain cooling system and mix fresh water with long-life coolant (LLC) and fill the radiator and recovery tank with the mixture to the proper level.

1. LLC comes in several types. Use ethylene glycol (EG) type for this engine.
2. Before adding LLC-mixed with water, fill the radiator with fresh water and empty it again.
   Repeat this procedure 2 or 3 times to clean the inside of the engine cooling system.
3. Mix the LLC with water in the percentage (%) for a target temperature. When mixing, stir it up well, and then fill into the radiator and the reserve tank.
4. The procedure for the mixing of water and antifreeze differs according to the make of the antifreeze and the ambient temperature. Refer to SAE J1034 and SAE J814c standard.

IMPORTANT :

- When the antifreeze is mixed with water, the antifreeze mixing ratio must be less than 50%.

Vol % Anti-freeze	Freezing Point		Boiling Point*	
	℃	℉	℃	℉
40	-24	-12	106	222
50	-37	-34	108	226

* At 1.013 x 10^5Pa (760 mmHg) pressure (atmospheric).

A higher boiling point is obtained by using a radiator pressure cap which permits the development of pressure within the cooling system.

5. Adding the LLC
   (1) Add only water if the mixture reduces in amount by evaporation.
   (2) If there is a mixture leak, add the LLC of the same manufacturer and type in the same mixture percentage.

   * Never mix LLC of two different manufacturers. (Different brands may have different additive components, and the engine may fail to perform as specified.)

6. When the LLC is mixed, do not add any radiator cleaning agent. The LLC contains anticorrosive agent. If mixed with the cleaning agent, sludge may build up, adversely affecting the engine parts.
7. Kubota's genuine LLC has a service life of 2 years. Be sure to change the coolant liquid every 2 years.

NOTE :

- The above data represent industry standards that necessitate a minimum glycol content in the concentrated antifreeze.
- When the coolant level drops due to evaporation, add water only to keep the antifreeze mixing ratio less than 50%. In case of leakage, add antifreeze and water in the specified mixing ratio before filling into the radiator.

EVERY 2 YEARS

■Replacing Hydraulic Hose
Consult your local KUBOTA Dealer for this service.

■Replacing Fuel Lines
Consult your local KUBOTA Dealer for this service.

■Replacing Radiator Hose
See "Checking Radiator Hose and Clamp" in "EVERY 200 HOURS" in "PERIODIC SERVICE" section.

■Replacing Mower Gear Box Oil-Seal
Consult your local KUBOTA Dealer for this service.

■Replacing Intake Air Line
Consult your local KUBOTA Dealer for this service.

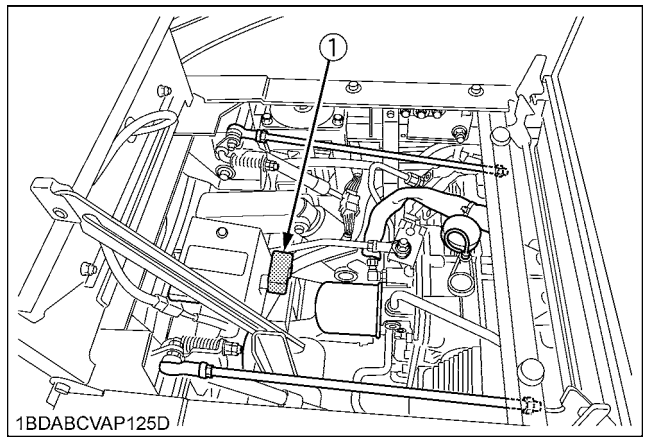
■Replacing Carbon Canister Air Filter
(See "Checking Carbon Canister Air Filter" in "EVERY 100 HOURS" in "PERIODIC SERVICE" section.)

■Replacing One Way Valve
Consult your local KUBOTA Dealer for this service.

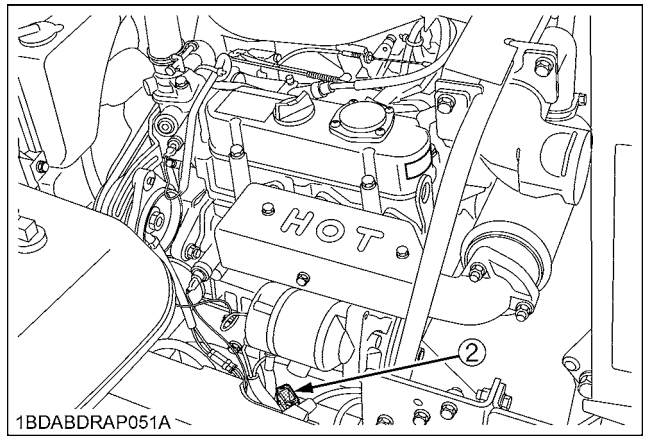
■Replacing Engine Breather Hose
Consult your local KUBOTA Dealer for this service.

SERVICE AS REQUIRED

■Replacing Fuses
Replacement of the fuse
1. Raise the operator's seat.
2. Remove the blown fuse.
3. Place a new fuse of the same capacity in position.



(1) Fuse location



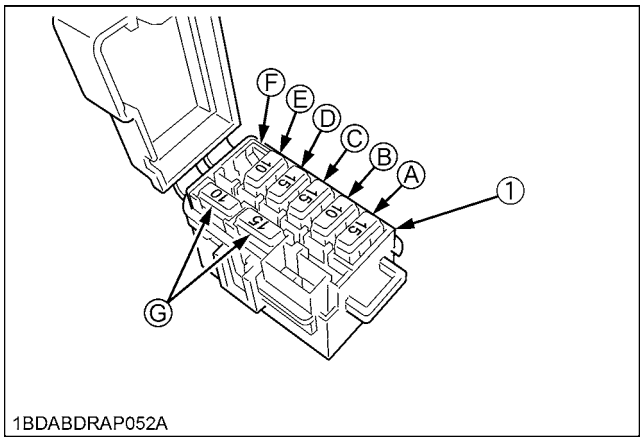
(2) Slow blow fuse

IMPORTANT :
- If the new fuse happens to blow out within a short time, contact your dealer for inspection and repair. Never "jump" the fuse with wire or foil, or install a larger capacity fuse than is recommended.

◆ **Protected circuit**

FUSE NO.	CAPACITY (A)	Protected circuit
(1)	15	Charge system
	10	Engine stop
	15	Main system
	15	Aux. outlet
	10	Control system
	20	(Work light)*
(2)	Slow blow fuse 50A	Check circuit against wrong battery connection

*Option: The fuse should be in only when the work light is attached.



(A) Charge system
(B) Engine stop
(C) Main system
(D) Aux. outlet
(E) Control system
(F) (Work light)
(G) Spare

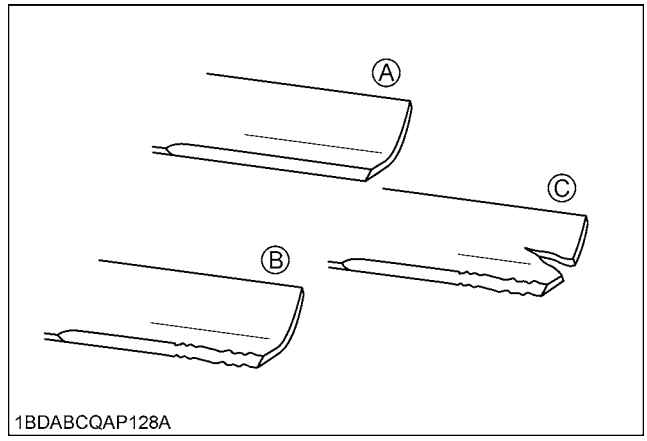
■Checking and Replacing Blade

CAUTION

To avoid personal injury:
- **Be sure to stop the engine and remove the key.**
- **Blades may be sharp. When you handle blades, wear heavy gloves or wrap end of blade with a rag.**

◆ **Checking**

The blade cutting edges should be kept sharp at all times. Sharpen the cutting edges, if they resemble blade (B). Replace the blades if they appear similar to blade (C).

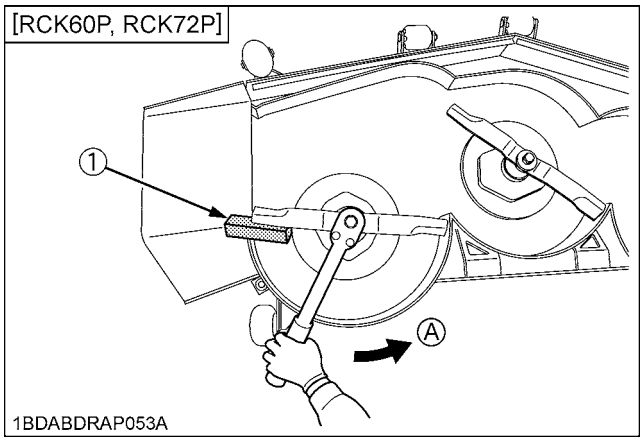


(A) New blade
(B) Worn blade
(C) Cracked blade

◆ **Replacing**

1. Dismount the mower deck from the machine. (See "DISMOUNTING THE MOWER DECK" in "MOWER MOUNTING" section.) Then turn it over to expose the blades.
2. Wedge a block of wood between the blade and mower housing or use a box wrench over the pulley nut to prevent the spindle from rotating while removing the blade bolts; loosen the blade bolt as illustrated.

IMPORTANT :
- Use the proper metric size box or socket wrench to tighten or loosen the blade mounting bolt.

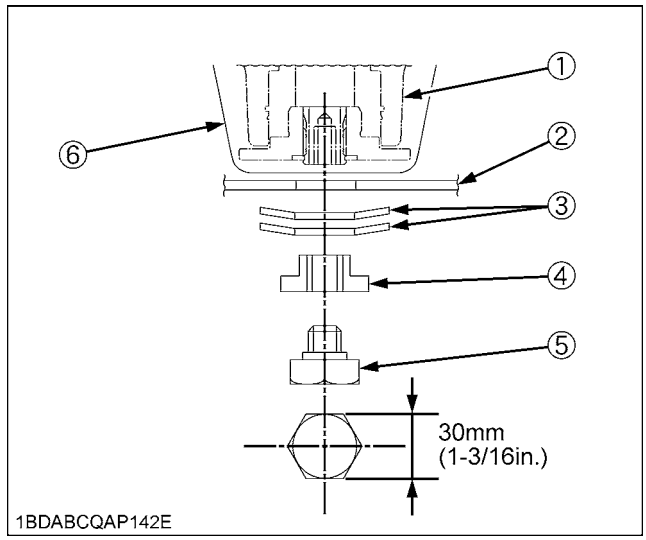


(1) Block *(A) "LOOSEN"*

3. To sharpen the blades yourself, clamp the blade securely in a vise.
   Use a large mill file and file along the original bevel until sharp.
4. To check the blade for balance, place a small rod through the center hole. If the blade is not balanced, file the heavy side of the blade until balance is achieved.
5. Pass the spline boss through the blade and 2 cup washers, and tighten the bolt.

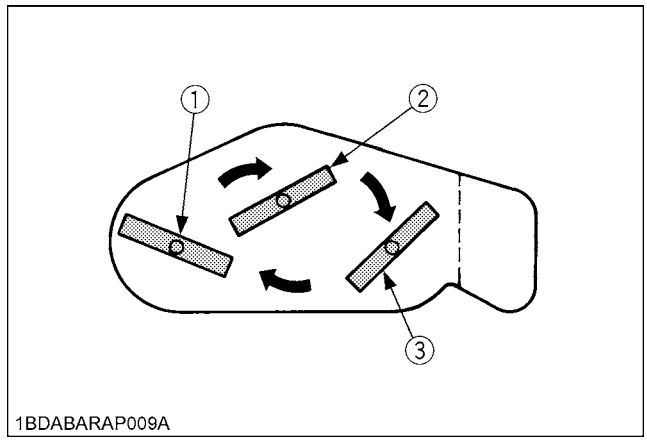
NOTE :
- Make sure that the cup washer is not flattened out or worn; this cause blade to slip excessively.
  Replace the 2 cup washers if either is damaged.

6. Before checking or replacing the blade, wipe grass and mud off the top and inside of the mower. Especially clean up the inside of the belt cover, because otherwise the belt life will be reduced.



(1) Spindle holder
(2) Blade
(3) 2-Cup washers
(4) Spline boss
(5) Bolt
(6) Spindle guard

IMPORTANT :
- Tighten the three blade bolts to 103 to 118 N-m (10.5 to 12.0 kgf-m, 76.0 to 87.0 lbf-ft) of torque.
- The blade bolts have Right hand threads. Turn them counterclockwise to loosen.
- To prolong the service life of the blades, reposition them as shown in the figure below periodically.



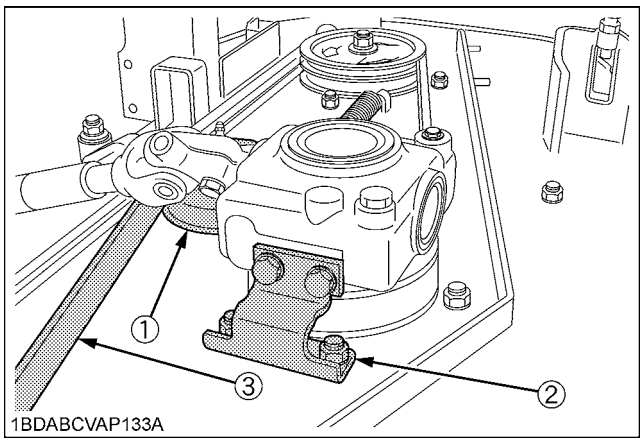
(1) LH blade
(2) Center blade
(3) RH blade

■Mower Belt Replacement

1. Remove the mower deck from the machine according to the procedure "DISMOUNTING THE MOWER DECK".
2. Remove the left and right hand shield from the mower deck.
3. Clean around the gear box.
4. Remove the belt from the tension pulley.
5. Remove the right hand bracket which mounts the gear box to the mower deck and slip the belt over the top of the gear box.
6. To install a new belt, reverse the above procedure.

NOTE :

- Tighten bracket bolts securely 77.6 to 90.2 N-m (8.0 to 9.2 kgf-m, 57.1 to 66.5 lbf-ft).



(1) Tension pulley
(2) Bracket (RH)
(3) Belt

■Bleeding Fuel System

Air must be removed:

1. When the fuel filter or lines are removed.
2. When tank is completely empty.
3. After the machine has not been used for a long period of time.

◆ **Bleeding procedure is as follows:**

1. Fill the fuel tank with appropriate fuel.
2. Turn the key switch to the "ON" position and hold it for about 10 seconds.
3. Start the engine and run for about 30 seconds, and then stop the engine.

ADJUSTMENT

MOTION CONTROL LEVER

CAUTION

To avoid personal injury:

- **Park the machine on a firm and level surface.**
- **If it is necessary to run the engine in an enclosed area, use a gas tight exhaust pipe extension to remove the fumes.**
- **Always try to work in a well-ventilated area.**
- **Lift up and secure with jack stands or blocking the rear of the machine, do not run the machine while adjusting.**
  Remove rear wheels.
- **Do not adjust only one of the following adjustments; exclude "MOTION CONTROL LEVER ALIGNMENT".**
  They are interlinked.
- **If you feel you are unable to make the following adjustments correctly and safely, please contact your local KUBOTA Dealer.**

IMPORTANT :

- Right and left motion control levers can be adjusted independently.

■HST NEUTRAL

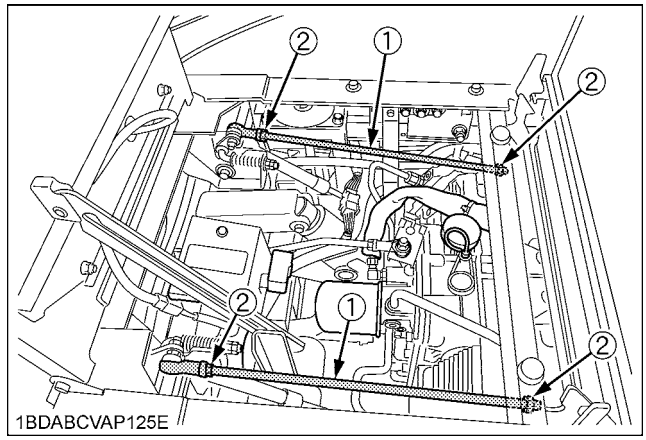
1. Lift-up and secure with jack stands or blocking the rear of the machine frame.
2. Remove both rear wheels.
3. Start the engine, and run at maximum speed.
4. Place the motion control lever in the "NEUTRAL LOCK" position.
5. If the rear axle is still turning, follow following steps to adjust the neutral position.
6. Pull the latch lever and raise the operator's seat.
7. Remove the connector from the seat safety switch, then **temporarily** install a jumper wire across the terminals in the connector of the wire harness.

CAUTION

To avoid personal injury:

- **Do not operate the machine with a jumper wire.**
- **If you feel you are unable to make the following adjustments correctly and safety, please contact your local KUBOTA Dealer.**

8. Loosen the lock nut of the motion control rod.
   Adjust the motion control rod until the rear axle rotation stops.

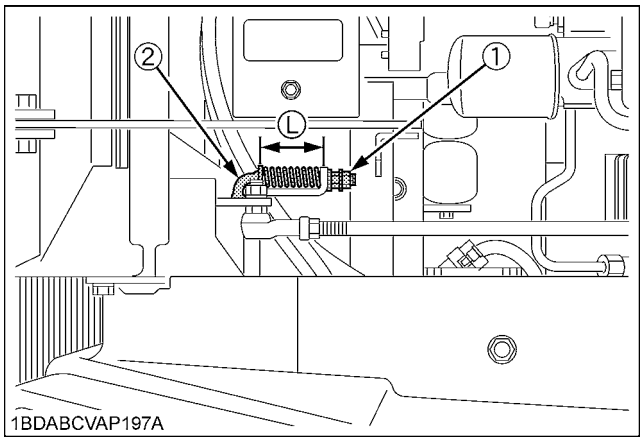


(1) Motion control rod
(2) Lock nut

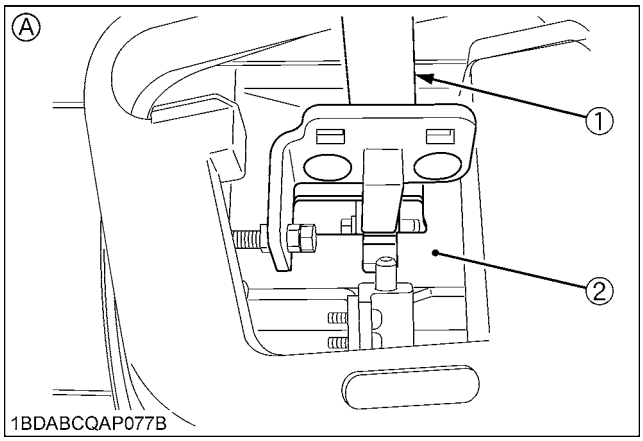
9. Lengthen the rod by 1/2 turn and then tighten the lock nut.
   Place the motion control lever to the reverse position, and move them to the forward slowly.
10. Place the lever in the "NEUTRAL LOCK" position, and check that the rear axle does not rotate.
    If the axle does not stopped rotating, adjust the "HST NEUTRAL" again.
11. Adjust the other side "HST NEUTRAL" equally.
12. After adjustment, make sure to stop the engine immediately.

■MOTION CONTROL LEVER NEUTRAL POSITION

1. Lift-up and secure with jack stands or blocking the rear of the machine frame.
2. Remove both rear wheels.
3. Start the engine, and run at maximum speed.
4. Pull the lever to the reverse maximum position and release the lever.
5. Measure the axle rotation.
6. Loosen the lock nut and adjust the speed control bolt length so that the axle rotation would stop.
7. Tighten the lock nut.
8. Check the axle rpm again.
   If it is not correct, adjust again.
9. Adjust the other side equally.
10. After adjustment, make sure to stop the engine immediately.



(1) Lock nut
(2) Speed control bolt
(L) 50 mm (2.0 in.)



(1) Motion control lever
(2) Guide plate
(A) "NEUTRAL" position (hands off)

■MAXIMUM SPEED (FORWARD)

Consult your local KUBOTA Dealer for this service.

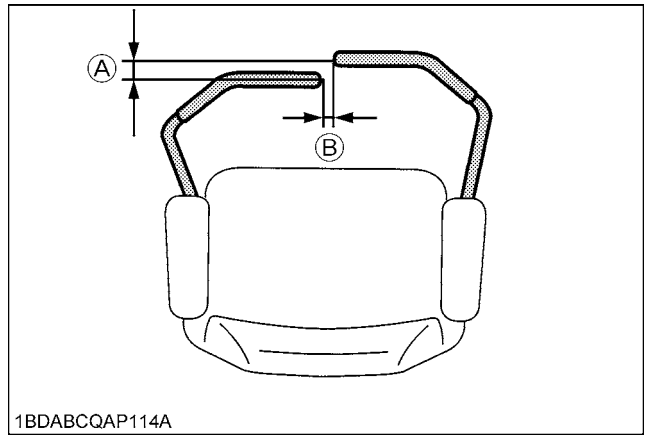
■MOTION CONTROL LEVER ALIGNMENT

◆ **Check the alignment**

Check the gap and space between the levers, at the maximum forward position.

Recommendation	Gap: 0 to 2 mm (0 to 0.08 in.) Space:10 to 20 mm (0.4 to 0.8 in.)

If positions of the control levers are unequal, an adjustment is necessary.



(A) "GAP"
(B) "SPACE"

CAUTION

To avoid personal injury:

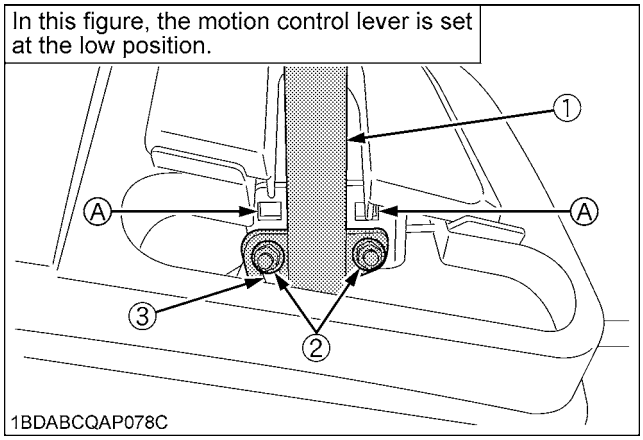
- **Park the machine on a firm and level surface.**
- **Stop the engine, remove the key and apply the parking brake.**

◆ **Aligning the control levers**

1. Stop the engine and apply the parking brake.
2. Loosen the screws and remove the lever guide.

Lever position (High or Low)

3. Remove the nuts and select the motion control lever position, high or low.
4. Tighten the nuts.



(1) Motion control lever *(A) High position*
(2) Nut
(3) Tab slot

Lever alignment (Right and Left)

5. Loosen the nuts.
6. Slide both levers forward or rearward to desired position within tab slots until levers are aligned.
7. Tighten the nuts.
8. Install the lever guide with the screws and tighten them securely.

NOTE :

- If the ends of the levers strike against each other while in "NEUTRAL" position, move the levers outward to the "NEUTRAL LOCK" position and carefully bend them outward.
  Move them back to the "NEUTRAL" position and check for the recommended space.

MOWER DECK LEVEL

■ANTI-SCALP ROLLERS

CAUTION

To avoid personal injury:

- **Park the machine on a firm and level surface.**
- **Apply the parking brake.**
- **Stop the engine and remove the key.**
- **Wait for all moving parts to stop.**

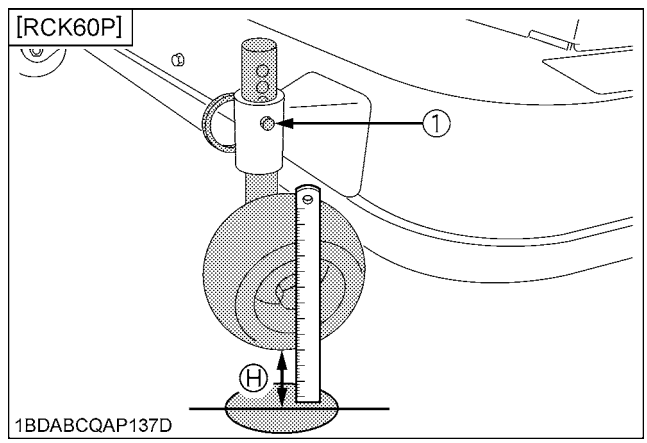
IMPORTANT :

- The flattest cut can be achieved by having the anti-scalp rollers adjusted off the ground.
  Check anti-scalp roller adjustments each time the mower deck cutting height is changed.
  It is recommended that all the anti-scalp rollers be kept off the ground to minimize scuffing.

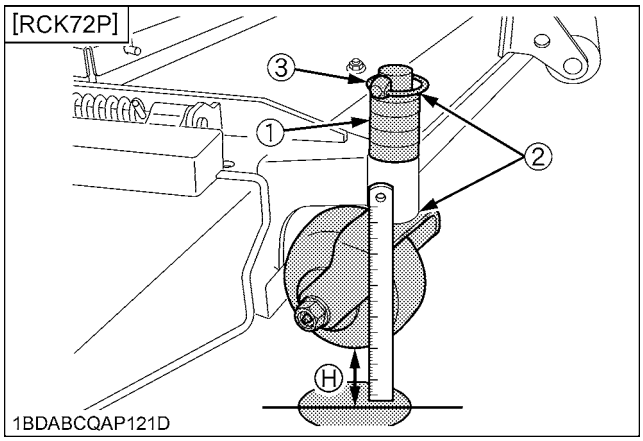
1. Check the machine tire pressure.
   Inflate tires to the correct pressure. (See "TIRES AND WHEELS" section.)
2. Start the engine.
3. Raise up the mower deck to the transport position. (Also the top end of the lift.)
4. Turn the cutting height control dial to adjust height.
5. Lower the mower deck.

Front side anti-scalp roller

6. Adjust height of the front side anti-scalp roller by replacing the collar (collar is raised and lowered) or shifting the pin to approximately 19 mm (3/4 in.) between rollers and ground.
   Adjust both side rollers to the same height.



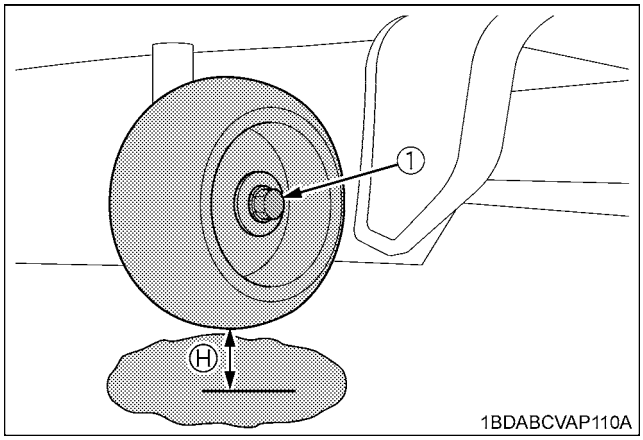
(1) Pin *(H) 19 mm (3/4 in.)*



(1) Collar *(H) 19 mm (3/4 in.)*
(2) Washer
(3) Set pin

Rear side anti-scalp roller

7. Adjust height of the rear side anti-scalp roller by shifting the bolt to approximately 19 mm (3/4 in.) between rollers and ground.
   Adjust both side rollers to the same height.



(1) Bolt *(H) 19 mm (3/4 in.)*

■LEVEL MOWER DECK (Side-to-Side)

CAUTION

To avoid personal injury:
- **Park the machine on a firm and level surface.**
- **Apply the parking brake.**
- **Disengage PTO (OFF).**
- **Stop the engine, remove the key and remove the mower universal joint while checking or adjusting the level of the mower deck.**

IMPORTANT :
- Check the machine tire pressure.
  Inflate tires to the correct pressure.
  (See "TIRES AND WHEELS" section.)

◆ **Checking level (Side-to-Side)**

NOTE :
- Mower deck anti-scalp rollers should not contact the ground.

1. Raise the mower deck to the transport position. (Also the top end).
2. Turn the cutting height set dial to the 3 in. cutting height position.
3. Lower the mower deck.
4. Position the right mower blade in the Side-to-Side position.
5. Measure from outside blade tip to the level surface with a short ruler or leveling gauge.

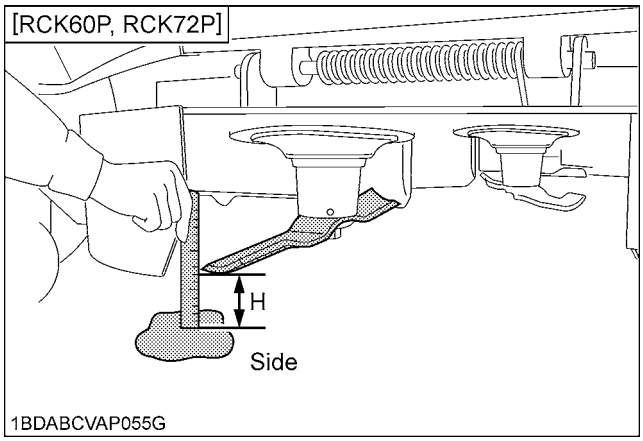
Reference

Height of the blade at the concrete surface	76 mm (3 in.)

NOTE :
- There is a difference of the blade height between on the concrete and ground.

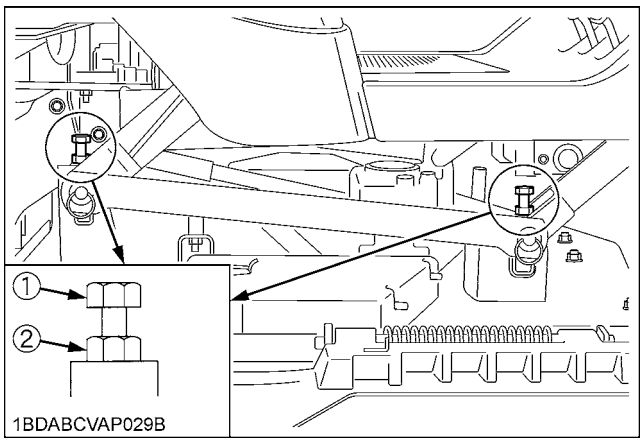
6. Check that the left side blade is same height.
   The difference between both measurements should be less than 3 mm (1/8 in.).
7. If the Side-to-Side adjustment is not within the given tolerance, adjustment is necessary.

Side-to-Side adjustment	Less than 3 mm (1/8 in.)



◆ **Adjusting level (Side-to-Side)**

1. Raise up the mower deck to the transport position. (Also the top end).
2. Turn the cutting height set dial to the 3 in. cutting height position.
3. Place 51 mm (2 in.) height wood blocks under each side of the mower deck.
   Anti-scalp rollers must not rest on the wood block.
4. Lower the mower deck.
5. Position mower blade in the Side-to-Side position.
6. Loosen the lock nuts of the right side of the machine.
7. Adjust the cutting height fine tuning bolts to set 76 mm (3 in.) height.
   Front and rear side bolts must be adjusted.
8. Lock the nuts.
9. Adjust the left side equally.
10. Check the side-to-side level and if it is not level, adjustment is necessary.



(1) Cutting height fine tuning bolt
(2) Lock nut

■LEVEL MOWER DECK (Front-to-Rear)

CAUTION

To avoid personal injury:

- **Park the machine on a firm and level surface.**
- **Engage the parking brake.**
- **Disengage PTO.**
- **Stop the engine, remove the key and remove the mower universal joint while checking or adjusting the level of the mower deck.**

IMPORTANT :

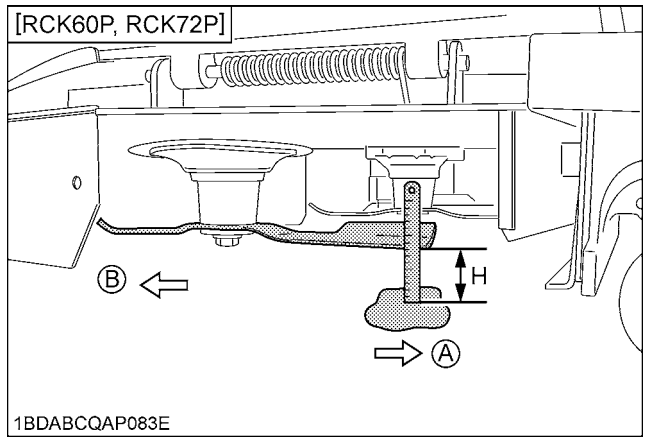
- Check the machine tire pressure.
  Inflate tires to the correct pressure.
  (See "TIRES AND WHEELS" section.)

◆ **Checking level (Front-to-Rear)**

NOTE :

- Mower deck anti-scalp rollers should not contact the ground.

1. Raise the mower deck to the transport position. (Also the top end).
2. Turn the cutting height set dial to the 3 in. cutting height position.
3. Lower the mower deck.
4. Position the right mower blade in the Front-to-Rear position.
5. Measure from the right front blade tip to the level surface with a short ruler or leveling gauge.
6. Turn the blade 180° and measure from right rear blade tip to the level surface.
7. Check that the left side blade has the same dimension.
   The difference between both measurements should be less than 6 mm (1/4 in.).
   Front side must be lower than rear side.
8. If the Front-to-Rear adjustment is not within the given tolerance, adjustment is necessary.



(A) Front
(B) Rear

Front-to-Rear adjustment	Less than 6 mm (1/4 in.) Front side must be lower than Rear side.

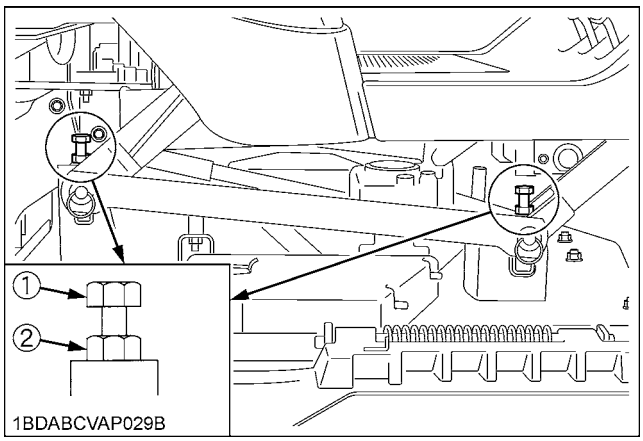
◆ **Adjusting level (Front-to-Rear)**

1. Raise up the mower deck to the transport position. (Also the top end).
2. Turn the cutting height set dial to the 3 in. cutting height position.
3. Place 51 mm (2 in.) height wood blocks under each side of the mower deck.
   Anti-scalp rollers must not rest on the wood block.
4. Lower the mower deck.
5. Loosen the lock nuts of the front side of the machine.
6. Adjust the cutting height fine tuning bolts to set 76 mm (3 in.) height.
   Both front side bolts must be adjusted.
7. Lock the nuts.
8. Adjust the other side equally.

IMPORTANT :

- The difference between both measurements should be less than 6 mm (1/4 in.).
  Front side must be lower than rear side.

9. Check the front-to-rear level and if it is not level, adjustment is necessary.



(1) Cutting height fine tuning bolt
(2) Lock nut

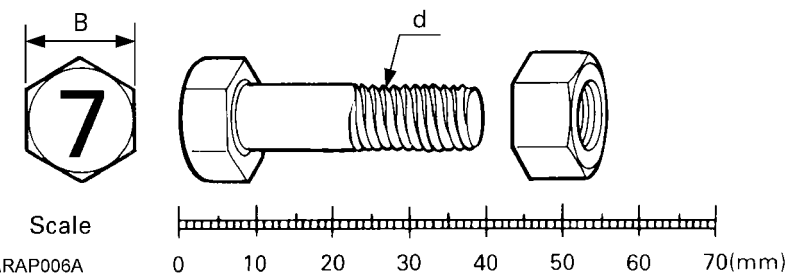
GENERAL TORQUE SPECIFICATION

American standard cap screws with UNC or UNF threads				Metric cap screws			
SAE grade No.		GR.5 	GR.8 	Property class		Class 8.8 	Class 10.9 
	(lbf-ft)	8 - 9.6	12 - 14.4		(lbf-ft)	7.2 - 8.3	
1/4	(N-m)	10.7 - 12.9	16.1 - 19.3	M6	(N-m)	9.81 - 11.3	
	(kgf-m)	1.11 - 1.33	1.66 - 1.99		(kgf-m)	1.0 - 1.15	
	(lbf-ft)	17 - 20.5	24 - 29		(lbf-ft)	17.4 - 20.2	21.7 - 25.3
5/16	(N-m)	23.1 - 27.8	32.5 - 39.3	M8	(N-m)	23.6 - 27.4	29.4 - 34.3
	(kgf-m)	2.35 - 2.84	3.31 - 4.01		(kgf-m)	2.4 - 2.8	3.0 - 3.5
	(lbf-ft)	35 - 42	45 - 54		(lbf-ft)	35.5 - 41.2	44.9 - 52.1
3/8	(N-m)	47.5 - 57.0	61.0 - 73.2	M10	(N-m)	48.1 - 55.8	60.8 - 70.5
	(kgf-m)	4.84 - 5.82	6.22 - 7.47		(kgf-m)	4.9 - 5.7	6.2 - 7.2
	(lbf-ft)	80 - 96	110 - 132		(lbf-ft)	57.2 - 66.5	76.0 - 86.8
1/2	(N-m)	108.5 - 130.2	149.2 - 179.0	M12	(N-m)	77.5 - 90.1	103 - 117
	(kgf-m)	11.07 - 13.29	15.22 - 18.27		(kgf-m)	7.9 - 9.2	10.5 - 12.0
	(lbf-ft)	110 - 132	160 - 192		(lbf-ft)	91.2 - 108	123 - 144
9/16	(N-m)	149.2 - 179.0	217.0 - 260.4	M14	(N-m)	124 - 127	167 - 196
	(kgf-m)	15.22 - 18.27	22.14 - 26.57		(kgf-m)	12.6 - 15.0	17.0 - 20.0
	(lbf-ft)	150 - 180	220 - 264		(lbf-ft)	145 - 166	192 - 224
5/8	(N-m)	203.4 - 244.1	298.3 - 358.0	M16	(N-m)	196 - 225	260 - 303
	(kgf-m)	20.75 - 24.91	30.44 - 36.53		(kgf-m)	20.0 - 23.0	26.5 - 31.0

TIGHTENING TORQUE CHART

Thread size d (mm)	Hexa-Bolt Head size B (mm)	No mark			7T		
		lbf-ft	N-m	kgf-m	lbf-ft	N-m	kgf-m
M8	12 or 13	**13.0 - 15.2** (14.1 ± 1.1)	**17.8 - 20.6** (19.2 ± 1.4)	**1.9 - 2.1** (2.0 ± 0.1)	**17.5 - 20.3** (18.9 ± 1.4)	**23.5 - 27.5** (25.5 ± 2.0)	**2.4 - 2.8** (2.6 ± 0.2)
M10	14 or 17	**28.9 - 33.3** (31.1 ± 2.2)	**39.3 - 45.1** (42.2 ± 2.9)	**4.0 - 4.6** (4.3 ± 0.3)	**35.4 - 41.2** (38.3 ± 2.9)	**48.1 - 55.9** (52.0 ± 3.9)	**4.9 - 5.7** (5.3 ± 0.4)
M12	17 or 19	**46.3 - 53.5** (49.9 ± 3.6)	**62.8 - 72.6** (67.7 ± 4.9)	**6.4 - 7.4** (6.9 ± 0.5)	**57.1 - 66.5** (61.8 ± 4.7)	**77.6 - 90.2** (83.9 ± 6.3)	**8.0 - 9.2** (8.6 ± 0.6)
M14	19 or 22	**79.6 - 92.6** (86.1 ± 6.5)	**107.9 - 125.5** (116.7 ± 8.8)	**11.0 - 12.8** (11.9 ± 0.9)	**91.1 - 108.5** (99.8 ± 8.7)	**123.6 - 147.0** (135.3 ± 11.7)	**12.6 - 15.0** (13.8 ± 1.2)

NOTE :
- Figure "7" on the top of the bolt indicates that the bolt is of special material.
- Before tightening, check the figure on the top of bolt.



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STORAGE

CAUTION

To avoid personal injury:

- **Do not clean the machine with engine running.**
- **To avoid the danger of exhaust fume poisoning, do not operate the engine in a closed building without proper ventilation.**
- **When storing, remove the key to avoid unauthorized persons from operating the machine and getting injured.**

MACHINE STORAGE

If you intend to store your machine for an extended period of time, follow the procedures outlined below. These procedures will insure that the machine is ready to operate with minimum preparation when it is removed from storage,

1. Check for loose bolts and nuts, and tighten if necessary.
2. Apply grease to machine areas where bare metal will rust also to pivot areas.
3. Inflate the tires to a pressure a little higher than usual.
4. Change the engine oil and run the engine to circulate oil throughout the engine block and internal moving parts for about five minutes.
5. With all implements lowered to the ground, coat any exposed hydraulic cylinder piston rods with grease.
6. Remove the battery from the machine. When disconnecting the cables from the battery, start with the negative terminal first. When connecting the cables to the battery, start with the positive terminal first.
7. Keep the machine in a dry place where the machine is sheltered from rain. Cover the machine.
8. Store the machine indoors in a dry area that is protected from sunlight and excessive heat. If the machine must be stored outdoors, cover it with a waterproof tarpaulin.
9. Jack the machine up and place blocks under the front and rear axles so that all four tires are off the ground. Keep the tires out of direct sunlight and extreme heat.
10. The fuel system must be completely emptied. To empty the system, run the engine until the tank and the system are empty. Close the fuel valve when the unit is being stored.

IMPORTANT :

- When washing the machine, be sure to stop the engine. Allow sufficient time for the engine to cool before washing.
- Cover the machine after the muffler and the engine have cooled down.

REMOVING THE MACHINE FROM STORAGE

1. Check the tire air pressure and inflate the tires if they are low.
2. Jack the machine up and remove the support blocks.
3. Install the battery. Before installing the battery, make sure it is fully charged.
4. Check the fan belt tension.
5. Fill the fuel.
6. Check all fluid levels (engine oil, transmission/ hydraulic oil, engine coolant and any attached implements).
7. Check all coolant, hydraulic and fuel hoses for cracks, hardening, bubbles and leaks.
8. Check all control levers and the brake for proper function free up or lubricate as necessary.
9. Open the fuel valve.
10. Start the engine. Observe all gauges. If all gauges are functioning properly and reading normal, move the machine outside.
11. Once outside, park the machine securely set the parking brake, place the control levers in the neutral lock position and let the engine idle for at least five minutes.
12. Shut the engine off and walk around machine and make a visual inspection looking for evidence of oil or water leaks.
13. With the engine fully warmed up, release the parking brake and test the brakes for proper adjustment as you move forward. Adjust the brakes as necessary.

TROUBLESHOOTING

ENGINE TROUBLESHOOTING

If something is wrong with the engine, refer to the table below for the cause and its corrective measure.

Symptom (If)	Cause	Remedy
Engine is difficult to start or will not start.	● No operator on the seat.	● Sit on the operator's seat.
	● Parking brake pedal not in the proper position.	● Apply the parking brake.
	● PTO lever not in the proper position.	● Make sure PTO lever is in "DISENGAGED" (OFF) position.
	● Motion control levers not in the proper position.	● Make sure motion control levers are in "NEUTRAL LOCK" position.
	● Key switch is not in the proper position.	● Make sure key switch is in "ON" position.
	● Fuel valve in the "STOP" position.	● Open fuel valve. "OPEN" position.
	● No fuel.	● Replenish fuel.
	● Improper or stale fuel. (Fuel quality is poor.)	● Replace fuel and the fuel filter.
	● Water or dirt in the fuel system.	● Replace fuel and see your Kubota dealer.
	● Fuel hose or fuel filter clogged or damaged.	● Clean or replace fuel lines, and see your Kubota dealer.
	● Air cleaner is clogged.	● Clean or replace the air cleaner.
	● Spark plug defective.	● Adjust the spark plug gap or replace the spark plug.
		● Check the spark plug wire connection.
	● Fuse is blown.	● Replace the fuse.
	● Engine oil viscosity is wrong.	● Use oils of different viscosities, depending on ambient temperature.
	● Battery becomes weak and the engine does not turn over quick enough.	● Clean battery cables and terminals.
		● Charge the battery.
		● In cold weather, always remove the battery from the engine, charge and store it indoors. Install it on the machine only when the machine is going to be used.
	● Over choking or choke is adjusted incorrectly.	● Check and see your Kubota dealer.
Insufficient engine power.	● Insufficient or dirty fuel.	● Check the fuel system.
	● Fuel filter is clogged.	● Replace the fuel filter.
	● Air cleaner is clogged.	● Clean or replace the air cleaner.
	● Spark plug defective.	● Adjust the spark plug gap or replace it.

Symptom (If)	Cause	Remedy
Engine stops suddenly.	● Insufficient fuel.	● Refuel. ● Check the fuel valve position.
Rough engine running.	● Spark plug defective.	● Adjust the spark plug gap or replace it.
	● High tension cord defective.	● See your Kubota dealer.
	● Carburetion problems.	● See your Kubota dealer.
	● Ignition coil defective.	● See your Kubota dealer.
	● Choke is adjusted incorrectly.	● See your Kubota dealer.
	● Fuel hose or fuel filter clogged or damaged.	● Clean or replace fuel lines, and see your Kubota dealer.
	● Improper or stale fuel. (Fuel quality is poor.)	● Replace fuel and the fuel filter.
	● Air cleaner is clogged.	● Clean or replace the air cleaner.
	● Wire harness defective.	● See your Kubota dealer.
Exhaust fumes are colored. (Black, Dark or Gray)	● Overload.	● Reduce load.
	● Low grade fuel is used.	● Use specified fuel.
	● Fuel filter is clogged.	● Replace the fuel filter.
	● Air cleaner is clogged.	● Clean or replace the air cleaner element.
	● Choke is not fully opened.	● Check the choke knob position.
Exhaust fumes are colored. (White or Blue)	● Excessive engine oil.	● Reduce to the specified oil level.
	● Piston ring is worn or stuck.	● See your Kubota dealer.
Engine overheats.	● Engine is overloaded.	● Lower speed or reduce load.
	● Engine oil is insufficient.	● Replenish engine oil.
	● Low coolant level.	● Fill cooling system to the correct level; check radiator and hoses for loose connections or leaks.
	● Loose or defective fan belt.	● Adjust or replace fan belt.
	● Dirty radiator core or grille screens.	● Remove all trash.
	● Coolant flow route corroded.	● Flush cooling system.
	● Air cleaner element is plugged.	● Clean or replace the air cleaner element.
	● Engine speed is too low.	● Operate at the "FAST" speed.
	● Operating ground speed is too fast.	● Operate the machine at the slower ground speed.
Engine knocks.	● Stale or low octane fuel.	● Use specified fuel.
	● Engine overloaded.	● Lower ground speed or reduce load.
	● Engine speed is too low.	● Operate at the "FAST" speed.
Engine will not idle.	● Spark plug defective.	● Adjust the spark plug gap or replace it.
	● Faulty spark plug.	● Replace the spark plug.
	● Carburetion problem.	● See your Kubota dealer.

Symptom (If)	Cause	Remedy
Exhaust flames.	● Spark plug defective.	● See your Kubota dealer.
	● High tension cord defective.	● See your Kubota dealer.
	● Wire harness defective.	● See your Kubota dealer.

If you have any questions, contact your local KUBOTA Dealer.

BATTERY TROUBLESHOOTING

Symptom (If)	Cause	Remedy	Preventive measure
Starter does not function.	● Battery overused until lights are dim.	● Charge battery sufficiently.	● Charge the battery properly.
	● Battery has not been recharged.		
	● Poor terminal connection.	● Clean the terminal and tighten securely.	● Keep the terminal clean and tight. Apply grease and treat with anti-corrosives.
	● Battery life expired.	● Renew battery.	
From beginning starter does not function, and lights soon become dim.	● Insufficient charging.	● Charge battery sufficiently.	● Battery must be serviced properly before initial use.
When viewed from top, the top of plates look whitish.	● Battery was used with an insufficient amount of electrolyte.	● Add distilled water and charge the battery.	● Regularly check the electrolyte level.
	● Battery was used too much without recharging.	● Charge battery sufficiently.	● Charge the battery properly.
Recharging is impossible.	● Battery life expired.	● Replace battery.	
Terminals are severely corroded and heat up.	● Poor terminal connection.	● Clean the terminal and tighten securely.	● Keep the terminal clean and tight. Apply grease and treat with anti-corrosives.
Battery electrolyte level drops rapidly.	● There is a crack or pin holes in the electrolytic cells.	● Replace battery.	
	● Charging system trouble.	● Contact your local KUBOTA Dealer.	

If you have any questions, contact your local KUBOTA Dealer.

MACHINE TROUBLESHOOTING

Symptom (If)	Cause	Remedy
Machine operation is not smooth.	● Hydrostatic transmission fluid is insufficient.	● Replenish oil.
	● Filter is clogged.	● Replace the filter.
Machine dose not move while engine is running.	● Parking brake is on.	● Release the parking brake.
	● Transmission fluid level is insufficient.	● Replenish oil.
Machine moves when motion control levers are in "NEUTRAL LOCK" position. (Engine is operated.)	● Hydrostatic lever linkage is not correctly adjusted.	● Ask your dealer for hydrostatic lever linkage adjustment or pressure adjustment.
	● Control linkage pivots are sticking.	● Full up and lubricate linkage.

If you have any questions, contact your local KUBOTA Dealer.

MOWER TROUBLESHOOTING

Symptom (If)	Cause	Remedy
Blade does not rotate.	● PTO system is not normal: PTO system malfunctioning.	● See your Kubota Dealer.
	● PTO system is normal: Broken mower belt.	● Replace.
Mower belt slipping.	● Weaken tension spring.	● Replace.
	● Worn mower belt.	● Replace.
	● Mower plugged.	● Unplug and clean mower deck.
	● Debris in pulleys.	● Clean.
Discharge chute plugged.	● Grass too wet.	● Wait for grass to dry.
	● Grass too long.	● Raise cutting height and cut grass twice.
	● Cutting too low.	● Raise cutting height.
	● Engine rpm too low.	● Mow at full throttle.
	● Ground speed too fast.	● Slow down.
Streaking of grass uncut.	● Ground speed too fast.	● Slow down.
	● Engine rpm too low.	● Mow at full throttle, check and reset engine rpm.
	● Grass too long.	● Cut grass twice.
	● Blades dull or damaged.	● Replace blades or have blades sharpened.
	● Debris in mower deck.	● Clean mower deck.

Symptom (If)	Cause	Remedy
Uneven cut.	● Mower deck not level.	● Level mower deck.
	● Ground speed too fast.	● Slow down.
	● Blades dull.	● Have blades sharpened.
	● Blades worn or damaged.	● Replace blades.
	● Low tire inflation.	● Add air to correct pressure.
	● Anti-scalp rollers not adjusted correctly.	● Adjust anti-scalp rollers.
	● Wheels pressure not adjusted correctly.	● Set both tire pressure to the correct pressure. (See "TIRES" in "TIRES AND WHEELS" section.)
Blades scalping grass.	● Cutting height too low.	● Raise cutting height.
	● Turning speed too fast.	● Reduce speed on turns.
	● Ridges in terrain.	● Change mowing pattern.
	● Rough or uneven terrain.	● Adjust wheels pressure and anti-scalp rollers.
	● Anti-scalp rollers not adjusted correctly.	● Adjust wheels pressure and anti-scalp rollers.
	● Bend blade(s).	● Replace blade(s).
Excessive vibration.	● Debris on mower deck or in pulleys.	● Clean mower deck and pulleys.
	● Damaged mower belt.	● Replace mower belt.
	● Damaged pulleys.	● Replace pulleys.
	● Pulleys out of alignment.	● Check pulleys.
	● Blades out of balance.	● Have blades balanced.
Mower loads down machine.	● Engine rpm too low.	● Mow at full throttle, check and reset engine rpm.
	● Ground speed too fast.	● Slow down.
	● Debris wrapped around mower spindles.	● Clean mower.
	● Front of deck too low.	● Adjust mower deck. (See "MOWER DECK LEVEL" in "ADJUSTMENT" section.)

If you have any questions, contact your local KUBOTA Dealer.

ENGINE EMISSION RELATED INFORMATION

◆ **The WG972-G-E3 engine conforms to U.S. EPA and California emission regulations for off-road large or small SI engines.**

- Emission compliance period: 1000 HOURS
- CARB emissions durability period: EXTENDED

◆ **Catalytic muffler**
The WG972-G-E3 engine must use KUBOTA catalytic muffler (EG806-1211-0).

◆ **Carburetor (WG972-G-E3)**
The carburetor is tamper resistant; the idle mixture screw has been covered by tamper plug after adjustment at the factory.
You **CANNOT** adjust this screw.

◆ **High altitude operation**

IMPORTANT :

- Altitude compensation kit is applied for EPA and CARB certified engines only.
  EPA and CARB emission regulations require the ultimate users of non-road SI engine, as their obligation, to adjust the emissions by installing the appropriate genuine altitude compensation kit. And the engine manufacturer must provide such a kit when the engine is operated at an altitude that exceeds the standard level, as guarantied by the engine manufacturer. For this purpose, KUBOTA has prepared a genuine altitude compensation kit described below. The ultimate users of SI engines must comply with the regulations through the proper installation of the appropriate altitude compensation kit for the altitude range where the engine will be operated.

Altitude Compensation Kit	Applicable Altitude Ranges
Original carburetor (with 0 m kit)*	0 m – 700 m / 0 ft – 2300 ft
1000 m compensation kit	300 m – 1700 m / 1000 ft – 5600 ft
2000 m compensation kit	1300 m – 2700 m / 4300 ft – 8900 ft

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*) Prepared for the users who have lost original carburetor's jet.
Altitude compensation kit part number: Please contact your local KUBOTA dealer and specify your engine type and engine serial number.
Please consult your local KUBOTA dealer for further information on the altitude compensation kit.

Consult your local KUBOTA dealer for further information on this procedure.